# AKAI SERVICE MANUAL

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HG VHS

MODEL VS-765EK

#### **VIDEO CASSETTE RECORDER**

# MODEL VS-765 EA/EK/EM/ MODEL VS-767 EK/EOG/EOG-V

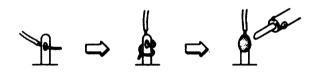
#### **SPECIFICATIONS**

		17.1		
Format	1970 . 1 1	Video	06 000 106 1	
EA/EK/ES	VHS standard	Line input level	U.5 - 2.U Vp-p//5 Of	ms, unoaianced
EM/EO/EOG/		Line output level	1.0 Vp-p//3 onms, t	indalanced
EOG-V/EOH	VHS standard(PAL, MESECAM)	SN ratio		
Video recording system	Rotary, slant azimuth two-head helical	Horizontal resolution	More than 250 lines	
<del>-</del> -	scan system			
Rotary heads	4 video heads	Audio		
RF input		Line input level	-6 dBm/50 k ohms, t	inbalanced
EÅ	System R G	Line output level	-6 dBm/1 k ohms. u	nbalanced
	VHF ch 0 - 5, 5A, 6 - 11	S/N ratio	More than 40 dB	
	UHF ch 21 - 69	Frequency response	More than 40 CD	
EK		EXCEPT EOG/		
EA	System 1 UHF ch 21 - 69	EOG-V	70 10 000 No	
	System B, G (PAL, SECAM)	E00-V	70 - 10,000 FIZ	
EM	System B, G (PAL, SECAM)	EOG/EOG-V	80 - 10,000 HZ	
	VHF ch 2 - 12, UHF ch 21 - 69	Recording/playback time		
EO	System B, G (PAL, SECAM)	1	480 min. with E-240	cassette in LP mod
	VHF ch 2 - 4, 5 - 12	Tape speed		
	UHF ch 21 - 69	SP mode		
	Cable ch S1' - S3', S1 - S21	LP mode	11.695 mm/sec	
EOG/EOG-V	System B, G (PAL, SECAM)	Ouick finder		
	VHF ch 2 - 4, 5 - 12	SP mode	Approx. 5 or 15 time	s normal speed
	UHF ch 21 - 69	LP mode	Approx. 3 or 7 times	normal speed
	Cable ch S1' - S3', S1 - S20			
EOU	System B, G (PAL, SECAM)	FF. REW time	Approx 5 min with	F-180 cassette
ЕОН	VHF ch 2 - 4, 5 - 12	FF, REW diffe	Approx. 3 mm. with	L-100 Casselle
*		Timer		
	UHF ch 21 - 69		0	. A OUTOV TRACT
	Cable ch S1' - S3', S1 - S41	Program		IG QUICK TIME
ES	System I	Clock reference	Quartz crystal	
	VHF ch A - J (Ireland) ch 4 - 13 (South	Display		pe counter, Time
1	Africa)		etc.)	
	UHF ch 21 - 69	Power requirements	-	
RFoutput		EA/EK	.240 V AC, 50 Hz	
EA	System B type modulation	EM	110-127/220-240 V	AC, 50/60 Hz
	VHF ch 0 1 switchable(preset ch 1)	EO/EOG/EOG-V/		•
EK/ES	System I type modulation	EOH	220 V AC. 50 Hz	
	UHF ch 30 - 39 adjustable(preset ch 36)	ES		47
ex	System B type modulation	Power consumption	200 220 110, 50 1	
EM	VHF ch 3, 4 switchable(preset ch 4)	EA/EK/EM/ES	26 W	
-	Vrir cn 3, 4 switchable(preset cn 4)	EO/EOH		
EO/EOH/				
EOG/EOG-V	System G type modulation	EOG/EOG-V	. 38 W	
	UHF ch 30 - 39 adjustable(preset ch 36)	Operating temperature	5°C - 40°C	
Recording(line input)				
EA/EK/ES		Dimensions	. 425(W) x 82(H) x 31	.0(D) mm
EM/EO/EOG/EOG-V		Weight	5.0 kg	
EOH	PAL, SECAM(recorded as MESE-			
	CAM)	Standard accessories		
Playback(line output)			(VS-765 model)	(VS-767 model)
EA/EK/ES	PAT ·	Connection cord	1	1
EM/EO/EOG/EOG-V		Remote control unit	ī	ī
	PAL, SECAM(MESECAM Tape)	Batteries for remote control	• •	À
FUR	Fal, secam(mesecam 12pc)	,	4	7
		Function decal sheet	- 1	1
į.		Operator's manual	1	1

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#### PRECAUTIONS DURING SERVICING

- 1. Parts identified by the △ (\*) symbol are critical for safety. Replace only with parts number specified.
- 2. In addition to safety, other parts and assemblies are specified for conformance with such regulations as those applying to spurious radiation.
  - These must also be replaced only with specified replacements.
  - Examples: RF converters, tuner units, antenna selector switches, RF cables, noise blocking capacitors, noise blocking filters, etc.
- 3. Use specified internal wiring. Note especially:
  - 1) Wires covered with PVC tubing
  - 2) Double insulated wires
  - 3) High voltage leads
- 4. Use specified insulating materials for hazardous live parts. Note especially:
  - 1) Insulation tape
  - 2) PVC tubing
  - 3) Spacers (insulating barriers)
  - 4) Insulation sheets for transistors
  - 5) Plastic screws for fixing microswitch (especially in turntable)
- When replacing AC primary side components (transformers, power cords, noise blocking capacitors, etc.), wrap ends of wires securely about the terminals before soldering.



6. Observe that wires do not contact heat producing parts (heatsinks, oxide metal film resistors, fusible resistors, etc.).

- 7. Check that replaced wires do not contact sharp edged or pointed parts.
- 8. Also check areas surrounding repaired locations.
- 9. Use care that foreign objects (screws, solder droplets, etc.) do not remain inside the set.

#### SAFETY CHECK AFTER SERVICING

After servicing, make measurements of leakage-current or resistance in order to determine that exposed parts are acceptably insulated from the supply circuit.

The leakage-current measurement should be done between accessible metal parts (such as chassis, ground terminal, microphone jacks, signal-input/output connectors, etc.) and the earth ground through a resister of 1500 ohms paralleled with a 0.15 µF capacitor, under the unit's normal working conditions. The leakage-current should be less than 0.5 mA rms AC.

The resistance measurement should be done between accessible exposed metal parts and power cord plug prongs with the power switch (if included) "ON". The resistance should be more than 2.2 Mohms.

#### $\star$

#### SYMBOLS OF MODEL NAME FOR PRIMARY DESTINATION

Symbol indicates the destination of the units as listed below.

Symbol Classification		Deienient Destination	Sys	System	
Symbol	Classification	Principal Destination	Color	Broadcast	
EA	S	Australia	PAL	B, G	
ED	Е	China	PAL	D	
EDG	Е	East Europe	PAL	D, K	
EDI	Е	China, Hong Kong	PAL	D, K, I	
EG	E	Spain, Northern Europe, Other	PAL	B. G	
EG	Y7	Saudi Arabia	TAL	B, G	
EK	В	U.K.	PAL	I	
EK	YI	Hong kong	PAL	'	
EM	E	Middle East	PAL	B.G	
EM	Y7	Saudi Arabia	PAL	ъ.О	
F0	E	Holland, Switzerland, Northern Europe	PAL	B,G	
EO	V	Italy	PAL	B,G	
FOII	E	Holland, Belgium	PAL	B. G	
EOH V		Italy	PAL	В. О	
EOG	v	W.Germany	PAL	B. G	
ES	E	South Africa, Ireland, Hong kong	PAL	I	
	E	South-East Asia			
EV U		Middle East. South-East Asia	PAL	B. G	
		New Zealand	PAL B.G		
	Y7	Saudi Arabia			
EZ	S	New Zealand	PAL	B, G	
ECN	Е	Middle East	PAL, NTSC	B. G	
EGN Y7		Saudi Arabia	TAL, NTSC	D. G	
S	E	France	SECAM	L	
SK	Е	Latin America, Oceania, SECAM-OIRT	SECAM	K, K1	
SEG	Е	France, Switzerland	SECAM, PAL	L, B, G	
U	A	U.S.A.	NTSC	М	
U	С	Canada	NISC	141	
UM	U	Latin America NTSC M		М	
J	J	Japan NTSC M		М	

#### Quick start function

This VCR contains the quick start function.

When a video tape is inserted into this VCR, the QUICK START indicator will automatically light on the front panel. This indicates that the VCR is in the quick start mode and that any function button pressed will operate immediately. If a function button is not pressed within 5 minutes, the indicator will disappear and the VCR will be released from the quick start mode. If the play or record button is pressed after the indicator has disappeared, there will be a short time before the VCR responds.

#### **Automatic functions**

This VCR contains the following auto functions.

#### 1. Auto power on

The VCR power is automatically turned on when the tape is inserted.

#### 2. Auto play

If the video tape's recording defeat tab has been removed, playback will begin automatically when the tape is inserted into the VCR.

#### 3. Auto tape reject

If a video tape with its recording defeat tab removed is loaded, the VCR will automatically eject it when the REC or TIMER button is pressed.

#### 4. Power off eject

Even when the VCR's power is off, pressing the EJECT button will turn the power on and eject the tape. Once ejected the power will be turned off automatically.

#### 5. Auto counter display

When the display mode is on, the tape counter will be displayed on the TV screen automatically during fast forward or rewind.

#### 6. Auto rewind

The video tape is automatically rewound when the end of the tape is reached during the play, recording or quick finder forward mode. (Auto rewind will not function during the next mode when it has been set after the timer recording, fast forward or recording mode.)

#### 7. Auto dimmer display

Between the hours of 23:00 and 6:00, if the VCR is not in use, the FL display is automatically dimmed to a lower light level.

#### Safety lock system (Remote control only)

This VCR's PLAY button can be locked to prevent access by small children.

This feature can be operated by the remote control only.

To lock:

With the VCR POWER ON, press and hold the remote control's stop button for approx. 8 seconds. The safety lock indicator will appear on the FL display to indicate that the VCR is locked.

To unlock: Press and hold the remote control's play button for approx. 8 seconds. The safety lock indicator will flash and disappear from the display.

#### Multi-language display

The language of your choice can be selected for the onscreen display. You can choose any one of the following

languages:English, German, Spanish, French, Italian. heginning of the tane) or another model such as BLAY STOP) is chosen: During the INTROSCAN mode, the the VCR will select English automatically. index number will be displayed on the TV screen and flash on the FL display. This number will advance each time an index code is found. The INDX indicator will light on the FL display during the intro scan mode. While intro scan is searching for the beginning of the program, the fast forward (or rewind) indicator lights and the play indicator flashes. During the 8 seconds of playback. the play indicator lights and the fast forward (or the rewind) indicator flashes.

#### INDEX SEARCH System (Remote control only)

Use the index search mode to jump directly to the beginning of any recorded segment, within 99 segments of your starting point, in either the forward or reverse direction. Using the index code (automatically added when tapes are recorded on this VCR) as a guide, The VCR forwards or rewinds the video tape to the segment you have chosen and begins playback automatically. Because the index search feature uses the index code that is added to the tape when programmes are originally recorded, this feature will only operate with tapes that include this index code.

Press the INDEX SEARCH forward or reverse button the number of index codes you wish to skip on the remote control

The tape will be fast forwarded or quickly rewound to the desired segment and playback will begin automatically. During the index search mode the index number will be displayed on the TV screen and flash on the FL display. This number will decrease each time an index code is found.

#### INTRO SCAN system (Remote control only)

This VCR is capable of quickly fast forwarding (or rewinding) to the beginning of each recorded segment on a tape, briefly playing back that segment, and then fast forwarding (or rewinding) to the next segment.

This system works in combination with the control signal which is recorded at the beginning of each recorded segment.

Press the INTRO SCAN button on the remote control during the "play", "stop", "fast forward" or "rewind" mode. The VCR will immediately fast forward (or rewind) the tape to the beginning of the program and play back about the first 8 seconds. The VCR will then again fast forward (or rewind) the tape to the beginning of the next recorded segment and again play back the first 8 seconds of the program.

This operation continues until the end of the tape (or the

- 1) Press the AUTO/OFF button on the remote co unit. The language list will be displayed on the
- 2) Select the disired number with the multi-function tons.

#### Variable speed playback (Remote control only)

The VARIABLE SPEED +, - buttons make play speed increase or decrease possible with the remo trol.

The tape speed can be increased up to 15 times the mal playback speed in the forward or reverse direc In the forward direction, the speed can also be dec to 1/12 of the normal playback speed.

Press the remote control's VARIABLE SPEED + button repeatedly during playback until you reach desired speed.

During this mode, no sound will be heard.

# Playback picture sharpness adjustment (Remote c

Playback picture sharpness adjustment is now poss with the remote control.

Press the PICTURE SHARPNESS + button repea to sharpen the picture or press the - button to soft picture.

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#### **TEST MODE**

To set the VCR to the TEST MODE, press and hold both the "POWER" and "EJECT" buttons on the front panel, then plug in the AC power cord. The TEST MODE can also be set by pressing the SYSTEM RESET button while pressing both the "POWER" and "EJECT" buttons.

When the TEST MODE has been engaged, the QUICK START indicator turns on even when the POWER is turned OFF.

The TEST MODE can be cancelled by disconnecting the AC power cord or simply by pressing the SYSTEM RESET button.

#### 1) TRACKING POSITION DISPLAY

In the SP play mode, pressing the manual TRACKING buttons during playback or when the auto tracking system is operating displays tracking position data. Data is displayed in 64 steps (in hexadecimal numbers from "00" to "3F") in the channel number indicator segment on the FL display.

Pressing the PICTURE SHARPNESS + button sets tracking to the maximum "3F" tracking position directly during playback and pressing the – button sets it to the minimum "00" position.

Pressing the PLAY button during playback sets tracking to the center position automatically.

Pressing the MEMO button will change the FL display's tracking indication to the center of the tracking range. (This tracking data will be kept in EP-ROM IC even when the TEST MODE has been reset. Therefore, do not forget to return to the original center position "1F". Press the manual TRACKING buttons to set the indication to "1F", then press the MEMO button.)

#### 2) FL DISPLAY CONFIRMATION

By pressing the QUICK TIMER "M" button on the front panel, all indicator segments in the FL display will light up.

#### 3) TIMER FUNCTION CONFIRMATION

During the TEST MODE, the clock's minute display will advance by one every second to facilitate quick timer function confirmation.

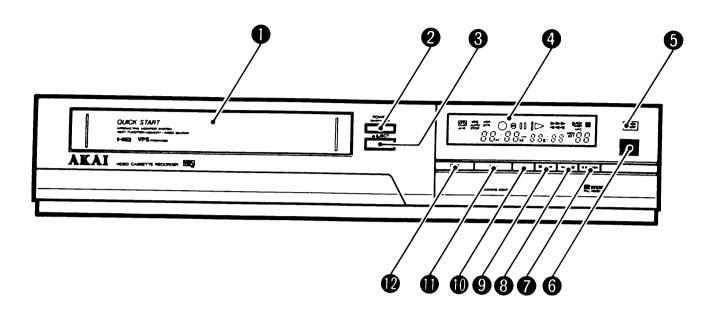
# 4) SUSPENTION OF THE TAPE PROTECTION SYSTEM

When the VCR is not in the TEST MODE, the REC PAUSE mode will be released after 30 minutes in order to protect the tape. The "STILL" mode will also be released after 5 minutes. During the TEST MODE however, the tape protection system will not operate.

#### 5) AUTO PRESETTING OF THE TV STATIONS

Once you have pressed the "PRESET" and "AUTO SCAN" buttons during the TEST MODE, TV stations will be memorized automatically when the system finds TV stations.

#### 1-1. FRONT PANEL(EXCEPT VS-462EOH)



- Cassette loading slot
  Load the VHS video tape here.
- POWER ON/STANDBY button
  To turn the VCR on or off (standby mode).
- Select button To eject the video tape. The tape can be ejected even when the VCR's power is off.
- FL (Fluorescent) display Provides visual reference of the VCR's operating modes.
- **5** QUICK START indicator Lights when the VCR is in the quick start mode.
- 6 Remote sensor window
  For reception of the remote control's signal.

Pause/still button

To set the VCR to the recording pause mode from the recording or stop mode, or to set it to the still mode from the playback mode.

Fast forward button

To fast forward the video tape. Also to start quick finder forward during playback.

To rewind the video tape. Also to start quick finder reverse during playback.

SLOW button

To start slow motion playback.

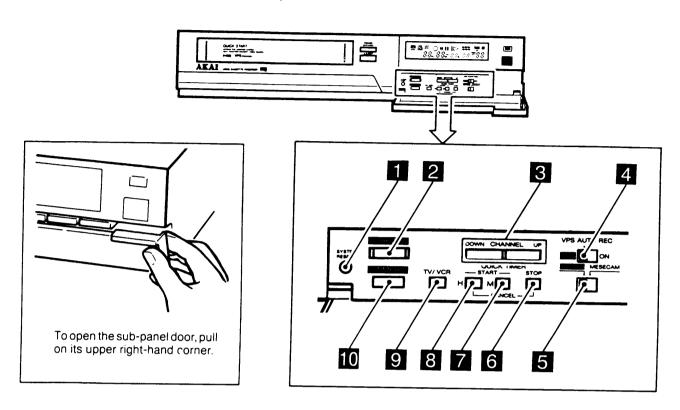
Play button

To start video tape playback.

2 Stop button

To stop the video tape.

#### 1-2. SUB PANEL(EXCEPT VS-462EOH)



SYSTEM RESET button

To reset the VCR if malfunction has occurred. Clock and programme data will be cancelled when the SYSTEM RESET button is pressed.

- **REC (Record) button**To start recording.
- 3 CHANNEL buttons To select channels.
- 4 VPS AUTO REC switch (EOH ONLY)
  To set the VPS video programme system on or off. (This feature is optional and requires a VPS adapter available from your video dealer.)
- 5 Video mode switch (EOH ONLY)

To select the type of signal to be played back or recorded. PAL: Set to this position for PAL color system playback or recording. (This switch should normally be set to this position).

MESECAM: Set to this position for MESECAM color system playback or recording. (MESECAM: Middle East SECAM system B/G.)

6 QUICK TIMER STOP button

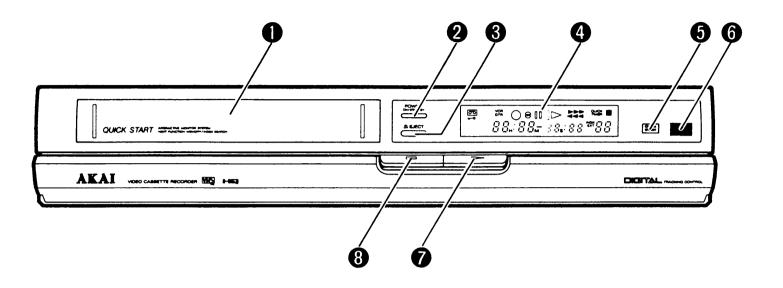
To set the stop time for quick timer recording. Also used to cancel programmes preset for quick timer recording.

- QUICK TIMER M (Minute) button
  To set the start time minutes for quick times
  - To set the start time minutes for quick timer recording.
- QUICK TIMER H (Hour) button
  To set the start time hour for quick timer recording.
  Also used to cancel programmes preset for quick timer recording.
- 9 TV/VCR button

To watch a programme on a different TV channel than the one you are recording.

Timer button
To set or cancel the timer recording mode.

#### 1-3. FRONT PANEL(VS-462EOH ONLY)



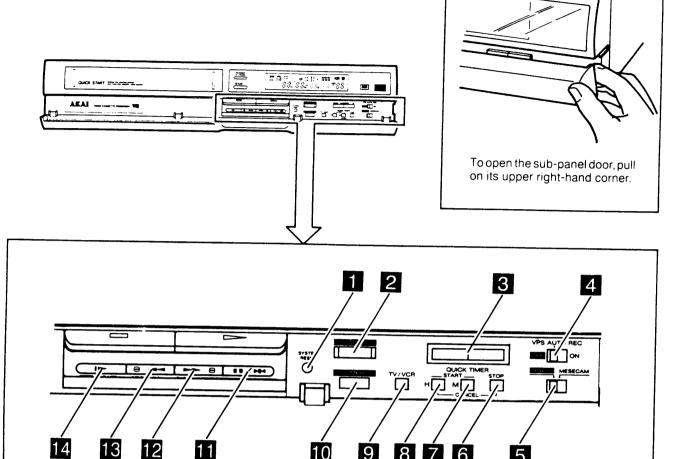
- 1 Cassette loading slot Load the VHS video tape here.
- **2 POWER ON/STANDBY button**To turn the VCR on or off (standby mode).
- 4 FL (Fluorescent) display
  Provides visual reference of the VCR's operating modes.
- **QUICK START indicator**Lights when the VCR is in the quick start mode.
- **6** Remote sensor window

  For reception of the remote control's signal.

Play button
To start video tape playback.

8 Stop button To stop the video tape.

#### 1-4. SUB PANEL(VS-462EOH ONLY)



#### SYSTEM RESET button

To reset the VCR if malfunction has occurred. Clock and programme data will be cancelled when the SYSTEM RESET button is pressed.

#### REC (Record) button

To start recording.

## 3 CHANNEL buttons

To select channels.

#### 4 VPS AUTO REC switch

To set the VPS video programme system on or off. (This feature is optional and requires a VPS adapter available from your video dealer.)

#### 5 Video mode switch

To select the type of signal to be played back or recorded. PAL: Set to this position for PAL color system playback or recording. (This switch should normally be set to this position).

MESECAM: Set to this position for MESECAM color system playback or recording. (MESECAM: Middle East SECAM system B/G.)

#### 6 QUICK TIMER STOP button

To set the stop time for quick timer recording. Also used to cancel programmes preset for quick timer recording.

#### QUICK TIMER M (Minute) button

To set the start time minutes for quick timer recording.

#### **8** QUICK TIMER H (Hour) button

To set the start time hour for quick timer recording. Also used to cancel programmes preset for quick timer recording.

#### TV/VCR button

To watch a programme on a different TV channel than the one you are recording.

#### III TIMER button

To set or cancel the timer recording mode.

#### Pause/still button

To set the VCR to the recording pause mode from the recording or stop mode, or to set it to the still mode from the playback mode.

#### 12 ► ⊖ Fast forward button

To fast forward the video tape. Also to start quick finder forward during playback.

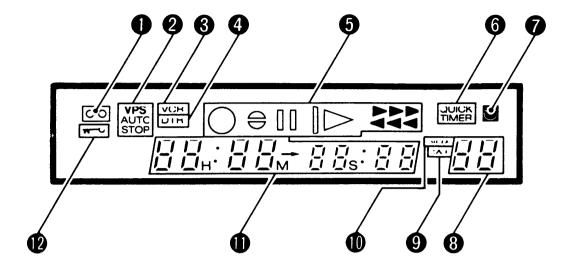
#### Rewind button

To rewind the video tape. Also to start quick finder reverse during playback.

#### Slow button

To start slow motion playback.

#### 1-5. FL DISPLAY



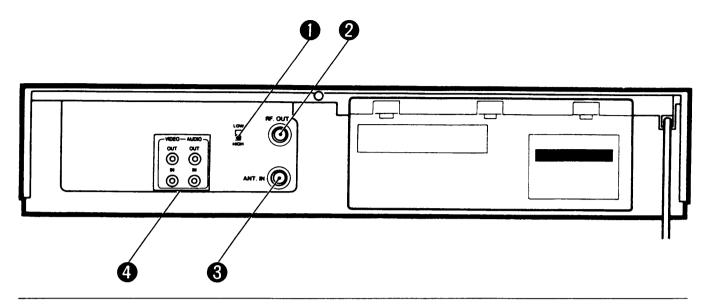
- Tape load indicator
  Lights when the video tape has been loaded.
- VPS AUTO STOP indicator (EOH ONLY) VPS lights when the VPS AUTO REC switch is ON and a VPS signal is received. AUTO STOP lights during the VPS auto stop mode. (This feature is optional and requires a VPS adapter available from your video dealer.)
- **3 VCR mode indicator**Lights when the TV/VCR button is set to VCR.
- 4 DTR (Digital Tracking) indicator
  Lights when digital auto tracking is operating.
- **5** Tape mode indicators Indicate what operation mode the video tape is in.
- **6** QUICK TIMER indicator Lights when the VCR is in the quick timer mode.
- **Timer indicator**Lights when the VCR is in the timer recording mode.

**Channel indicator** 

Indicates the selected channel number. Also indicates the index number during index search, and programme number during intro scan.

- EXT (External) indicator
   Indicates that the VCR is set for external input.
- INDX (Index) indicator
  Lights during index search, intro scan and when index codes are added to the tape during recording.
- Time/counter display
  Indicates the time and real time counter. Also indicates the tuning position during station tuning.
- Safety lock indicator
  Lights when the VCR's play button has been locked.

#### 1-6. REAR PANEL(EA, EM MODELS)



RF out switch

To select the output channel of the VCR.

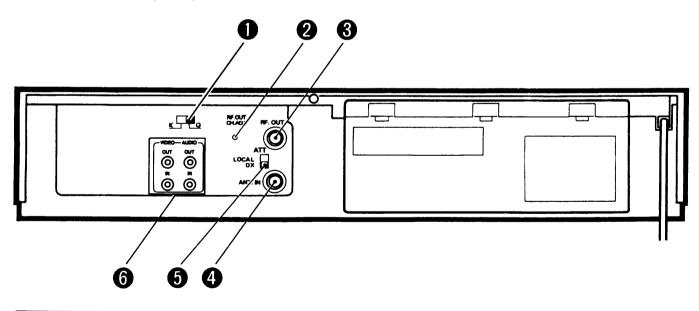
VIDEO/AUDIO IN/OUT terminals
For connection of a TV or second VCR.

RF. OUT terminal

To connect the VCR to the TV's ANTENNA IN terminal.

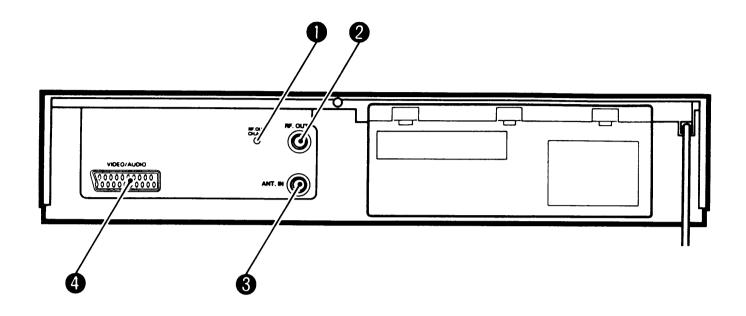
**3** ANT. IN terminal For TV antenna connection.

#### 1-7. REAR PANEL(EDG, ES MODELS)



- **RF. OUT switch (EDG ONLY)**To set the VCR for the TV system used in your country.
- **2** RF. OUT CH. ADJ (Channel adjustment) screw To adjust the output channel of the VCR.
- 3 RF. OUT terminal To connect the VCR to the TV's ANTENNA IN terminal.
- **4** ANT. IN terminal For TV antenna connection.
- **15** LOCAL/DX ATT. (Attenuator) switch (ES ONLY)
  The LOCAL/DX ATT. switch is used to adjust the signal reception of the tuner section.
- **6** VIDEO/AUDIO IN/OUT terminals
  For connection of a TV or second VCR.

## 1-8. REAR PANEL (EOH MODEL ONLY)

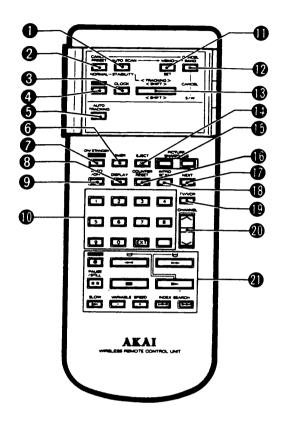


- RF out CH. ADJ (Channel adjustment) screw To adjust the output channel of the VCR.
- 2 RF. OUT terminal To connect the VCR to the TV's ANTENNA IN terminal.
- ANT. IN terminal For TV antenna connection.

4 VIDEO/AUDIO connector For connection of a TV or second VCR when using a video/

audio connection cord.

#### 1-9. REMOTE CONTROL (RC- V425A/V426A)



**1** AUTO SCAN, STABILITY button

To start automatic station scan when presetting TV stations. Also used to correct vertical picture shake.

CANCEL, PRESET, NORMAL button

To set the VCR to the station presetting mode. Also used to set the cancel mode for preset stations.

CLOCK button

To set the VCR to the clock setting mode.

4 PRGM (Programme) button

To display the programme, clock screen on the TV screen.

6 AUTO TRACKING button

To correct tracking automatically.

6 TIMER button

To set or reset the timer recording mode.

POWER ON/STANDBY button

To turn the VCR's power on or off (standby mode).

B DISPLAY button

To display the clock and tape counter on the TV screen.

AUTO/OFF button

To turn the language list screen on or off.

10 Multi-function buttons

Used for clock and programme setting. Also used to select channels.

MEMO, SET button

To memorize clock data during clock setting. Also used to memorize stations during station presetting.

**12** CANCEL, BAND button

To cancel preset timer programmes or TV stations.

TRACKING, SHIFT button

To correct preset data during clock or programme setting. Also used to adjust tracking manually during playback.

12 EJECT button

To eject a video tape from the VCR.

15 PICTURE SHARPNESS buttons

To sharpen or soften the playback picture.

16 COUNTER RESET button

To reset the tape counter

NEXT button

To display the next-mode patterns.

18 INTRO SCAN button

To set the VCR to the intro scan mode.

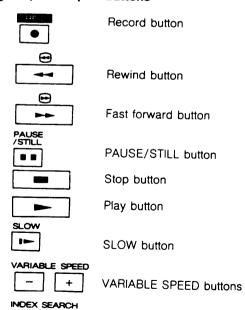
19 TV/VCR button

To watch a programme on a different TV channel than the one you are recording.

20 CHANNEL button

To select channels.

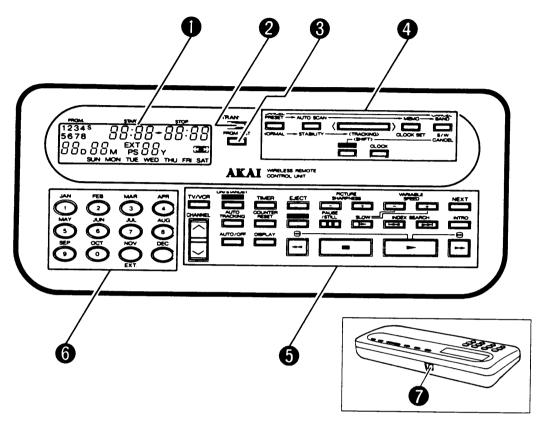
2 Tape transport buttons



buttons

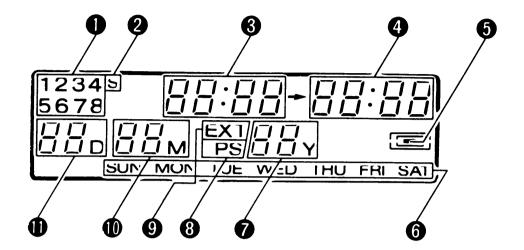
INDEX SEARCH reverse, forward

#### 1-10. REMOTE CONTROL (RC-V466A)



- Liquid crystal display
  Displays clock and programme data.
- 2 TRANSMIT button
  Used to transmit clock and programme data to the VCR.
- PRGM (programme) LIST button Used to display the programme, clock screen on the TV screen.
- 4 VCR set buttons Used for station presetting, picture and tracking adjustment, clock setting and timer recording.
- **5** VCR control buttons
  Used for operation of the VCR.
- 6 Multi-function buttons Used to enter programme and clock data into the remote control's memory. Also used to select channels.
- Transmitter Emits infrared rays for control of the VCR or for transmission of programme or clock data from the remote control to the VCR.

#### LC(Liquid Crystal) display



- Programme number indicator Indicates the programme number.
- S (Daylight saving time) indicator Indicates that the clock's time is set to the daylight saving time.
- Clock, Start time indicator
  Indicates the present time or start time of a programme set for timer recording.
- 4 Stop time indicator Indicates the stop time of a programme set for timer recording.
- 5 Transmit indicator
  Lights when data in the remote control is transmitted to the VCR or ready to be transmitted.
- **6** Weekday indicator Indicates the weekday.

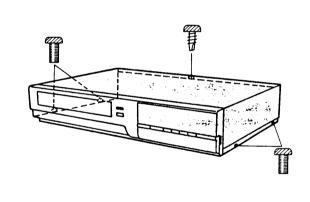
- Year indicator Indicates the year.
- 8 PS (Preset station) indicator Indicates the preset channel number.
- EXT (External) indicator
   Indicates that the VCR is set to the external mode.
- Month indicator Indicates the month.
- Date indicator Indicates the date.

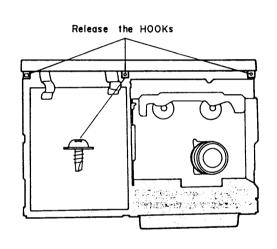
In case of trouble, etc. necessitating dismantling, please dismantle in the order shown in the illustrations. Reassemble in reverse order.

When re-attaching the FRONT PANEL, hold the cassette loading slot door in the upright (open) position.

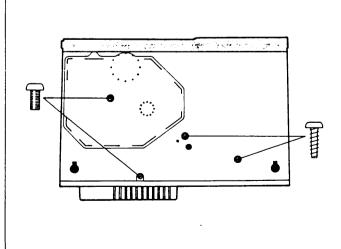
# 3.Removal of FRONT PANEL Release the HOOKs

#### 1.Removal of UPPER COVER

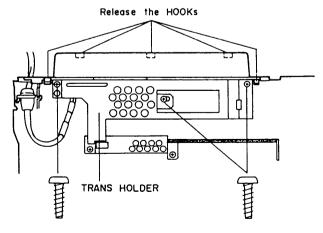




#### 2.Removal of BOTTOM COVER



#### 4.Removal of TRANS COVER



\* The TRANS HOLDER is not used in EA, EDG models.

## III. PRINCIPAL PARTS LOCATION

Photograph employed on this page is of model VS-425EV

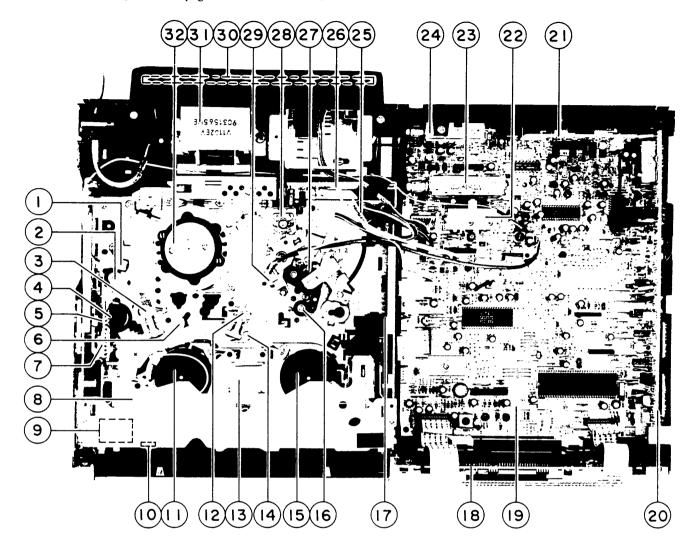


Fig.3-1 Top view

- 1. FULL TRACK ERASE HEAD
- 2. SUPPLY TAPE GUIDE
- 3. SUPPLY LOADING LEADER
- 4. FRONT LOADING GEAR
- 5. SENSOR (S) PCB (END SENSOR)
- 6. TENSION ARM
- 7. FRONT LOADING SLIDER
- 8. CASSETTE LOAD BLK
- 9. LOADING MOTOR
- 10. REC SAFETY SWITCH
- 11. SUPPLY REEL TABLE
- 12. TAKE UP LOADING LEADER
- 13. IDLER PART
- 14. SENSOR LED
- 15. TAKE UP REEL TABLE
- 16. CAPSTAN MOTOR
- 17. SENSOR (T) (START SENSOR)

- 18. OPERATION (A) PCB (VS-462EOH ONLY) OPERATION (B) PCB (EXCEPT VS-462EOH)
- 19. MAIN PCB
- 20. VIDEO PCB
- 21. P/S AUTO PCB (VS-465EDG, EM ONLY)
- 22. VIF UNIT
- 23. TUNER UNIT
- 24. RF CONVERTOR UNIT
- 25. JUNCTION PCB
- 26. PRE AMP PCB
- 27. PINCH ROLLER
- 28. DIODE PCB
- 29. AUDIO/CONTROL/S.ERASE HEAD
- 30. POWER PCB
- 31. POWER TRANSFORMER
- 32. VIDEO HEAD DRUM BLOCK

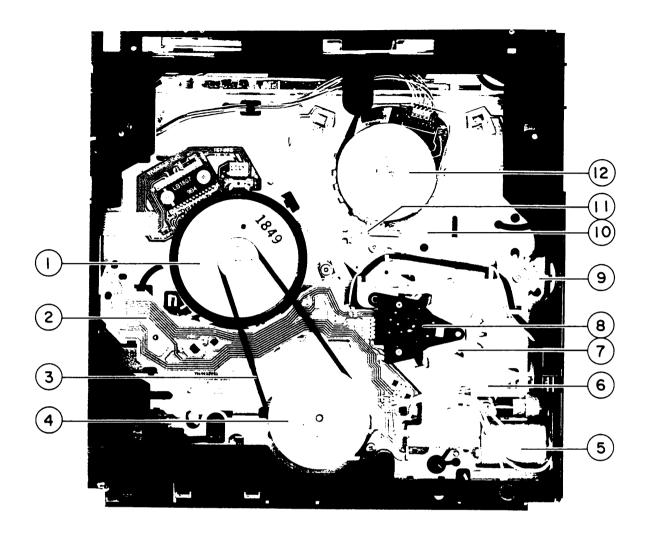


Fig.3-2 Bottom view

- 1. CAPSTAN MOTOR BLOCK
- 2. SENSOR PCB
- 3. CAPSTAN BELT
- 4. CLUTCH DISK PART
- 5. LOADING MOTOR
- 6. LOADING DRIVE BLOCK

- 7. CAM SLIDER GEAR
- 8. MODE SELECT SWITCH
- 9. FRONT LOADING GEAR
- 10. TOGGLE (S) GEAR BLOCK
- 11. TOGGLE (T) GEAR BLOCK
- 12. DRUM MOTOR BLOCK

#### 4-1. REMOVAL OF THE EJECTOR BLOCK

\*Set the loading mechanism to the "EJECT" position by pressing the EJECT button. Then disconnect the AC power plug from the AC socket before proceeding.

#### 4-1-1. Removal of the CASSETTE LOAD BLK

- 1) Remove the two (A) screws on the UPPER PLATE as shown in Fig.4-1 then remove the UPPER PLATE.
- 2) Lift up the FRONT GUIDE while pushing the CAS-SETTE LOAD BLK backward, then remove the FRONT GUIDE.
- 3) Lift up the front side of the CASSETTE LOAD BLK gently then remove it. To avoid damaging the pins of the CASSETTE LOAD BLK and the groove of the MECHA.FRAME, do not add excessive force to the CASSETTE LOAD BLK when removing it.

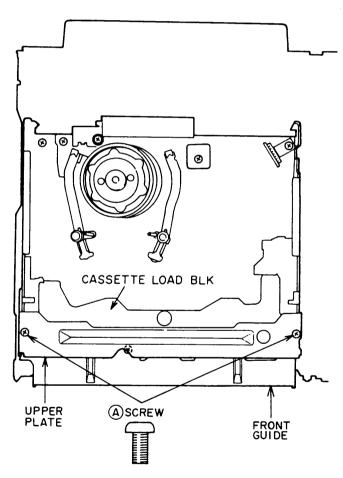


Fig. 4-1

#### 4-1-2. Removal of the LOADING ARM BLK

1) Release the stopper on the right side end of the LOAD-ING ARM BLK's shaft (Refer Fig.4-2) by pressing the stopper tab with a flat head (—) screwdriver. Then remove the shaft's right end from the bracket.

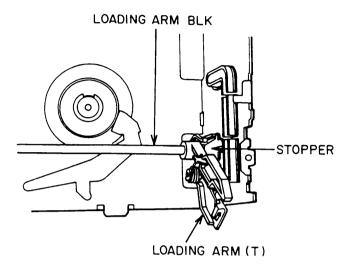


Fig. 4-2

2) Hold the LOADING ARM (T) and turn it 30 degrees clockwise, then pull out the shaft's left end from the bracket. To avoid damaging the JOINT GEAR and EJECT GEAR, take special care when removing. (Refer Fig.4-3)

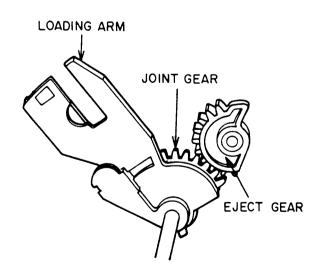


Fig. 4-3

#### 1-2. REMOVAL OF THE SENSOR PC BOARD

Before proceeding with removal of the SENSOR PCB the loading mechanism must be set to the "unloaded" position the position where the CAM SLIDER GEAR's groove mark is visible through the hole of the MODE SELECT SW.) as shown in Fig.4-4.

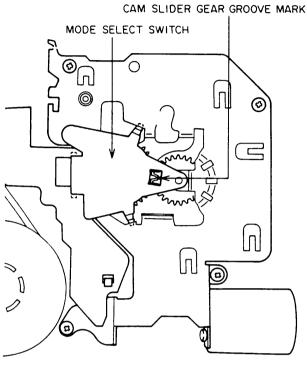


Fig. 4-4

To set the loading mechanism to the "unloaded" position, proceed with one of the following (1) or (2) procedures.

- (1) Insert a video cassette tape which you no longer need. Once the tape has been loaded or entered "play" mode, press the POWER button to turn the power off. Disconnect the AC power plug from the AC socket after the cassette tape has been unloaded.
- (2) Remove the UPPER PLATE, FRONT GUIDE and CASSETTE LOAD BLK. (Refer to 4-1-1. Removal of the CASSETTE LOAD BLK.)

Plug in the AC power cord. The LOADING ARM BLK will move backward (the cassette load BLK will be in the down position) and forward (the cassette load BLK will be in the eject position) continuously.

With your fingers, cover and hold both SENSOR (S) and SENSOR (T) at the same time when the LOAD-ING ARM BLK is in the backward position. The unit will enter the "play" mode without the cassette tape. While covering both sensors, press the "POWER" button. The unit will now enter the "tape unloaded" position. Release your fingers from the sensors, and disconnect the AC power plug from the AC power socket.

#### 4-2-1. Removal of the MODE SELECT SWITCH

1) Release the two (A) stoppers as shown in Fig.4-5.

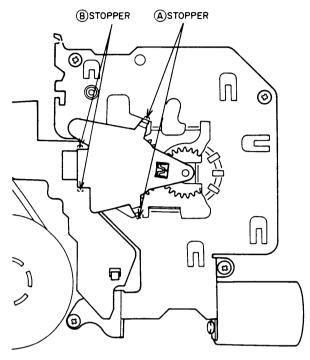


Fig. 4-5

2) Release the two ® stoppers carefully while pulling up the MODE SELECT SWITCH. Then remove the MODE SELECT SWITCH. (Do not damage the pins of the MODE SELECT SWITCH or the connector P1 on the SENSOR PCB)

#### 4-2-2. Removal of the SENSOR PC Board

- 1) Disconnect the connector P409 on the MAIN PCB.
- 2) Remove the capstan belt.
- 3) Release the (A), (B), and (C) stoppers as shown in Fig.4-6. Then remove the SENSOR PCB.

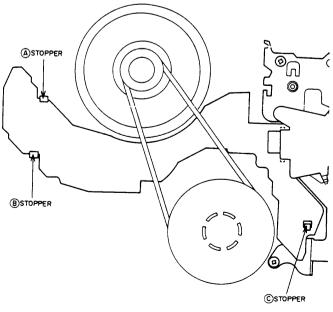


Fig. 4-6

# 4-3. REMOVAL OF THE LOADING DRIVE BLK

Set the loading mechanism at the "unloaded" position as well as 4-2 (REMOVAL OF THE SENSOR PC BOARD). However this time, to avoid damaging the tape and mechanical parts, refer to 4-2, \*(2) only.

- 1) Remove the MODE SELECT SWITCH in the same manner as 4-2-1 (Removal of the MODE SELECT SWITCH).
- 2) Unhook the five wires from each tab. Two wires from the SENSOR(S), two wires from the LOADING MOTOR and one wire from the REC SAFETY SWITCH.
- 3) Remove the (a), (b), (c), and (d) screws, then remove the LOADING DRIVE BLK as shown in Fig.4-7.

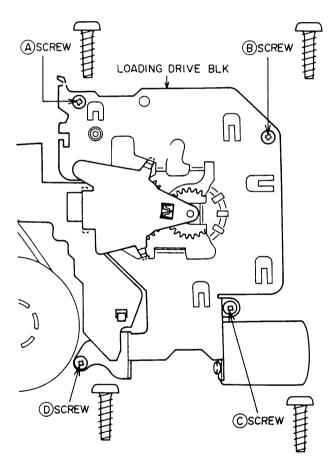
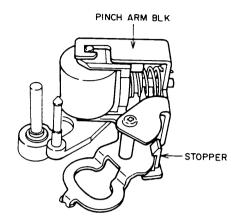


Fig. 4-7

#### 4-4. REPLACEMENT OF THE PINCH HOL-DER PART

1) Release the stopper of the PINCH ARM and remove the PINCH ARM BLK as shown in Fig 4-8.



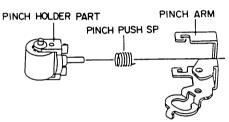


Fig. 4-8

- 2) Turn the PINCH HOLDER PART 30 degrees clockwise while pushing it backward and remove the PINCH HOLDER PART from the PINCH ARM.
- 3) Reassemble the PINCH ROLLER ARM BLK in the reverse order of 1) to 2).

# 4-5. REPLACEMENT OF THE IDLER PART AND REVIEW BRAKE PART

- 1) Remove the CASSETTE LOAD BLK & ARM LOAD-ING BLK. (Refer to 4-1, REMOVAL OF THE EJECTOR BLK.)
- 2) Release the stopper of the IDLER PART as shown in Fig.4-9, then remove it.

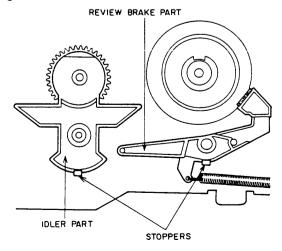


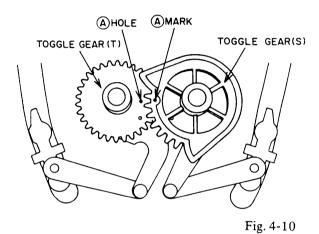
Fig. 4-9

- 3) Take off the review brake part spring, then release the stopper of the REVIEW BRAKE PART and remove it.
- 4) Reassemble these parts in the reverse order of 1) to 3).

# 4-6. REASSEMBLY OF THE LOADING MECHANISM BLK

#### 4-6-1. Position of the TOGGLE GEARs (T) and (S)

1) Set the TOGGLE GEAR (T) and TOGGLE GEAR (S) to the unloaded position with your fingers. Align the ® mark on the TOGGLE GEAR (S) with the ® hole of the TOGGLE GEAR (T) as shown in Fig.4-10.



4-6-2. Installation of the CAM SLIDER GEAR & FRONT LOADING GEAR

1) Attach the WORM WHEEL GEAR as shown in Fig.4-11.

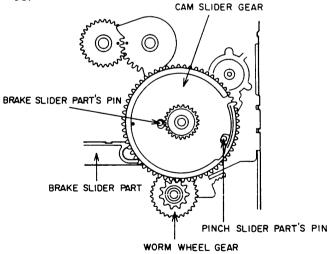


Fig 4-11

2) Set the CAM SLIDER GEAR. At this time, adjust the position of the BRAKE SLIDER PART and PINCH SLIDER PART so that both pins appear through the holes on the CAM SLIDER GEAR as shown in Fig.4-11. 3) Attach the FRONT LOADING GEAR as shown in Fig.4-12. At this time, align the ® mark on the FRONT LOADING GEAR with the ® hole of the FRONT LOADING SLIDER as shown in Fig.4-13.

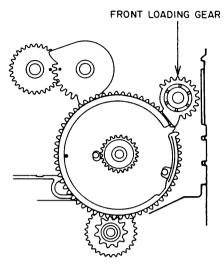
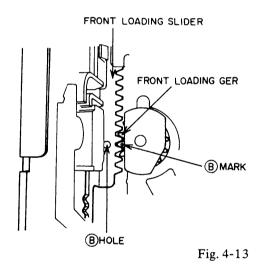


Fig. 4-12



# 4-6-3. Confirmation of the position of the EJECT GEAR

1) Confirm that the EJECT GEAR is in the correct position as shown in Fig.4-14.

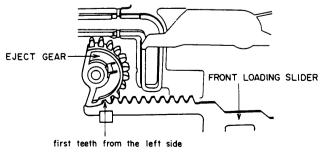
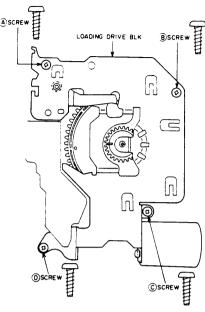


Fig. 4-14

 Install the LOADING DRIVE BLK as shown in Fig.4-15.



#### 4-6-4. Installation of the MODE SELECT SWITCH

1) Set the MODE SELECT SWITCH's gear so that the © mark is in the center of the © hole as shown in Fig.4-16.

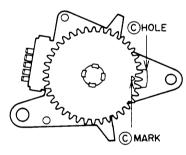


Fig. 4-16

Fig. 4-15

2) Attach the MODE SELECT SWITCH to the LOAD-ING DRIVE BLK. At this time, align the hollow of the gear's tooth (reverse side of the © mark) with the © groove of the CAM SLIDER GEAR as shown in Fig.4-17.

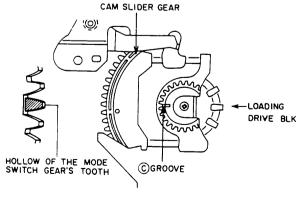


Fig. 4-17

#### 4-6-5. Installation of the LOADING ARM BLK

- 1) While covering the SENSOR (S) with your fingers, connect the AC power plug to the AC socket. The FRONT LOADING SLIDER will reach the "EJECT" position. Then disconnect the AC power plug from the AC socket before you release your fingers from the SENSOR (S).
- 2) Install the LOADING ARM BLK in the reverse order of 4-1-2 (Removal of the LOADING ARM BLK). Set the position between both the EJECT GEAR and the JOINT GEAR as shown in Fig.4-18.

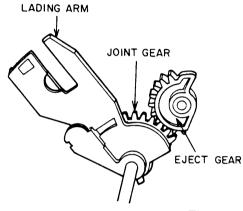


Fig. 4-18

# 4-6-6. Installation of the CASSETTE LOAD BLK, FRONT GUIDE and UPPER PLATE

- 1) Attach the CASSETTE LOAD BLK, FRONT GUIDE and UPPER PLATE in the reverse order of 4-1-1 (Removal of the CASSETTE LOAD BLK).
- 2) Insert a video cassette tape and confirm that the loading mechanism will operate properly.

#### 4-7. REPLACEMENT OF THE UPPER DRUM

#### 4-7-1. Removal of the UPPER DRUM

- 1) Unsolder the six relay leads and remove the two upper drum fixing screws as shown in Fig.4-19.
- 2) Gently lift and remove the UPPER DRUM.

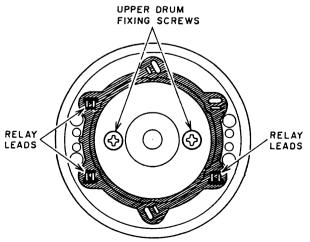


Fig. 4-19

#### <sup>-</sup> 2. Installation of the UPPER DRUM

tach the UPPER DRUM to the LOWER DRUM OTOR so that upper drum convex (a) and lower drum otor's white mark are in the same direction as shown in g.4-20.

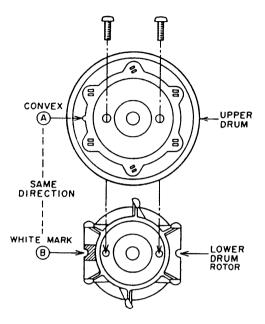


Fig. 4-20

- ()TE: Because height precision is required for proper performance, and because head tips are fragile, the following points should be noted when replacing the UPPER DRUM BLOCK.
- a) Do not loosen the set screw on the collar preload.
- b) Before fixing, use alcohol to clean both surfaces where the upper drum and the rotary transformer meet.
- c) If the UPPER DRUM can not be inserted on to the shaft easily during installation, clean the hole in the UPPER DRUM with alcohol and put a little oil on the shaft.
- d) Make sure that the upper drum fixing screw holes on the rotary transformer part and the upper drum fixing screw penetration holes match exactly before inserting the fixing screws.
- e) Tighten the two upper drum fixing screws alternately and gradually.

#### -7-3. After replacement

fter replacement, the following adjustments are necessy for proper performance.

- Control head phase adjustment. (Tape transport adj. 5-3-3)
- ) PB switching point adjustment. (Electrical adj. Step 1)
- ) Video head REC current adjustment. (Electrical adj. Step 7)

#### 4-8. DRUM MOTOR PC BOARD REPLACE-MENT

1) Remove the two @ screws then remove the ROTARY PLATE.

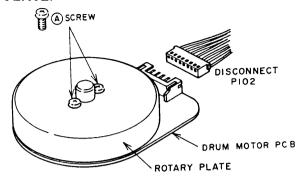


Fig. 4-21

2) Remove the three ® screws and disconnect the connector P102 from the DRUM MOTOR PCB. Then replace the DRUM MOTOR PCB.

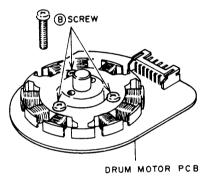


Fig. 4-22

3) Attatch the ROTARY PLATE to the collar preload so that the rotary plate (a) hole and collar preload (b) hole are in the same direction.

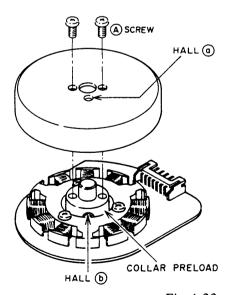
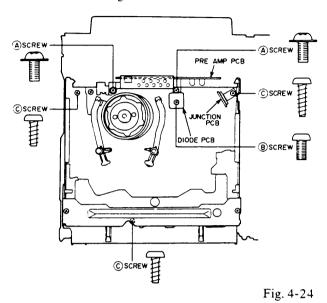


Fig. 4-23

#### 4-9. REMOVAL OF THE MECHANISM BLOCK

#### 4-9-1. Removal of the PRE AMP PC Board

1) Remove the two @ screws then pull up the PRE AMP PCB as shown in Fig.4-24.



# 4-9-2. Removal of the MECHANISM BLK (MECHA. FRAME)

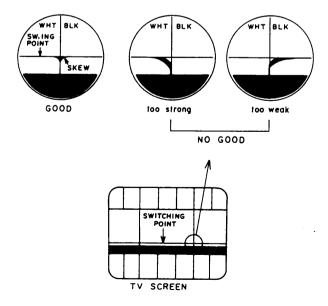
- 1) Disconnect the connectors P302, P401, P408, P409 on the MAIN PCB and P1 on the A/C HEAD PCB.
- 2) Remove the ® screw on the DIODE PCB and remove the DIODE PCB.
- 3) Remove the three © screws from the MECHA. FRAME as shown in Fig. 4-24.
- 4) Hold the rear side of the MECHA. FRAME then remove by pulling up backward.
- 5) Reassemble in the reverse order for installation.

#### V. MECHANICAL ADJUSTMENT

#### 5-1. BACK TENSION ADJUSTMENT

- 1) Set the color bar test tape TF-532CBS (AT-751360) in the VCR and play it back.
- Observe the TV screen and adjust the V-HOLD for TV so that the switching point appears on the TV screen in Fig. 5-1.

3) Check the skew near the switching point on the TV screen and if the back tension is too much or too weak, eject the tape and select the hook position of the TEN-SION SPRING where the smallest skew should be obtained.



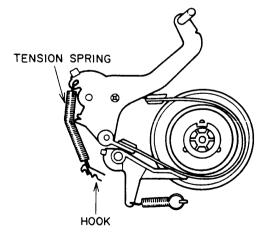


Fig. 5-2

Fig. 5-1

#### 5-2. TAPE TRANSPORT ADJUSTMENTS

NOTE: The following adjustments are required only when an irregularity is found since these adjustment are performed precisely at the factory.

#### 5-2-1. Tape curl adjustment at the TAKE-UP **TAPE GUIDE**

- 1) Play back a recorded tape which is no longer need.
- 2) Turn the (a) screw on the A/C HEAD BLK until the edge of the tape barely touches the lower part of TAKE UP TAPE GUIDE without any curl or wrinkle.
- 3) Once the (a) screw is adjusted, A/C HEAD height and azimuth adjustment is required. (Refer to 5-3. A/C **HEAD POSITION ADJUSTMENT)**

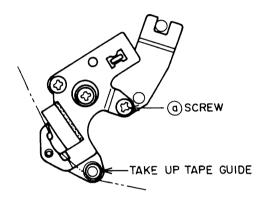


Fig. 5-3

#### 5-2-3. REVIEW ARM height adjustment

- 1) Play back the beginning part of an E-180 tape and set the unit in the review mode by pressing the REW but-
- 2) Turn the REVIEW ARM height nut (a) so that the edge of the tape barely touches the lower part of the TAKE-UP TAPE GUIDE without any curl or wrinkle between the TAKE-UP TAPE GUIDE and the CAP-STAN SHAFT as shown in Fig.5-6 to Fig.5-8.

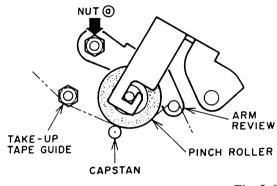
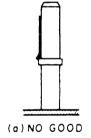
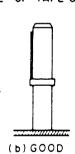


Fig. 5-6







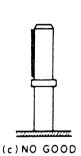
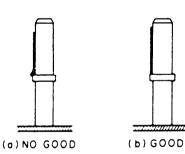


Fig. 5-4

#### (TAKE - UP TAPE GUIDE)



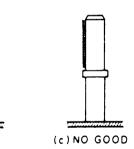
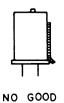
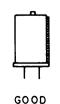


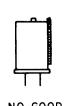
Fig. 5-7

#### 5-2-2. Confirmation of tape curl at the SUPPLY **TAPE GUIDE**

Confirm that the edge of the tape barely touches the lower part of the SUPPLY TAPE GUIDE without any curl or wrinkle as shown in Fig.5-5.











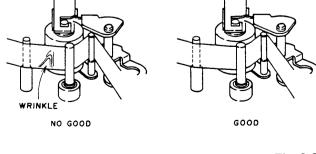


Fig. 5-8

Fig. 5-5

#### 5-2-4. LOADING LEADER height adjustments

- 1) Slightly loosen the set screw at the lower part of the LOADING LEADERs (L), (R) so that the LOADING LEADER can be adjusted with reasonable tightness. (Refer Fig.5-9)
- 2) Play back the reference tape TF-530RFS (AT-751775).
- 3) Connect an oscilloscope to TP606 (ENVE) on the VIDEO PCB.
- 4) Turn the LOADING LEADER heads with a flat head (—) screw driver to obtain flat RF envelope as ideal envelope as shown in Fig.5-10.
- 5) After the adjustment is completed, tighten the loading leader set screws.

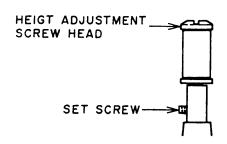


Fig. 5-9

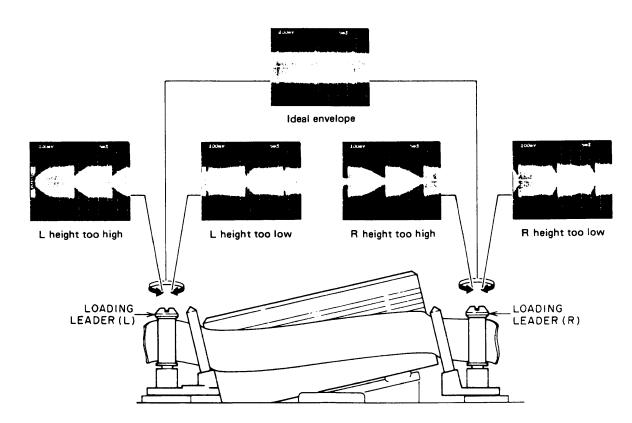
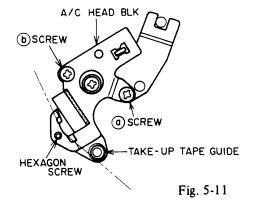


Fig. 5-10

#### 5-3. A/C HEAD POSITION ADJUSTMENT

#### 5-3-1. Azimuth adjustment

- 1) Connect an AC volt meter or an oscilloscope to the AUDIO OUT terminal on the rear panel.
- 2) Play back the reference tape TF-530RFS (AT-751775).
- 3) Adjust the **(b)** screw to obtain the maximum audio output.



5-3-2. Height adjustment

- 1) Play back the test tape TF-526HH (AT-751788).
- 2) Connect an oscilloscope CH-1 to the AUDIO OUT terminal on the rear panel and CH-2 to TP-CTL CHK on the MAIN PCB.
- 3) Turn the hexagon screw to obtain 1/2 of the output level of either CH-1 or CH-2 whichever has an output signal as shown in Fig.5-12.
- 4) Slightly turn the ⓐ screw until the tape edge barely touches the lower part of the TAKE UP TAPE GUIDE without any curl or wrinkle as shown in Fig.5-4.
- 5) Adjust the head azimuth again. (Turning the hexagon screw or a screw will cause head azimuth mis-alignment. Refer 5-3-1. Azimuth adjustment.)
- 6) Confirm that both signals of CH-1 and CH-2 are nearly the same level. Repeat the adjustments 3) to 5) if necessary.

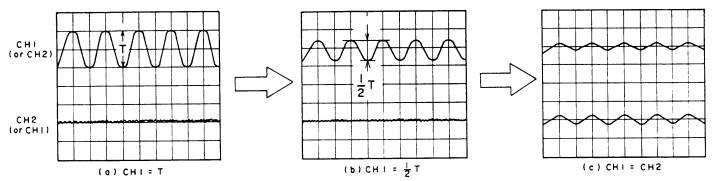
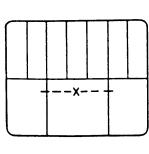


Fig. 5-12

#### 5-3-3. Phase adjustment

- 1) Connect an oscilloscope to TP606 (ENVE) on the VIDEO PCB.
- 2) Play back the reference tape TF-530RFS (AT-851775).
- 3) Press one of the TRACKING buttons on the remote control until the "X" mark can be seen in the center position of the tracking range on the TV screen as shown in Fig.5-13.
- 4) Loosen the © screw slightly so that the A/C HEAD PLATE can be moved with reasonable tightness.
- 5) Insert a sharp flat head (—) screwdriver into the A/C HEAD BASE and (a) hole as shown in Fig.5-15.
- 6) Move the A/C HEAD BASE by moving a screwdriver in the direction of the arrow as shown in Fig.5-15 to obtain the maximum RF output, then tighten the© screw.





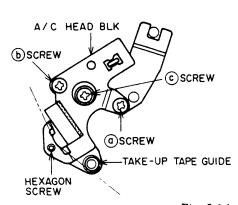


Fig. 5-14

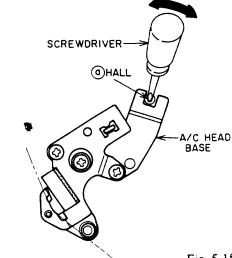
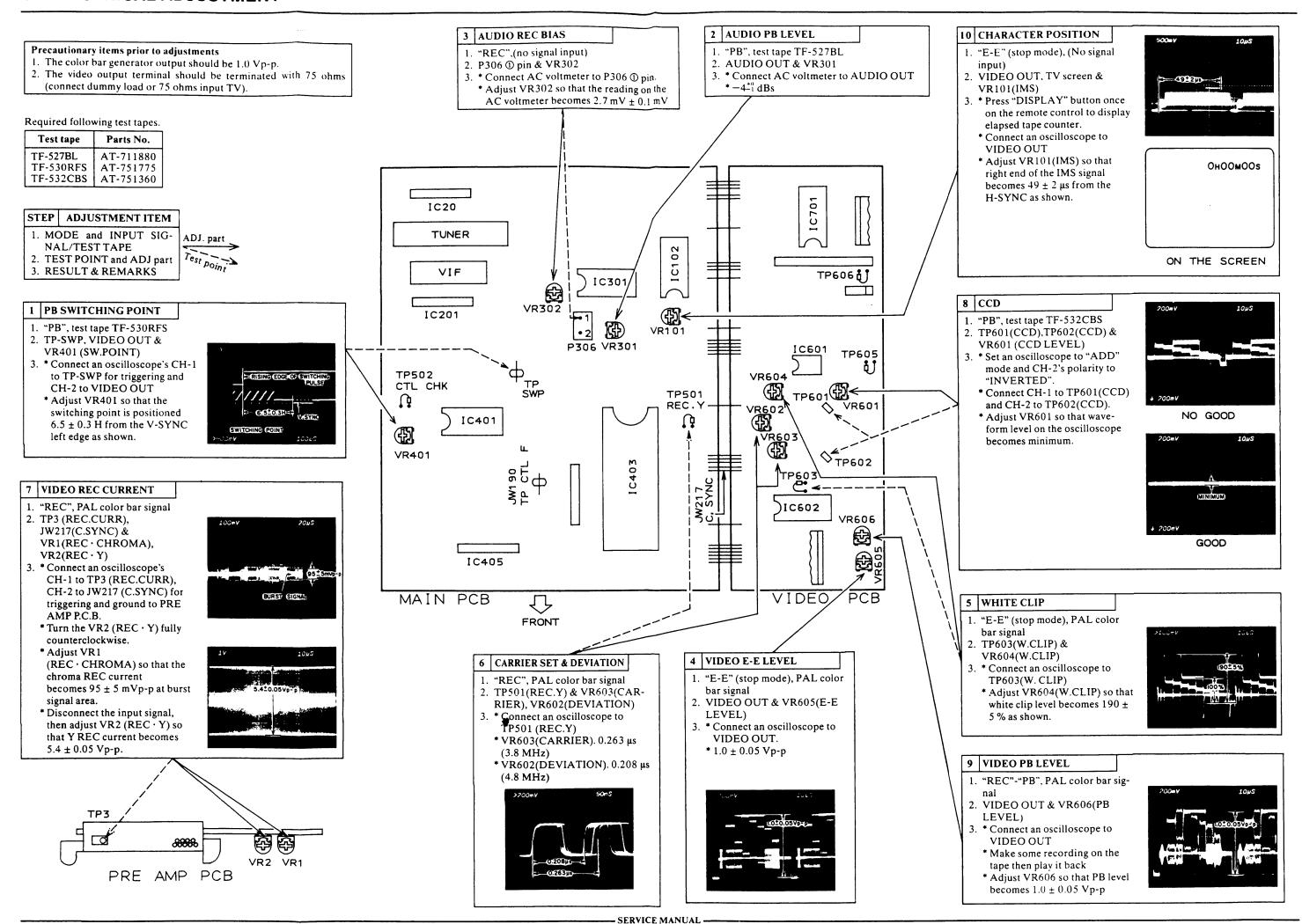


Fig. 5-15

#### VI. ELECTRICAL ADJUSTMENT



#### **ATTENTION**

- 1. When placing an order for parts, be sure to list Part No., Model No. and the description of eachpart. Otherwise, the non-delivery of the part or the delivery of a wrong part may result.
- 2. Please make sure that Part No. is correct when ordering.

  If not, a part different from the one you ordered may be delivered.
- 3. Since the parts shown in Parts List of Preliminary Service Manual may have been the subject of changes, please use this Parts List for all future reference.

#### HOW TO USE THIS PARTS LIST

- 1. This Parts List lists those parts which are considered necessary for repairs. Other common parts, such as resistors and capacitors, are listed in the "Common List for Service Parts" from which these parts should be selected and stocked.
- 2. The Recommended Spare Parts List shows those parts in the Parts List which are considered particularly important for service.
- 3. Parts not shown in the Parts List and "Common List for Service Parts" will not in principle be supplied.
- 4. How to read the Parts List.
  - a) Mechanism Block

#### 2. HEAD BASE BLOCK

REF. NO.	PART NO.	DESCRIPTION
1 2 3 4 5	BH-T2023A320A HP-H2206A010A ZS-477876 ZS-536488 ZG-402895	
	SP (S	ervice Parts) Classification
		number corresponds with the individents index number in that figure.

b) PC Board

#### 6. MAIN PC BOARD

REF. NO.	PART NO.	DESCR	IPTION
IC1	EI-324536	IC HD1404	9BP
IC2	EI-336801	IC MB8841	-564M
C1.A	EC-338399	C MMY V	223M 250AC [U.E.B.S]
C1B	EC-350949	C MMY V	223M 250DC [J]
C1C	EC-338397	C MMY V	223M 125AC [C.A]
X1	EI-318384	OSC X'TAL	NC-18C
<u>*</u>	<u>*</u>		1
	Symbols f	for primary	destination $\Box$
-	[A]: AAL	(U.S.A)	[S]: SAA (Australia)
	[B]:BEAF	3 (England)	[U]: U/T (Universa
	[C]: CSA	(Canada)	Area)
	[E]:CEE	(Europe)	[V]: VDE (W. Germany)
	[J]:JPN (.	Janan)	[Y]: Custom Version
	SP (S	ervice Part	s) Classification
L	These	reference	symbols correspond
	with o	component	symbols in the
		natic Diagi	•
	o circi.	2 1451	

The available PC Board Blocks are listed separately.

5. When Part No. is known, Parts Index at end of Parts List can be used to locate where that part is shown in Parts List by its Reference No.listed at right of Part No.

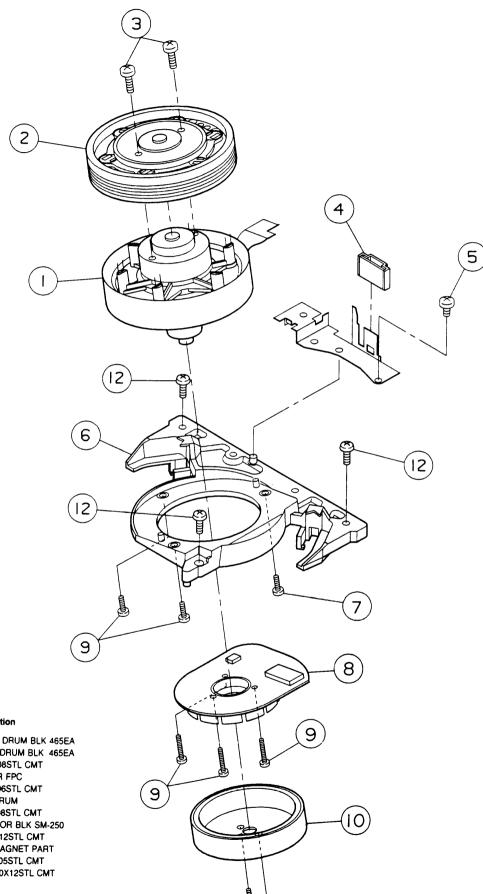
#### **WARNING**

 $\Delta(*)$  INDICATES SAFETY CRITICAL COMPONENTS. FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURE'S RECOMMENDED PARTS.

#### **AVERTISSEMENT**

 $\Delta(*)$  IL INDIQUE LES COMPOSANTS CRITIQUES DE SÉCURITÉ. POUR MAINTENIR LE DEGRÉ DE SÉCURITÉDE L'APPAREIL, NE REMPLACER QUE DES PIÉCES RECOMMANDEES PAR LÉ FABRICANT.

#### HEAD DRUM BLOCK

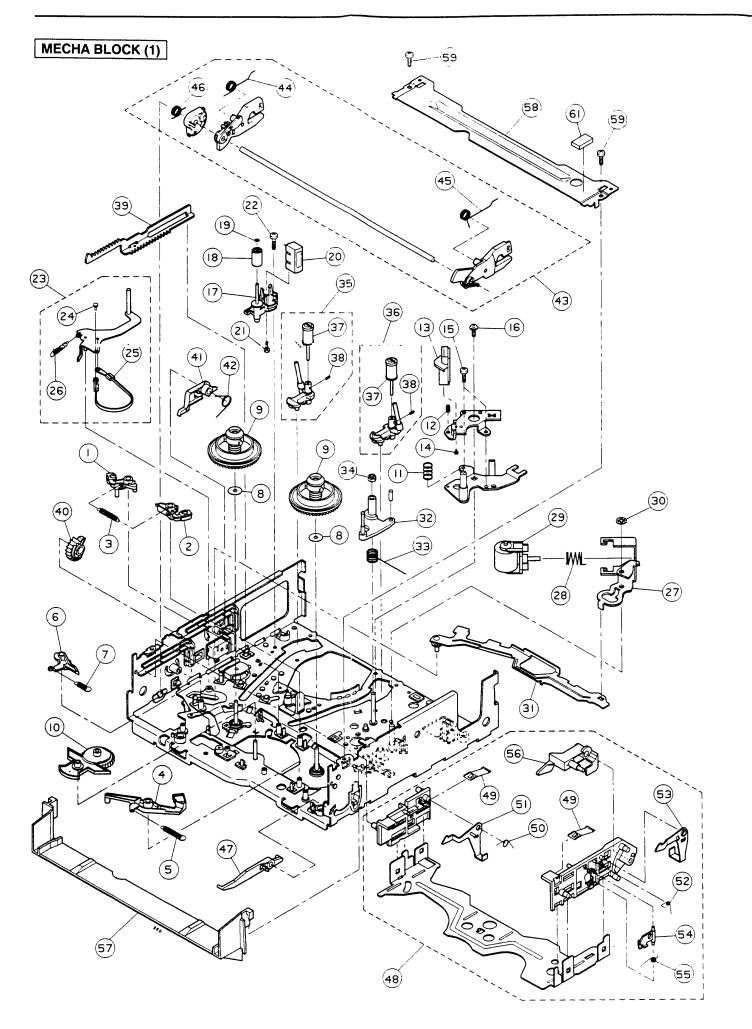


## 2. HEAD DRUM BLOCK

Ref. No.	Part No.	Description
1	BV-V1102A410B	LOWER DRUM BLK 465EA
2	BV-V1102A420C	UPPER DRUM BLK 465EA
3	ZS-321298	BID30X08STL CMT
4	SZ-387388J	HOLDER FPC
5	ZS-379405	BID60X06STL CMT
5	MA-387474J	BASE DRUM
7	ZS-563444	BID26X08STL CMT
3	BM-M3225A020A	PC MOTOR BLK SM-250
3	ZS-467796	PAN26X12STL CMT
.0	BV-B373848	YOKE MAGNET PART
.1	ZS-479474	PAN26X05STL CMT
12	ZS-370047	DT BID30X12STL CMT

#### NOTE:

Parts will not be supplied if they are not listed in the parts sist, even if they appear on the assembling illustrations with reference No.



#### 3. MECHA BLOCK (1)

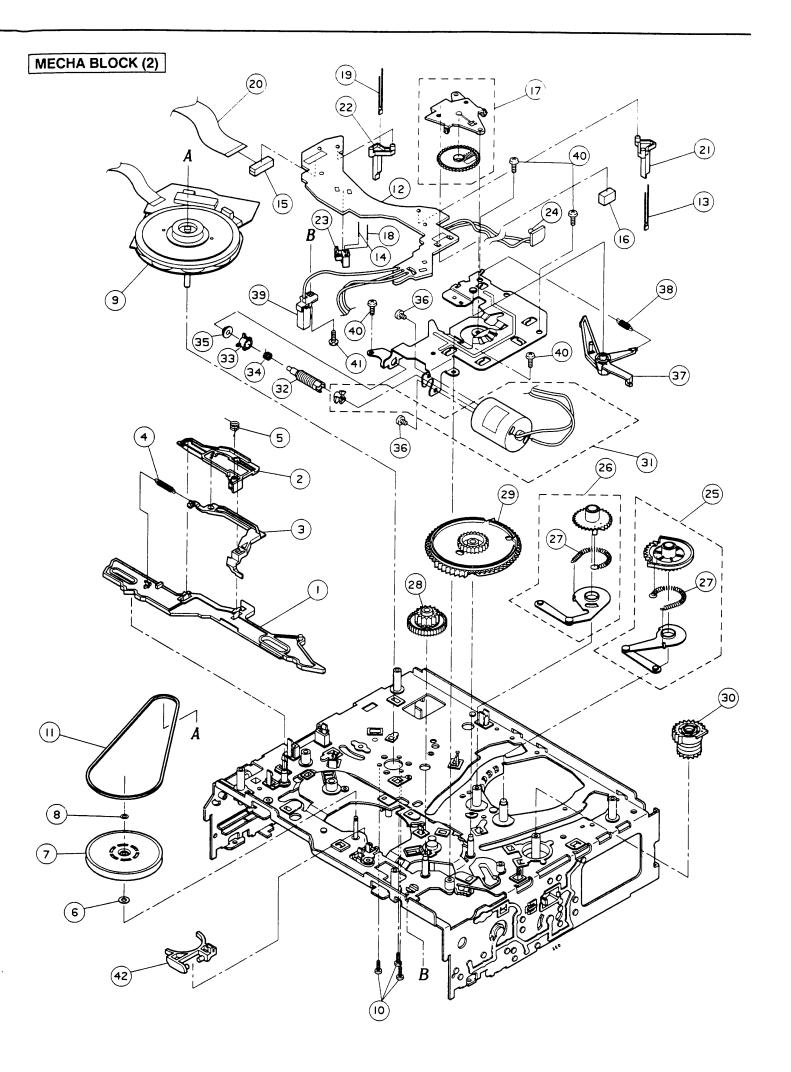
1 ML-387316J MAIN BRAKE(S) PART 2 ML-387318J MAIN BRAKE(T) PART 3 ZG-387320J SP PULL MAIN BRAKE 4 ML-387321J REVIEW BRAKE PART 5 ZG-387322J SP PULL REVIEW BRAKE 6 ML-387423J ARM LOADING BRAKE 7 ZG-387467J SP PULL LOADING BRAKE 8 ZW-389814J PW31X110X050PSL 10 MI-387294J IDLLER PART 11 ZG-387438J SP PUSH A/C 12 ZG-373900 6SET30X080SCM PKR CP 13 HR-390015J HEAD COMBO HYMZA1045C 14 ZS-373899 PAN20X2 SSTL BDY PS1 15 ZS-321298 BID30X08STL CMT 16 ZS-389853J DT BID30X08STL CMT C080 17 MZ-387495J HOLDER FE HEAD PART 18 MR-387286J HOLDER FE HEAD PART 19 ZW-374445 SLIT W17X02X025PSL 20 HE-361456 HEAD E HYFMD0015B 21 ZS-477876 PAN20X03TL CMT 22 ZS-370047 DT BID30X12STL CMT 23 BL-V1102A050A TENSION ARM BLK 425EA 24 SZ-387263J HOLDER LEVER TENSION 25 ML-390768J TENSION ARM BLK 425EA 26 ZG-387272J SP PUSH PINCH 27 ML-387433J SLIDER PINCH PART 30 ZW-332443 RETAINING RING GRIP 380STL ACP 31 ML-387431J SLIDER PINCH PART 32 ML-387431J SLIDER PINCH PART 34 ZG-387277J ARM PEVIEW PART 35 ZG-387282J SP TORSION REVIEW 36 ZG-3872871 ARM PINCH 37 ML-387431J SLIDER PINCH PART 38 ZG-3872872 SP PUSH PINCH 39 ML-387431J SLIDER PINCH PART 30 ZW-332843 RETAINING RING GRIP 380STL ACP 31 ML-387431J SLIDER PINCH PART 32 ML-387431J SLIDER PINCH PART 34 ZW-350839 N30 NYLON 35 BV-V1102A070A LEADER S BLK 425EA 36 BV-V1102A070A LEADER S BLK 425EA 37 VT-387394J GUIDE ROLLER D8 PART 38 ZS-374458 GSET20X30SCM PKR FP 39 ML-387431J SLIDER PINCH PART 40 MZ-387351J GEAR EJECT 41 ML-3874451 SP TORSION LOAD(T) 45 ZG-387417J SP TORSION LOAD(T) 46 ZG-387417J SP TORSION LOAD(T) 47 ML-387350J1 ARM LOADING BLK 425EA 48 BV-V1102A150A ARM LOADING BLK 425EA 49 ZG-387417J SP TORSION LOAD(T) 40 MZ-387350J1 ARM LID OPENER 40 MZ-387351J SP TORSION DAMPER(S) 51 ML-387344J SP TORSION DAMPER(S) 52 ZG-388290J SP TORSION DAMPER(S) 53 ML-387344J LEVER LOCK RELEASE 54 SZ-387449J SP TORSION DAMPER(T) 55 ZG-387449J SP TORSION DAMPER(T) 56 ML-387349J ARM SHUTTER 57 SE-387343J GUIDE FRONT 58 MZ-387349J ARM SHUTTER 57 SE-387343J GUIDE FRONT 58 MZ-387349J ARM SHUTTER 57 SE-387343J GU	Ref. No.	Part No.	Description
3         ZG-387320J         SP PULL MAIN BRAKE           4         ML-387321J         REVIEW BRAKE PART           5         ZG-387323J         SP PULL REVIEW BRAKE           6         ML-387423J         ARM LOADING BRAKE           7         ZG-387467J         SP PULL LOADING BRAKE           8         ZW-389814J         PW31X110X050PSL           9         MT-390954J1         DISK (2)PART           10         MH-387294J         IDLLER PART           11         ZG-387390         6SET30X080SCM PKR CP           12         ZG-373990         6SET30X080SCM PKR CP           13         HR-390015J         HEAD COMBO HVMZA1045C           14         ZS-373899         PAN20X2.5STL BDY PS1           15         ZS-321298         BID30X08STL CMT           16         ZS-389853J         DT BID30X06STL CMT C080           17         MZ-387485J         HOLDER FE HEAD PART           18         MR-387286J         ROLLER IMPEDANCE           19         ZW-374445         SLIT WIYX032X025PSL           20         HE-361456         HEAD E HVFMD0015B           21         ZS-370047         DT BID30X12STL CMT           22         ZS-370047         DT BID30X12STL CMT	1	ML-387316J	MAIN BRAKE(S) PART
4 ML 387321J REVIEW BRAKE PART 5 ZG-387323J SP PULL REVIEW BRAKE 6 ML.387423J ARM LOADING BRAKE 7 ZG-387467J SP PULL LOADING BRAKE 8 ZW-389814J PW31X110X050PSL 9 MT.390954J1 DISK (2)PART 10 M.387294J IDLER PART 11 ZG-38743BJ SP PUSH A/C 12 ZG-3773900 6SET30X080SCM PKR CP 13 HR-390015J HEAD COMBO HYMZA1045C 14 ZS-373899 PAN20X2.5STL BDY PS1 15 ZS-321298 BID30X08STL CMT 16 ZS-3898653J DT BID30X06STL CMT C080 17 MZ-387495J HOLDER FE HEAD PART 18 MR-387286J ROLLER IMPEDANCE 19 ZW-374445 SLIT W17X032X025PSL 20 HE-361456 HEAD E HYMD0015B 21 ZS-477876 PAN20X03STL CMT 22 ZS-370047 DT BID30X18STL CMT 23 BL-V1102A050A TENSION ARM BLK 425EA 24 SZ-387263J HOLDER LEVER TENSION 25 ML-390768J TENSION BAND PART 26 ZG-387272J SP PULL TENSION 27 ML-387433J2 ARM PINCH 28 ZG-387272J SP PULL TENSION 27 ML-387431J SLIDER PINCH PART 29 BL-387271 SP PULL TENSION 21 ML-387431J SLIDER PINCH PART 22 ML-387271 ARM REVIEW PART 23 ZG-387282J SP TORSION REVIEW PART 24 ZG-387272J SP PULL TENSION 27 ML-387431J SLIDER PINCH PART 28 ZG-387272J SP PULL TENSION 29 BL-387271 ARM REVIEW PART 30 ZW-322843 RETAINING RING GRIP 380STL ACP 31 ML-387431J SLIDER PINCH PART 32 ML-387428J SLIDER PINCH PART 33 ZG-387282J SP TORSION REVIEW 34 ZW-350839 N30 NYLON 35 BV-V1102A070A LEADER S BLK 425EA 36 BV-V1102A070A LEADER S BLK 425EA 37 VT-387394J GUIDE ROLLER D8 PART 38 ZS-374458 GSET20X030SCM PKR FP 39 ML-387428J SLIDER PINCH LOADING 44 ZG-387417J SP TORSION ARM DAMPER 45 ZG-387417J SP TORSION ARM DAMPER 46 ZG-39748J SP TORSION ARM DAMPER 47 ML-38735J GEAR EJECT 48 DL-V1102A150A CASSETTE LOAD BLK 425EA 49 ZG-387445J SP TORSION DAMPER(S) 40 MZ-38735J GEAR EJECT 41 ML-387345J SP TORSION DAMPER(S) 42 ZG-387445J SP TORSION DAMPER(S) 43 EL-V1102A150A CASSETTE LOAD BLK 425EA 45 ZG-387445J SP TORSION DAMPER(S) 46 ZG-387445J SP TORSION DAMPER(S) 51 ML-387345J LEVER DAMPER(S) 52 ZG-388420J SP TORSION DAMPER(T) 53 ML-387345J LEVER DAMPER(T) 54 ML-387345J SP TORSION DAMPER(T) 55 ZG-387445J SP TORSION DAMPER(T) 56 ML-387345J LEVER DAMPER(T) 57 SE-387343J GUIDE FRONT LOAD	2	ML-387318J	MAIN BRAKE(T) PART
5         ZG-387323J         SP PULL REVIEW BRAKE           6         ML-387423J         ARM LOADING BRAKE           7         ZG-387467J         SP PULL LOADING BRAKE           8         ZW-389814J         PW31X110X050PSL           9         MT-390954J1         DISK (2)PART           10         MI-387294J         IDLLER PART           11         ZG-387438J         SP PUSH A/C           12         ZG-373900         6SET30X080SCM PKR CP           13         HR-390015J         HEAD COMBO HYMZA1045C           14         ZS-373899         PAN20X2.5STL BDY PS1           15         ZS-321298         BID30X08STL CMT           16         ZS-389853J         DT BID30X06STL CMT           17         MZ-387495J         HOLDER FE HEAD PART           18         MR-387286J         ROLLER IMPEDANCE           19         ZW-374445         SLIT W17X032X025PSL           20         HE-361456         HEAD E HVFMD0015B           21         ZS-477876         PAN2X03STL CMT           22         ZS-370047         DT BID30X12STL CMT           23         BL-V1102A050A         TENSION ARM BLK 425EA           24         SZ-387263J         HOLDER LEVER TENSION <tr< td=""><td>3</td><td>ZG-387320J</td><td>SP PULL MAIN BRAKE</td></tr<>	3	ZG-387320J	SP PULL MAIN BRAKE
6         ML-387423J         ARM LOADING BRAKE           7         ZG-387467J         SP PULL LOADING BRAKE           8         ZW-389814J         PW31X110X050PSL           9         MT-390954J1         DISK (2)PART           10         MI-387294J         IDLLER PART           11         ZG-387438J         SP PUSH A/C           12         ZG-373900         6SET30X080SCM PKR CP           13         HR-390015J         HEAD COMBO HVMZA1045C           14         ZS-373899         PAN20X2.5STL BDV PS1           15         ZS-321298         BID30X085TL CMT           16         ZS-389853J         DT BID30X06STL CMT C080           17         MZ-387495J         HOLDER FE HEAD PART           16         ZS-38785BJ         HOLDER FE HEAD PART           17         MZ-3874445         SLIT W17X032X025PSL           20         HE-361456         HEAD E HVFMD0015B           21         ZS-47786         PAN2X03STL CMT           22         ZS-370047         DT BID30X12STL CMT           23         BL-V1102A050A         TENSION ARM BLK 425EA           24         SZ-387283J         HOLDER FINCH PART           25         ML-397433J2         ARM PINCH	4	ML-387321J	REVIEW BRAKE PART
7 ZG-387467J SP PULL LOADING BRAKE 8 ZW-389814J PW31X110X050PSL 9 MT-390954J1 DISK (2)PART 10 MI-387294J IDLLER PART 11 ZG-387438J SP PUSH A/C 12 ZG-373900 6SET30X080SCM PKR CP 13 HR-390015J HEAD COMBO HVMZA1045C 14 ZS-373899 PAN20X2.5STL BDY PS1 15 ZS-321298 BID30X06STL CMT 16 ZS-389853J DT BID30X06STL CMT C080 17 MZ-38749SJ HOLDER FE HEAD PART 18 MR-387286J ROLLER IMPEDANCE 19 ZW-374445 SLIT W17X032X025PSL 20 HE-361456 HEAD E HVFMD0015B 21 ZS-477876 PAN20X03STL CMT 22 ZS-370047 DT BID30X12STL CMT 23 BL-V1102A050A TENSION ARM BLK 425EA 24 SZ-387263J HOLDER EVER TENSION 25 ML-390768J TENSION BAND PART 26 ZG-387272J SP PULL TENSION 27 ML-387433J2 ARM PINCH 28 ZG-387276J SP PUSH PINCH PART 30 ZW-332843 RETAINING RING GRIP 380STL ACP 31 ML-387431J SLIDER PINCH PART 32 ML-387277J ARM REVIEW PART 33 ZG-387282J SP TORSION REVIEW 34 ZW-350839 N30 NYLON 35 BV-V1102A070A LEADER T BLK 425EA 36 BV-V1102A080A LEADER T BLK 425EA 37 VT-387394J GUIDE ROLLER D8 PART 38 ZS-374458 6SET20X303CM PKR FP 39 ML-38742BJ SLIDER FIRONT LOADING 40 MZ-38733SJ GEAR EJECT 41 ML-387345J SLIDER FRONT LOADING 42 ZG-38741BJ SP TORSION JOINT(2) 43 BL-V1102A150A CASSETTE LOAD BLK 425EA 44 ZG-38741J SP TORSION LOAD(S) 45 ZG-38741J SP TORSION LOAD(S) 46 ZG-392831J SP TORSION LOAD(S) 47 ML-387345J SP TORSION LOAD(S) 48 BV-V1102A150A CASSETTE LOAD BLK 425EA 49 ZG-38741J SP TORSION DAMPER 40 MC-387345J SP TORSION DAMPER(S) 51 ML-387345J LEVER DAMPER(S) 52 ZG-387240J SP TORSION DAMPER(S) 53 ML-387345J LEVER DAMPER(S) 54 ML-387345J LEVER DAMPER(S) 55 ZG-38748J SP TORSION DAMPER(T) 56 ML-387345J LEVER DAMPER(T) 57 SE-387343J GUIDE FRONT 58 MZ-387345J LEVER DAMPER(T) 58 MZ-387345J PLATE UPPER 59 ZS-364543 DT BID30X06STL CMT 60 BB-V1102A020A MECHA DECK BLK 425EA	5	ZG-387323J	SP PULL REVIEW BRAKE
8         ZW-389814J         PW31X110X050PSL           9         MT-390954J1         DISK (2)PART           10         MI-387294J         IDLER PART           11         ZG-387438J         SP PUSH A/C           12         ZG-373900         6SET30X080SCM PKR CP           13         HR-390015J         HEAD COMBO HVMZA1045C           14         ZS-378899         PAN20X2.5STL BDY PS1           15         ZS-321298         BID30X08STL CMT           16         ZS-389853J         DT BID30X08STL CMT C080           17         MZ-387495J         HOLDER FE HEAD PART           18         MR-387226BJ         HOLDER FE HEAD PART           18         MR-381286BJ         HOLDER FE HEAD PART           19         ZW-374445         SLIT W17X032X025PSL           20         HE-361456         HEAD E HVFMD0015B           21         ZS-477876         PAN20X03STL CMT           22         ZS-370047         DT BID30X12STL CMT           23         BL-V1102A050A         TENSION ARM BLK 425EA           24         SZ-387283J         HOLDER LEVER TENSION           25         ML-387433J2         SP PULL TENSION           26         ZG-387272J         SP PULL TENSION	6	ML-387423J	ARM LOADING BRAKE
9 MT-390954J1 DISK (2)PART 10 MI-387294J IDLLER PART 11 ZG-387438J SP PUSH A/C 12 ZG-373900 6SET30X080SCM PKR CP 13 HR-390015J HEAD COMBO HVMZA1045C 14 ZS-373899 PAN20X2.5STL BDV PS1 15 ZS-321298 BID30X08STL CMT 16 ZS-389853J DT BID30X06STL CMT C080 17 MZ-38749SJ HOLDER FE HEAD PART 18 MR-387286J ROLLER IMPEDANCE 19 ZW-374445 SLIT WI7X032X025PSL 20 HE-361456 HEAD E HVFMD0015B 21 ZS-477876 PAN20X03STL CMT 22 ZS-370047 DT BID30X12STL CMT 23 BL-V1102A050A TENSION ARM BLK 425EA 24 SZ-387263J HOLDER LEVER TENSION 25 ML-390768J TENSION BAND PART 26 ZG-38727ZJ SP PULL TENSION 27 ML-387433J2 ARM PINCH 28 ZG-387276J SP PUSH PINCH 29 BL-387501J HOLDER PINCH PART 30 ZW-332843 RETAINING RING GRIP 380STL ACP 31 ML-387431J SLIDER PINCH PART 32 ML-387277J ARM REVIEW PART 33 ZG-387282J SP TORSION REVIEW 34 ZW-350839 N30 NYLON 35 BV-V1102A080A LEADER S BLK 425EA 4 ZW-350839 N30 NYLON 36 BV-V1102A080A LEADER T BLK 425EA 4 ZW-357394J GUIDE ROLLER D8 PART 38 ZS-374458 6SET20X030SCM PKR FP 39 ML-38742BJ SLIDER FRONT LOADING 40 MZ-387335J GEAR EJECT 4 ML-38742BJ SLIDER FRONT LOADING 40 MZ-38735J SP TORSION ARM DAMPER 41 ML-391745J1 ARM DAMPER 42 ZG-391744J SP TORSION LOAD(T) 43 BL-V1102A150A ARM LID OPENER 48 BV-V1102A150A CASSETTE LOAD BLK 425EA 49 ZG-38748J SP TORSION LOAD(T) 51 ML-387350J1 ARM LID OPENER 52 ZG-38748J SP TORSION DAMPER(S) 53 ML-387345J LEVER DAMPER(S) 54 ML-387345J LEVER DAMPER(S) 55 ZG-38748J SP TORSION DAMPER(S) 56 ML-387345J LEVER DAMPER(S) 57 SE-387344J EVER DAMPER(S) 58 MZ-38735J PLATE UPPER 59 ZS-364543 DT BID30X06STL CMT 50 BB-V1102A020A MECHA DECK BLK 425EA	7	ZG-387467J	SP PULL LOADING BRAKE
10         MI-387294J         IDLLER PART           11         ZG-387438J         SP PUSH A/C           12         ZG-373900         6SET30X080SCM PKR CP           13         HR-390015J         HEAD COMBO HYMZA1045C           14         ZS-373899         PAN20X2.5STL BDY PS1           15         ZS-321298         BID30X06STL CMT           16         ZS-389853J         DT BID30X06STL CMT CO80           17         MZ-387495J         HOLDER FE HEAD PART           18         MR-387286J         ROLLER IMPEDANCE           19         ZW-374445         SLIT WITX032X02SPSL           20         HE-361456         HEAD E HYFMD0015B           21         ZS-477876         PAN20X03STL CMT           22         ZS-370047         DT BID30X12STL CMT           23         BL-V1102A050A         TENSION ARM BLK 425EA           24         SZ-387263J         HOLDER LEVER TENSION           25         ML-387431J         ARM PINCH           26         ZG-387272J         SP PUSH PINCH           27         ML-387431J         SLIDER PINCH PART           30         ZW-332843         RETAINING RING GRIP 380STL ACP           31         ML-387247J         ARM REVIEW PART	8	ZW-389814J	PW31X110X050PSL
11         ZG-387438J         SP PUSH A/C           12         ZG-373900         6SET30X080SCM PKR CP           13         HR-390015J         HEAD COMBO HVMZA1045C           14         ZS-373899         PAN20X2,5STL BDY PS1           15         ZS-321298         BID30X08STL CMT           16         ZS-389863J         DT BID30X06STL CMT C080           17         MZ-387495J         HOLDER FE HEAD PART           18         MR-387286J         HOLLER IMPEDANCE           19         ZW-374445         SLIT W17X032X025PSL           20         HE-361456         HEAD E HVFMD0015B           21         ZS-477876         PAN20X03STL CMT           22         ZS-370047         DT BID30X12STL CMT           23         BL-V1102A050A         TENSION ARM BLK 425EA           40         NZ-38728J         HOLDER LEVER TENSION           24         SZ-38728J         HOLDER LEVER TENSION           25         ML-397275J         SP PUSH PINCH           26         ZG-387272J         SP PULL TENSION           27         ML-387431J         SLIDER PINCH PART           30         ZW-332843         RETAINING RING GRIP 380STL ACP           31         ML-387271J         ARM REVIEW PART </td <td>9</td> <td>MT-390954J1</td> <td>DISK (2)PART</td>	9	MT-390954J1	DISK (2)PART
12 ZG-373900 6SET30X080SCM PKR CP 13 HR-390015J HEAD COMBO HYMZA1045C 14 ZS-373899 PAN20X2.5STL BDY PS1 15 ZS-321298 BIG0X080STL CMT 16 ZS-389853J DT BID30X06STL CMT C080 17 MZ-387495J HOLDER FE HEAD PART 18 MR-387286J ROLLER IMPEDANCE 19 ZW-374445 SLIT W17X032X025PSL 20 HE-361456 HEAD E HVFMD0015B 21 ZS-477876 PAN20X03STL CMT 22 ZS-370047 DT BID30X1STL CMT 23 BL-V1102A050A TENSION ARM BLK 425EA 24 SZ-387263J HOLDER LEVER TENSION 25 ML-390768J TENSION BAND PART 26 ZG-387272J SP PULL TENSION 27 ML-38743J2 ARM PINCH 29 BL-387501J HOLDER PINCH PART 30 ZW-332843 RETAINING RING GRIP 380STL ACP 31 ML-387277J ARM REVIEW PART 32 ML-38727J ARM REVIEW PART 33 ZG-387282J SP TORSION REVIEW 34 ZW-350839 N30 NYLON 35 BV-V1102A070A LEADER S BLK 425EA 36 BV-V1102A070A LEADER S BLK 425EA 37 VT-387394J GUIDE ROLLER D8 PART 38 ZS-374458 6SET20X030SCM PKR FP 39 ML-387428J SLIDER FRONT LOADING 40 MZ-387335J GEAR EJECT 41 ML-391745J1 ARM DAMPER 42 ZG-391744J SP TORSION ADMPER 43 BL-V1102A140A ARM LOADING BLK 425EA 44 ZG-387417J SP TORSION LOADING 45 ZG-387341J SP TORSION LOADING 46 ZG-392831J SP TORSION LOADING 47 ML-387350J1 ARM DAMPER 48 BV-V1102A140A ARM LOADING BLK 425EA 49 ZG-387417J SP TORSION LOADING 40 MZ-387335J GEAR EJECT 41 ML-391745J1 ARM DAMPER 42 ZG-387417J SP TORSION LOADING 43 ZG-387418J SP TORSION LOADING 44 ZG-387411J SP TORSION LOADING 45 ZG-387411J SP TORSION LOADING 46 ZG-392831J SP TORSION LOADING 47 ML-387350J1 ARM LID OPENER 48 BV-V1102A150A CASSETTE LOAD BLK 425EA 49 ZG-387348J SP PLATE HOLDER 50 ZG-38748J SP PLATE HOLDER 51 ML-387345J LEVER DAMPER(S) 52 ZG-388290J SP TORSION DAMPER(S) 53 ML-387345J LEVER DAMPER(T) 54 ML-387345J LEVER DAMPER(T) 55 ML-387343J GUIDE FRONT 56 ML-387343J GUIDE FRONT 57 SE-387343J GUIDE FRONT 58 MZ-387351J PLATE UPPER 59 ZS-364543 DT BID30X06STL CMT 58 MZ-387343J GUIDE FRONT	10		
13         HR.390015J         HEAD COMBO HVMZA1045C           14         ZS-373899         PAN20X2.SSTL BDY PS1           15         ZS-321298         BID30X08STL CMT           16         ZS-3898653J         DT BID30X08STL CMT C080           17         MZ-387495J         HOLDER FE HEAD PART           18         MR-387286J         ROLLER IMPEDANCE           19         ZW-374445         SLIT W17X032X025PSL           20         HE-361456         HEAD E HVFMD0015B           21         ZS-477876         PAN20X03STL CMT           22         ZS-370047         DT BID30X12STL CMT           23         BL-V1102A050A         TENSION ARM BLK 425EA           24         SZ-38726J         HOLDER LEVER TENSION           25         ML-390768J         TENSION BAND PART           26         ZG-387272J         SP PULL TENSION           27         ML-387433J2         ARM PINCH           28         ZG-387272J         SP PUSH PINCH           29         BL-387501J         HOLDER PINCH PART           30         ZW-332843         RETAINING RING GRIP 380STL ACP           31         ML-387431J         SLIDER PINCH PART           32         ML-387431J         SLIDER PINCH PART <td></td> <td></td> <td></td>			
14         ZS-373899         PAN20X2.5STL BDY PS1           15         ZS-321298         BID30X08STL CMT           16         ZS-389853J         DT BID30X08STL CMT C080           17         MZ-387495J         HOLDER FE HEAD PART           18         MR-387286J         ROLLER IMPEDANCE           19         ZW-374445         SLIT W17X032X025PSL           20         HE-361456         HEAD E HVFMD0015B           21         ZS-477876         PAN20X03STL CMT           22         ZS-370047         DT BID30X12STL CMT           23         BL-V1102A050A         TENSION ARM BLK 425EA           24         SZ-387263J         HOLDER LEVER TENSION           25         ML-390768J         TENSION BAND PART           26         ZG-387272J         SP PUSH PINCH           27         ML-38743J2         ARM PINCH           28         ZG-387276J         SP PUSH PINCH           29         BL-387501J         HOLDER PINCH PART           30         ZW-332843         RETAINING RING GRIP 380STL ACP           31         ML-387431J         SLIDER PINCH PART           32         ML-387282J         SP TORSION REVIEW           34         ZW-350839         N30 NYLON			
15         ZS-321298         BID30X08STL CMT           16         ZS-389853J         DT BID30X08STL CMT C080           17         MZ-387495J         HOLDER FE HEAD PART           18         MR-387286J         ROLLER IMPEDANCE           19         ZW-374445         SLIT W17X032X025PSL           20         HE-361456         HEAD E HVFMD0015B           21         ZS-477876         PAN20X03STL CMT           22         ZS-370047         DT BID30X12STL CMT           23         BL-V1102A050A         TENSION ARM BLK 425EA           24         SZ-387263J         HOLDER LEVER TENSION           25         ML-390768J         TENSION BAND PART           26         ZG-387272J         SP PULL TENSION           27         ML-38743J2         ARM PINCH           28         ZG-387276J         SP PUSH PINCH           29         BL-387501J         HOLDER PINCH PART           30         ZW-332843         RETAINING RING GRIP 380STL ACP           31         ML-387431J         SLIDER PINCH PART           32         ML-38727J         ARM REVIEW PART           33         ZG-387282J         SP TORSION REVIEW           34         ZW-350839         N30 NYLON <tr< td=""><td></td><td></td><td></td></tr<>			
16         ZS-389853J         DT BID30X06STL CMT C080           17         MZ-387495J         HOLDER FE HEAD PART           18         MR-387286J         ROLLER IMPEDANCE           19         ZW-374445         SLIT W17X032X025PSL           20         HE-361456         HEAD E HVFMD0015B           21         ZS-477876         PAN20X03STL CMT           22         ZS-370047         DT BID30X12STL CMT           23         BL-V1102A050A         TENSION ARM BLK 425EA           24         SZ-38726J         HOLDER LEVER TENSION           25         ML-390768J         TENSION BAND PART           26         ZG-387272J         SP PULL TENSION           27         ML-387433J2         ARM PINCH           28         ZG-387276J         SP PUSH PINCH           29         BL-387501J         HOLDER PINCH PART           30         ZW-332843         RETAINING RING GRIP 380STL ACP           31         ML-387431J         SLIDER PINCH PART           32         ML-387282J         SP TORSION REVIEW           33         ZG-387282J         SP TORSION REVIEW           34         ZW-350839         N30 NYLON           35         BV-V1102A070A         LEADER S BLK 425EA <td></td> <td></td> <td></td>			
17         MZ-387495J         HOLDER FE HEAD PART           18         MR-387286J         ROLLER IMPEDANCE           19         ZW-374445         SLIT W17X032X025PSL           20         HE-361456         HEAD E HVFMD0015B           21         ZS-477876         PAN20X03STL CMT           22         ZS-370047         DT BID30X12STL CMT           23         BL-V1102A050A         TENSION ARM BLK 425EA           24         SZ-387263J         HOLDER LEVER TENSION           25         ML-390768J         TENSION BAND PART           26         ZG-387272J         SP PULL TENSION           27         ML-387433J2         ARM PINCH           28         ZG-387276J         SP PUSH PINCH           29         BL-387501J         HOLDER PINCH PART           30         ZW-332843         RETAINING RING GRIP 380STL ACP           31         ML-387431J         SLIDER PINCH PART           32         ML-387277J         ARM REVIEW PART           33         ZG-387282J         SP TORSION REVIEW           34         ZW-350839         N30 NYLON           35         BV-V1102A000A         LEADER S BLK 425EA           37         VT-387394J         GUIDE ROLLER DB PART			
18         MR-387286J         ROLLER IMPEDANCE           19         ZW-374445         SLIT W17X032X025PSL           20         HE-361456         HEAD E HVFM00015B           21         ZS-370047         DT BID30X12STL CMT           22         ZS-370047         DT BID30X12STL CMT           23         BL-V1102A050A         TENSION ARM BLK 425EA           24         SZ-387263J         HOLDER LEVER TENSION           25         ML-390768J         TENSION BAND PART           26         ZG-387272J         SP PULL TENSION           27         ML-387433J2         ARM PINCH           28         ZG-387276J         SP PUSH PINCH           29         BL-387501J         HOLDER PINCH PART           30         ZW-332843         RETAINING RING GRIP 380STL ACP           31         ML-387431J         SLIDER PINCH PART           32         ML-387431J         SLIDER PINCH PART           33         ZG-387282J         SP TORSION REVIEW           34         ZW-350839         N30 NYLON           35         BV-V1102A070A         LEADER S BLK 425EA           36         BV-V1102A080A         LEADER T BLK 425EA           37         VT-387394J         GUIDE ROLLER D8 PART			
19         ZW-374445         SLIT W17X032X025PSL           20         HE-361456         HEAD E HVFMD0015B           21         ZS-477876         PAN20X03STL CMT           22         ZS-370047         DT BID30X12STL CMT           23         BL-V1102A050A         TENSION ARM BLK 425EA           24         SZ-387263J         HOLDER LEVER TENSION           25         ML-39076BJ         TENSION BAND PART           26         ZG-387272J         SP PULL TENSION           27         ML-387433J2         ARM PINCH           28         ZG-387276J         SP PUSH PINCH PART           29         BL-387501J         HOLDER PINCH PART           30         ZW-332843         RETAINING RING GRIP 380STL ACP           31         ML-387431J         SLIDER PINCH PART           32         ML-38727J         ARM REVIEW PART           33         ZG-387282J         SP TORSION REVIEW           34         ZW-350839         N30 NYLON           35         BV-V1102A070A         LEADER S BLK 425EA           37         VT-387394J         GUIDE ROLLER DB PART           38         ZS-374458         GSET20X030SCM PKR FP           39         ML-387428J         SLIDER FRONT LOADING			
20         HE-361456         HEAD E HVFMD0015B           21         ZS-477876         PAN20X03STL CMT           22         ZS-370047         DT BID30X12STL CMT           23         BL-V1102A050A         TENSION ARM BLK 425EA           24         SZ-387263J         HOLDER LEVER TENSION           25         ML-390768J         TENSION BAND PART           26         ZG-387272J         SP PULL TENSION           27         ML-387433J2         ARM PINCH           28         ZG-387276J         SP PUSH PINCH           29         BL-387501J         HOLDER PINCH PART           30         ZW-332843         RETAINING RING GRIP 380STL ACP           31         ML-387431J         SLIDER PINCH PART           32         ML-38727J         ARM REVIEW PART           33         ZG-387282J         SP TORSION REVIEW           34         ZW-350839         N30 NYLON           35         BV-V1102A070A         LEADER T BLK 425EA           37         VT-387394J         GUIDE ROLLER D8 PART           38         ZS-374458         GSET20X030SCM PKR FP           39         ML-38735J         GEAR EJECT           41         ML-387345J         SP TORSION ARM DAMPER <t< td=""><td></td><td></td><td></td></t<>			
21         ZS-477876         PAN20X03STL CMT           22         ZS-370047         DT BID30X12STL CMT           23         BL-V1102A050A         TENSION ARM BLK 425EA           24         SZ-387263J         HOLDER LEVER TENSION           25         ML-390768J         TENSION BAND PART           26         ZG-387272J         SP PULL TENSION           27         ML-387433J2         ARM PINCH           28         ZG-387276J         SP PUSH PINCH           29         BL-387501J         HOLDER PINCH PART           30         ZW-332843         RETAINING RING GRIP 380STL ACP           31         ML-387431J         SLIDER PINCH PART           32         ML-387277J         ARM REVIEW PART           33         ZG-387282J         SP TORSION REVIEW           34         ZW-350839         N30 NYLON           35         BV-V1102A070A         LEADER S BLK 425EA           37         VT-387394J         GUIDE ROLLER D8 PART           38         ZS-374458         GSET20X030SCM PKR FP           39         ML-387428J         SLIDER FRONT LOADING           40         MZ-387335J         GEAR EJECT           41         ML-391745J1         ARM DAMPER			
22         ZS-370047         DT BID30X12STL CMT           23         BL-V1102A050A         TENSION ARM BLK 425EA           24         SZ-387263J         HOLDER LEVER TENSION           25         ML-380768J         TENSION BAND PART           26         ZG-387272J         SP PULL TENSION           27         ML-387433J2         ARM PINCH           28         ZG-387276J         SP PUSH PINCH           29         BL-387501J         HOLDER PINCH PART           30         ZW-322843         RETAINING RING GRIP 380STL ACP           31         ML-387277J         ARM REVIEW PART           32         ML-387277J         ARM REVIEW PART           33         ZG-387282J         SP TORSION REVIEW           34         ZW-350839         N30 NYLON           35         BV-V1102A070A         LEADER S BLK 425EA           36         BV-V1102A080A         LEADER T BLK 425EA           37         VT-387394J         GUIDE ROLLER D8 PART           38         ZS-37445B         GSET20X030SCM PKR FP           39         ML-387428J         SLIDER FRONT LOADING           41         ML-387414J         SP TORSION ARM DAMPER           42         ZG-387418J         SP TORSION LOAD(S) <td></td> <td></td> <td></td>			
23         BL-V1102A050A         TENSION ARM BLK 425EA           24         SZ-387263J         HOLDER LEVER TENSION           25         ML-390768J         TENSION BAND PART           26         ZG-38727ZJ         SP PULL TENSION           27         ML-387433J2         ARM PINCH           28         ZG-387276J         SP PUSH PINCH           29         BL-387501J         HOLDER PINCH PART           30         ZW-332843         RETAINING RING GRIP 380STL ACP           31         ML-387431J         SLIDER PINCH PART           32         ML-387277J         ARM REVIEW PART           33         ZG-387282J         SP TORSION REVIEW           34         ZW-350839         N30 NYLON           35         BV-V1102A070A         LEADER S BLK 425EA           36         BV-V1102A070A         LEADER S BLK 425EA           37         VT-387394J         GUIDE ROLLER D8 PART           38         ZS-374458         GSET20X030SCM PKR FP           39         ML-387428J         SLIDER FRONT LOADING           40         MZ-38735J         GEAR EJECT           41         ML-391745J1         ARM LOADING BLK 425EA           42         ZG-391744J         SP TORSION LOAD(S)			
24         SZ-387263J         HOLDER LEVER TENSION           25         ML-390768J         TENSION BAND PART           26         ZG-387272J         SP PULL TENSION           27         ML-387433J2         ARM PINCH           28         ZG-387276J         SP PUSH PINCH           29         BL-387501J         HOLDER PINCH PART           30         ZW-332843         RETAINING RING GRIP 380STL ACP           31         ML-387431J         SLIDER PINCH PART           32         ML-387277J         ARM REVIEW PART           33         ZG-387282J         SP TORSION REVIEW           34         ZW-350839         N30 NYLON           35         BV-V1102A070A         LEADER S BLK 425EA           36         BV-V1102A070A         LEADER S BLK 425EA           37         VT-387394J         GUIDE ROLLER D8 PART           38         ZS-374458         GSET20X030SCM PKR FP           39         ML-387428J         SLIDER FRONT LOADING           40         MZ-387335J         GEAR EJECT           41         ML-391744J         SP TORSION ARM DAMPER           42         ZG-391744J         SP TORSION LOAD(S)           45         ZG-387417J         SP TORSION LOAD(S) <td></td> <td></td> <td></td>			
25 ML-390768J TENSION BAND PART 26 ZG-387272J SP PULL TENSION 27 ML-387433J2 ARM PINCH 28 ZG-387276J SP PUSH PINCH 29 BL-387501J HOLDER PINCH PART 30 ZW-332843 RETAINING RING GRIP 380STL ACP 31 ML-387431J SLIDER PINCH PART 32 ML-387277J ARM REVIEW PART 33 ZG-387282J SP TORSION REVIEW 34 ZW-350839 N30 NYLON 35 BV-V1102A070A LEADER S BLK 425EA 36 BV-V1102A080A LEADER T BLK 425EA 37 VT-387394J GUIDE ROLLER DB PART 38 ZS-374458 6SET20X030SCM PKR FP 39 ML-387428J SLIDER FRONT LOADING 40 MZ-387335J GEAR EJECT 41 ML-391745J1 ARM DAMPER 42 ZG-391744J SP TORSION ARM DAMPER 43 BL-V1102A140A ARM LOADING BLK 425EA 44 ZG-387417J SP TORSION LOAD(S) 45 ZG-387418J SP TORSION LOAD(T) 46 ZG-392831J SP TORSION LOAD(T) 47 ML-387350J1 ARM LID OPENER 48 BV-V1102A150A CASSETTE LOAD BLK 425EA 49 ZG-387348J SP PLATE HOLDER 50 ZG-387421J SP TORSION DAMPER(S) 51 ML-387345J LEVER DAMPER(S) 52 ZG-388290J SP TORSION DAMPER(T) 53 ML-387345J LEVER DAMPER(T) 54 ML-387345J LEVER DAMPER(T) 55 ZG-387420J SP TORSION DAMPER(T) 56 ML-387349J ARM SHUTTER 57 SE-387343J GUIDE FRONT 58 MZ-387351J PLATE UPPER 59 ZS-364543 DT BID30X06STL CMT 60 BB-V1102A020A MECHA DECK BLK 425EA			
26         ZG-387272J         SP PULL TENSION           27         ML-387433J2         ARM PINCH           28         ZG-387276J         SP PUSH PINCH           29         BL-387501J         HOLDER PINCH PART           30         ZW-332843         RETAINING RING GRIP 380STL ACP           31         ML-387421J         SLIDER PINCH PART           32         ML-387277J         ARM REVIEW PART           33         ZG-387282J         SP TORSION REVIEW           34         ZW-350839         N30 NYLON           35         BV-V1102A070A         LEADER S BLK 425EA           36         BV-V1102A080A         LEADER T BLK 425EA           37         VT-387394J         GUIDE ROLLER D8 PART           38         ZS-374458         6SET20X030SCM PKR FP           39         ML-387355J         GEAR EJECT           40         MZ-387335J         GEAR EJECT           41         ML-391745J1         ARM DAMPER           42         ZG-391744J         SP TORSION ARM DAMPER           43         BL-V1102A140A         ARM LOADING BLK 425EA           44         ZG-387413J         SP TORSION LOAD(T)           45         ZG-387413J         SP TORSION DAMPER(S)			
27         ML-387433J2         ARM PINCH           28         ZG-387276J         SP PUSH PINCH           29         BL-387501J         HOLDER PINCH PART           30         ZW-332843         RETAINING RING GRIP 380STL ACP           31         ML-387421J         SLIDER PINCH PART           32         ML-387277J         ARM REVIEW PART           33         ZG-387282J         SP TORSION REVIEW           34         ZW-350839         N30 NYLON           35         BV-V1102A070A         LEADER S BLK 425EA           36         BV-V1102A080A         LEADER T BLK 425EA           37         VT-387394J         GUIDE ROLLER D8 PART           38         ZS-374458         6SET20X030SCM PKR FP           39         ML-387355J         GEAR EJECT           41         ML-387355J         GEAR EJECT           41         ML-391745J1         ARM DAMPER           42         ZG-391744J         SP TORSION ARM DAMPER           43         BL-V1102A140A         ARM LOADING BLK 425EA           44         ZG-387413J         SP TORSION LOAD(T)           45         ZG-387413J         SP TORSION DAMPER           46         ZG-387348J         SP PLATE HOLDER			
28         ZG-387276J         SP PUSH PINCH           29         BL-387501J         HOLDER PINCH PART           30         ZW-332843         RETAINING RING GRIP 380STL ACP           31         ML-387431J         SLIDER PINCH PART           32         ML-387277J         ARM REVIEW PART           33         ZG-387268J         SP TORSION REVIEW           34         ZW-350839         N30 NYLON           35         BV-V1102A070A         LEADER S BLK 425EA           36         BV-V1102A080A         LEADER T BLK 425EA           37         VT-387394J         GUIDE ROLLER D8 PART           38         ZS-374458         6SET20X030SCM PKR FP           39         ML-387353J         GEAR EJECT           40         MZ-387335J         GEAR EJECT           41         ML-391745J1         ARM DAMPER           42         ZG-391744J         SP TORSION ARM DAMPER           43         BL-V1102A140A         ARM LOADING BLK 425EA           44         ZG-387413J         SP TORSION LOAD(S)           45         ZG-387413J         SP TORSION DAMPER           46         ZG-387348J         SP PLATE HOLDER           50         ZG-387421J         SP TORSION DAMPER(S)			
29         BL-387501J         HOLDER PINCH PART           30         ZW-332843         RETAINING RING GRIP 380STL ACP           31         ML-387431J         SLIDER PINCH PART           32         ML-387277J         ARM REVIEW PART           33         ZG-387282J         SP TORSION REVIEW           34         ZW-350839         N30 NYLON           35         BV-V1102A070A         LEADER S BLK 425EA           36         BV-V1102A080A         LEADER T BLK 425EA           37         VT-387394J         GUIDE ROLLER D8 PART           38         ZS-374458         6SET20X030SCM PKR FP           39         ML-387428J         SLIDER FRONT LOADING           40         MZ-387335J         GEAR EJECT           41         ML-391745J1         ARM DAMPER           42         ZG-391744J         SP TORSION ARM DAMPER           43         BL-V1102A140A         ARM LOADING BLK 425EA           44         ZG-387418J         SP TORSION LOAD(S)           45         ZG-387418J         SP TORSION JOINT(2)           47         ML-387350J1         ARM LID OPENER           49         ZG-387348J         SP PLATE HOLDER           50         ZG-387421J         SP TORSION DAMPER(S) <td></td> <td></td> <td></td>			
30         ZW-332843         RETAINING RING GRIP 380STL ACP           31         ML-387431J         SLIDER PINCH PART           32         ML-387277J         ARM REVIEW PART           33         ZG-387282J         SP TORSION REVIEW           34         ZW-350839         N30 NYLON           35         BV-V1102A070A         LEADER S BLK 425EA           36         BV-V1102A080A         LEADER T BLK 425EA           37         VT-387394J         GUIDE ROLLER D8 PART           38         ZS-374458         GSET20X030SCM PKR FP           39         ML-387428J         SLIDER FRONT LOADING           40         MZ-387335J         GEAR EJECT           41         ML-391745J1         ARM DAMPER           42         ZG-391744J         SP TORSION ARM DAMPER           43         BL-V1102A140A         ARM LOADING BLK 425EA           44         ZG-38741BJ         SP TORSION LOAD(S)           45         ZG-38741BJ         SP TORSION LOAD(T)           46         ZG-392831J         SP TORSION JOINT(2)           47         ML-38735DJ         ARM LID OPENER           48         BV-V1102A150A         CASSETTE LOAD BLK 425EA           50         ZG-387421J         SP TORSION D			
31         ML-387431J         SLIDER PINCH PART           32         ML-387277J         ARM REVIEW PART           33         ZG-387282J         SP TORSION REVIEW           34         ZW-350839         N30 NYLON           35         BV-V1102A070A         LEADER S BLK 425EA           36         BV-V1102A080A         LEADER T BLK 425EA           37         VT-387394J         GUIDE ROLLER D8 PART           38         ZS-374458         GSET20X030SCM PKR FP           39         ML-387428J         SLIDER FRONT LOADING           40         MZ-387335J         GEAR EJECT           41         ML-391745J1         ARM DAMPER           42         ZG-391744J         SP TORSION ARM DAMPER           43         BL-V1102A140A         ARM LOADING BLK 425EA           44         ZG-387418J         SP TORSION LOAD(S)           45         ZG-387418J         SP TORSION JOINT(2)           46         ZG-392831J         SP TORSION JOINT(2)           47         ML-38735DJ         ARM LID OPENER           48         BV-V1102A150A         CASSETTE LOAD BLK 425EA           50         ZG-387421J         SP TORSION DAMPER(S)           51         ML-387345J         LEVER DAMPER(S)		ZW-332843	RETAINING RING GRIP 380STL ACP
33 ZG-887282J SP TORSION REVIEW 34 ZW-350839 N30 NYLON 35 BV-V1102A070A LEADER S BLK 425EA 36 BV-V1102A080A LEADER T BLK 425EA 37 VT-387394J GUIDE ROLLER DB PART 38 ZS-374458 6SET20X030SCM PKR FP 39 ML-387428J SLIDER FRONT LOADING 40 MZ-387335J GEAR EJECT 41 ML-391745J1 ARM DAMPER 42 ZG-391744J SP TORSION ARM DAMPER 43 BL-V1102A140A ARM LOADING BLK 425EA 44 ZG-387417J SP TORSION LOAD(S) 45 ZG-387418J SP TORSION LOAD(T) 46 ZG-392831J SP TORSION LOAD(T) 47 ML-387350J1 ARM LID OPENER 48 BV-V1102A150A CASSETTE LOAD BLK 425EA 49 ZG-387348J SP PLATE HOLDER 50 ZG-387421J SP TORSION DAMPER(S) 51 ML-387345J LEVER DAMPER(S) 52 ZG-388290J SP TORSION DAMPER(T) 53 ML-387345J LEVER DAMPER(T) 54 ML-387345J LEVER DAMPER(T) 55 ZG-387420J SP TORSION DAMPER(T) 56 ML-387349J ARM SHUTTER 57 SE-387343J GUIDE FRONT 58 MZ-387351J PLATE UPPER 59 ZS-364543 DT BID30X06STL CMT 60 BB-V1102A020A MECHA DECK BLK 425EA		ML-387431J	SLIDER PINCH PART
34 ZW-350839 N30 NYLON 35 BV-V1102A070A LEADER S BLK 425EA 36 BV-V1102A080A LEADER T BLK 425EA 37 VT-387394J GUIDE ROLLER D8 PART 38 ZS-374458 6SET20X030SCM PKR FP 39 ML-38732BJ GEAR EJECT 40 MZ-387335J GEAR EJECT 41 ML-391745J1 ARM DAMPER 42 ZG-391744J SP TORSION ARM DAMPER 43 BL-V1102A140A ARM LOADING BLK 425EA 44 ZG-387417J SP TORSION LOAD(S) 45 ZG-387418J SP TORSION LOAD(T) 46 ZG-392831J SP TORSION JOINT(2) 47 ML-387350J1 ARM LID OPENER 48 BV-V1102A150A CASSETTE LOAD BLK 425EA 49 ZG-38734BJ SP PLATE HOLDER 50 ZG-387421J SP TORSION DAMPER(S) 51 ML-387345J LEVER DAMPER(S) 52 ZG-388290J SP TORSION DAMPER(T) 53 ML-387346J LEVER DAMPER(T) 54 ML-387344J LEVER LOCK RELEASE 55 ZG-387420J SP TORSION RELEASE 56 ML-387349J ARM SHUTTER 57 SE-387343J GUIDE FRONT 58 MZ-387351J PLATE UPPER 59 ZS-364543 DT BID30X06STL CMT 60 BB-V1102A020A MECHA DECK BLK 425EA	32	ML-387277J	ARM REVIEW PART
35 BV-V1102A070A LEADER S BLK 425EA 36 BV-V1102A080A LEADER T BLK 425EA 37 VT-387394J GUIDE ROLLER D8 PART 38 ZS-374458 6SET20X030SCM PKR FP 39 ML-387325J GEAR EJECT 41 ML-391745J1 ARM DAMPER 42 ZG-391744J SP TORSION ARM DAMPER 43 BL-V1102A140A ARM LOADING BLK 425EA 44 ZG-387417J SP TORSION LOAD(S) 45 ZG-387418J SP TORSION LOAD(T) 46 ZG-392831J SP TORSION JOINT(2) 47 ML-387350J1 ARM LID OPENER 48 BV-V1102A150A CASSETTE LOAD BLK 425EA 49 ZG-387348J SP PLATE HOLDER 50 ZG-3873421J SP TORSION DAMPER(S) 51 ML-387345J LEVER DAMPER(S) 52 ZG-388290J SP TORSION DAMPER(T) 53 ML-387346J LEVER DAMPER(T) 54 ML-387344J LEVER LOCK RELEASE 55 ZG-387420J SP TORSION RELEASE 56 ML-387349J ARM SHUTTER 57 SE-387343J GUIDE FRONT 58 MZ-387351J PLATE UPPER 59 ZS-364543 DT BID30X06STL CMT 60 BB-V1102A020A MECHA DECK BLK 425EA	33	ZG-387282J	SP TORSION REVIEW
36         BV-V1102A080A         LEADER T BLK 425EA           37         VT-387394J         GUIDE ROLLER D8 PART           38         ZS-374458         6SET20X030SCM PKR FP           39         ML-387428J         SLIDER FRONT LOADING           40         MZ-387335J         GEAR EJECT           41         ML-391745J1         ARM DAMPER           42         ZG-391744J         SP TORSION ARM DAMPER           43         BL-V1102A140A         ARM LOADING BLK 425EA           44         ZG-387417J         SP TORSION LOAD(S)           45         ZG-387418J         SP TORSION LOAD(T)           46         ZG-392831J         SP TORSION JOINT(2)           47         ML-387350J1         ARM LID OPENER           48         BV-V1102A150A         CASSETTE LOAD BLK 425EA           49         ZG-387348J         SP PLATE HOLDER           50         ZG-387421J         SP TORSION DAMPER(S)           51         ML-387345J         LEVER DAMPER(S)           52         ZG-388290J         SP TORSION DAMPER(T)           53         ML-387344J         LEVER DAMPER(T)           54         ML-387344J         LEVER DAMPER(T)           54         ML-387349J         ARM SHUTTER	34	ZW-350839	N30 NYLON
37 VT-387394J GUIDE ROLLER D8 PART 38 ZS-374458 6SET20X030SCM PKR FP 39 ML-387428J SLIDER FRONT LOADING 40 MZ-387335J GEAR EJECT 41 ML-391745J1 ARM DAMPER 42 ZG-391744J SP TORSION ARM DAMPER 43 BL-V1102A140A ARM LOADING BLK 425EA 44 ZG-387417J SP TORSION LOAD(S) 45 ZG-387418J SP TORSION LOAD(T) 46 ZG-392831J SP TORSION JOINT(2) 47 ML-387350J1 ARM LID OPENER 48 BV-V1102A150A CASSETTE LOAD BLK 425EA 49 ZG-387348J SP PLATE HOLDER 50 ZG-387348J SP PLATE HOLDER 50 ZG-387345J LEVER DAMPER(S) 51 ML-387345J LEVER DAMPER(S) 52 ZG-388290J SP TORSION DAMPER(T) 53 ML-387346J LEVER DAMPER(T) 54 ML-387344J LEVER LOCK RELEASE 55 ZG-387420J SP TORSION RELEASE 56 ML-387349J ARM SHUTTER 57 SE-387343J GUIDE FRONT 58 MZ-387351J PLATE UPPER 59 ZS-364543 DT BID30X06STL CMT 60 BB-V1102A020A MECHA DECK BLK 425EA	35	BV-V1102A070A	LEADER S BLK 425EA
38 ZS-374458 6SET20X030SCM PKR FP 39 ML-387428J SLIDER FRONT LOADING 40 MZ-387335J GEAR EJECT 41 ML-391745J1 ARM DAMPER 42 ZG-391744J SP TORSION ARM DAMPER 43 BL-V1102A140A ARM LOADING BLK 425EA 44 ZG-387417J SP TORSION LOAD(S) 45 ZG-387418J SP TORSION LOAD(T) 46 ZG-392831J SP TORSION JOINT(2) 47 ML-387350J1 ARM LID OPENER 48 BV-V1102A150A CASSETTE LOAD BLK 425EA 49 ZG-387348J SP PLATE HOLDER 50 ZG-387348J SP TORSION DAMPER(S) 51 ML-387345J LEVER DAMPER(S) 52 ZG-388290J SP TORSION DAMPER(T) 53 ML-387346J LEVER DAMPER(T) 54 ML-387344J LEVER LOCK RELEASE 55 ZG-387420J SP TORSION RELEASE 56 ML-387349J ARM SHUTTER 57 SE-387343J GUIDE FRONT 58 MZ-387351J PLATE UPPER 59 ZS-364543 DT BID30X06STL CMT 60 BB-V1102A020A MECHA DECK BLK 425EA	36	BV-V1102A080A	LEADER T BLK 425EA
39 ML-387428J SLIDER FRONT LOADING 40 MZ-387335J GEAR EJECT 41 ML-391745J1 ARM DAMPER 42 ZG-391744J SP TORSION ARM DAMPER 43 BL-V1102A140A ARM LOADING BLK 425EA 44 ZG-387417J SP TORSION LOAD(S) 45 ZG-387418J SP TORSION LOAD(T) 46 ZG-392831J SP TORSION JOINT(2) 47 ML-387350J1 ARM LID OPENER 48 BV-V1102A150A CASSETTE LOAD BLK 425EA 49 ZG-387348J SP PLATE HOLDER 50 ZG-387348J SP TORSION DAMPER(S) 51 ML-387345J LEVER DAMPER(S) 52 ZG-388290J SP TORSION DAMPER(T) 53 ML-387345J LEVER DAMPER(T) 54 ML-387344J LEVER LOCK RELEASE 55 ZG-387420J SP TORSION RELEASE 56 ML-387349J ARM SHUTTER 57 SE-387343J GUIDE FRONT 58 MZ-387351J PLATE UPPER 59 ZS-364543 DT BID30X06STL CMT 60 BB-V1102A020A MECHA DECK BLK 425EA	37	VT-387394J	GUIDE ROLLER D8 PART
40 MZ-387335J GEAR EJECT 41 ML-391745J1 ARM DAMPER 42 ZG-391744J SP TORSION ARM DAMPER 43 BL-V1102A140A ARM LOADING BLK 425EA 44 ZG-387417J SP TORSION LOAD(S) 45 ZG-387418J SP TORSION LOAD(T) 46 ZG-392831J SP TORSION JOINT(2) 47 ML-387350J1 ARM LID OPENER 48 BV-V1102A150A CASSETTE LOAD BLK 425EA 49 ZG-387348J SP PLATE HOLDER 50 ZG-387421J SP TORSION DAMPER(S) 51 ML-387345J LEVER DAMPER(S) 52 ZG-388290J SP TORSION DAMPER(T) 53 ML-387346J LEVER DAMPER(T) 54 ML-387344J LEVER LOCK RELEASE 55 ZG-387420J SP TORSION RELEASE 56 ML-387349J ARM SHUTTER 57 SE-387343J GUIDE FRONT 58 MZ-387351J PLATE UPPER 59 ZS-364543 DT BID30X06STL CMT 60 BB-V1102A020A MECHA DECK BLK 425EA	38	ZS-374458	
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49 ZG-387348J SP PLATE HOLDER 50 ZG-387421J SP TORSION DAMPER(S) 51 ML-387345J LEVER DAMPER(S) 52 ZG-388290J SP TORSION DAMPER(T) 53 ML-387346J LEVER DAMPER(T) 54 ML-387344J LEVER LOCK RELEASE 55 ZG-387420J SP TORSION RELEASE 56 ML-387349J ARM SHUTTER 57 SE-387343J GUIDE FRONT 58 MZ-387351J PLATE UPPER 59 ZS-364543 DT BID30X06STL CMT 60 BB-V1102A020A MECHA DECK BLK 425EA			
50     ZG-387421J     SP TORSION DAMPER(S)       51     ML-387345J     LEVER DAMPER(S)       52     ZG-388290J     SP TORSION DAMPER(T)       53     ML-387346J     LEVER DAMPER(T)       54     ML-387344J     LEVER LOCK RELEASE       55     ZG-387420J     SP TORSION RELEASE       56     ML-387349J     ARM SHUTTER       57     SE-387343J     GUIDE FRONT       58     MZ-387351J     PLATE UPPER       59     ZS-364543     DT BID30X06STL CMT       60     BB-V1102A020A     MECHA DECK BLK 425EA			
51         ML-387345J         LEVER DAMPER(S)           52         ZG-388290J         SP TORSION DAMPER(T)           53         ML-387346J         LEVER DAMPER(T)           54         ML-387344J         LEVER LOCK RELEASE           55         ZG-387420J         SP TORSION RELEASE           56         ML-387349J         ARM SHUTTER           57         SE-387343J         GUIDE FRONT           58         MZ-387351J         PLATE UPPER           59         ZS-364543         DT BID30X06STL CMT           60         BB-V1102A020A         MECHA DECK BLK 425EA			
52       ZG-388290J       SP TORSION DAMPER(T)         53       ML-387346J       LEVER DAMPER(T)         54       ML-387344J       LEVER LOCK RELEASE         55       ZG-387420J       SP TORSION RELEASE         56       ML-387349J       ARM SHUTTER         57       SE-387343J       GUIDE FRONT         58       MZ-387351J       PLATE UPPER         59       ZS-364543       DT BID30X06STL CMT         60       BB-V1102A020A       MECHA DECK BLK 425EA			• •
53         ML-387346J         LEVER DAMPER(T)           54         ML-387344J         LEVER LOCK RELEASE           55         ZG-387420J         SP TORSION RELEASE           56         ML-387349J         ARM SHUTTER           57         SE-387343J         GUIDE FRONT           58         MZ-387351J         PLATE UPPER           59         ZS-364543         DT BID30X06STL CMT           60         BB-V1102A020A         MECHA DECK BLK 425EA			` ,
54         ML-387344J         LEVER LOCK RELEASE           55         ZG-387420J         SP TORSION RELEASE           56         ML-387349J         ARM SHUTTER           57         SE-387343J         GUIDE FRONT           58         MZ-387351J         PLATE UPPER           59         ZS-364543         DT BID30X06STL CMT           60         BB-V1102A020A         MECHA DECK BLK 425EA			
55 ZG-387420J SP TORSION RELEASE 56 ML-387349J ARM SHUTTER 57 SE-387343J GUIDE FRONT 58 MZ-387351J PLATE UPPER 59 ZS-364543 DT BID30X06STL CMT 60 BB-V1102A020A MECHA DECK BLK 425EA			
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57 SE-387343J GUIDE FRONT 58 MZ-387351J PLATE UPPER 59 ZS-364543 DT BID30X06STL CMT 60 BB-V1102A020A MECHA DECK BLK 425EA			ARM SHUTTER
58 MZ-387351J PLATE UPPER 59 ZS-364543 DT BID30X06STL CMT 60 BB-V1102A020A MECHA DECK BLK 425EA		SE-387343J	GUIDE FRONT
59 ZS-364543 DT BID30X06STL CMT 60 BB-V1102A020A MECHA DECK BLK 425EA		MZ-387351J	PLATE UPPER
		ZS-364543	DT BID30X06STL CMT
61 SZ-391866J1 CUSHION COVER	60	BB-V1102A020A	MECHA DECK BLK 425EA
	61	SZ-391866J1	CUSHION COVER

NOTE:
Parts will not be supplied if they are not listed in the parts list, even if they appear on the assembling illustrations with reference No.

#### 4. MECHA BLOCK (2)

Ref. No.	Part No.	Description
1	ML-387324J	SLIDER BRAKE PART
2	ML-387327J	SLIDER TRIGGER
3	ML-387402J	LEVER TRIGGER
4	ZG-387468J	SP PULL SLIDER
5	ZG-387403J	SP TORSION COUPLING
6	ZW-389923J	PW26X060X050PSL
7	MZ-387298J1	DISK CLUTCH PART
8	ZW-387492J	SLIT W21X040X050PSL
9	BM-387464J	MOTOR DFX-67B3VWA
10	ZS-365149	PT BID26X06STL CMT
11	MB-387289J	BELT CAPSTAN
12	EA-387496J	PC(#)SENSOR
13	ED-390011J	D LED GL451 INFRARED
		[D1]
14	ED-390012J	D LED GL4800 INFRARED
		[D2]
15	EJ-387497J	SOCKET HOUSING 5062-30-10-13
16	EJ-381837J	SOCKET 174074-5 5P
17	ES-387465J	SW MODE SELECT MMS00070ZLBO
18	ET-390010J	TR PHOTO PT4800
		[PTR2]
19	ET-390009J	TR PHOTO PT493F
		[PTR4]
20	EW-389313J	CORD FFC P1.25 L = 120 13P
21	MZ-387430J	HOLDER D-LED
22	MZ-387445J	HOLDER S SENSOR
23	MZ-387446J	HOLDER PHOTO SENSOR
24	ET-361490	TR PHOTO PN268 R.S
		[PTR1]
25	MZ-V1102A090A	GEAR TOGGLE (S) BLK 425EA
26	MZ-V1102A100A	GEAR TOGGLE (T) BLK 425EA
27	ZG-387413J	SP PULL TOGGLE
28	MZ-387332J	GEAR WORM WHEEL
29	MZ-387331J	GEAR CAM SLIDER
30	MZ-387333J	GEAR FRONT LOADING
31	BM-387503J	MOTOR PART
32	MZ-387330J	GEAR WORM PART
33	MR-391968J	PULLEY TRIGGER(2)
34	ZG-387443J	SP TRIGGER
35	MR-387406J	HOLDER THRUST WORM
36	ZS-432674	PAN30X03STL CMT
37	BL-387458J1	CAPSTAN BRAKE PART
38	ZG-387502J	SP PULL CAPSTAN BRAKE
39	ES-373099	SW LEAF MTS10110MPC1
40	ZS-389950J	PT BID26X10STL CMT
41	ZS-364543	DT BID30X06STL CMT
42	ML-387311J	ARM COUPLING
		• •

NOTE:
Parts will not be supplied if they are not listed in the parts list, even if they appear on the assembling illustrations with referrence No.

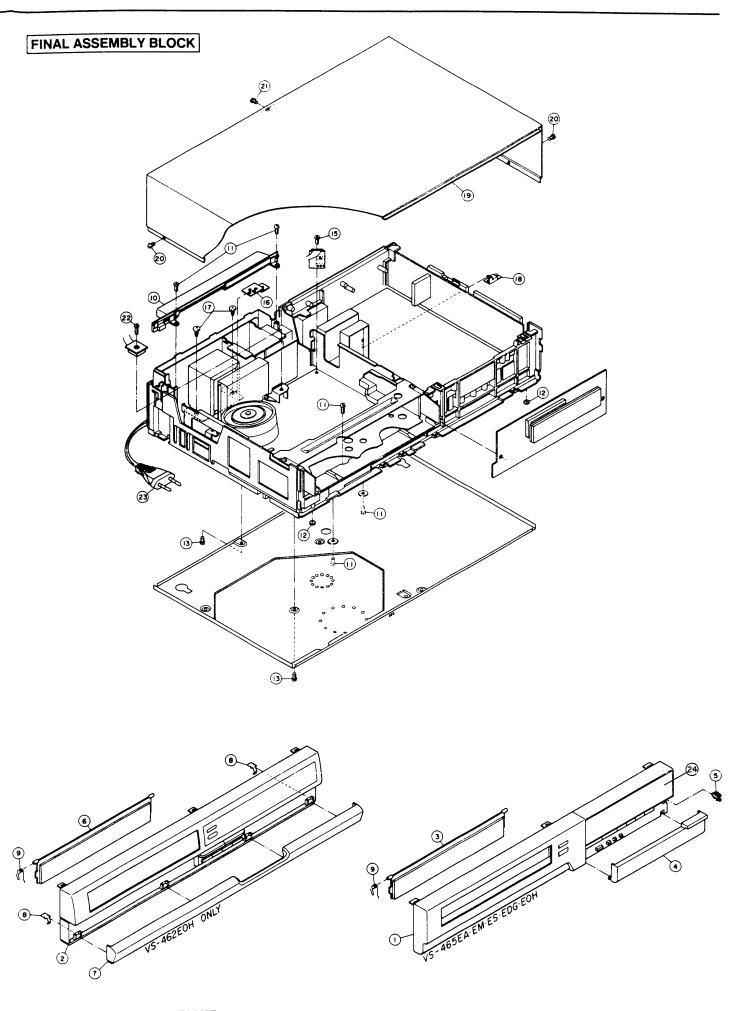


## 18. P/S AUTO P.C BOARD (EM/EDG ONLY)

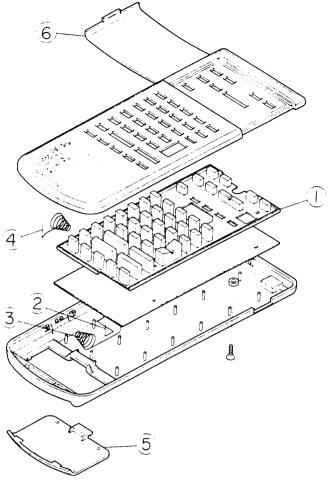
Ref. No.	Part No.	Description
D101	ED-307572	D SILICON H 1SS131
D102	ED-307572	D SILICON H 1SS131
L101	EO-376179	COIL FIX 1 ALF-7.5F F05 101K
IC101	E1-388342J	IC LA7311
TR101	ET-360137	TR 2SC3330 U,V F05
TR102	ET-353897	TR DTC114ES
TR103	ET-356336	TR DTA114ES
TR104	ET-360137	TR 2SC3330 U,V F05

#### 19. FINAL ASSEMBLY BLOCK

Ref. No.	Part No.	Description
1 <b>A</b>	BD-389785J	PANEL FRONT-465EA-B PART [VS-465EA]
1B	BD-389788J	PANEL FRONT-465EM-B PART [VS-465EM]
1C	BD-389789J	PANEL FRONT-465ES-B PART [VS-465ES]
1D	BD-389786J	PANEL FRONT-465EDG-B PART [VS-465EDG]
1E	BD-389791J	PANEL FRONT-465EOH-B PART [VS-465EOH]
2	BD-391018J	PANEL FRONT-462EOH PART [VS-462EOH]
3A	SE-387368J	MASK CASSETTE(D)-E1 [VS-465EA/ES/EM/EDG]
38	SE-389741J	MASK CASSETTE(D)-E2 (VS-465EOH)
4A	SP-389744J	DOOR FRONT(D)-E1 DX3 [VS-465EA/ES/EDG]
48	SP-389745J	DOOR FRONT(D)-E2 DX3 [VS-465EM/EOH]
5	SZ-390032J	LATCH DOOR 3550-1 [VS-465EA/ES/EM/EDG/EOH]
6	SE-391794J	MASK CASSETTE(A)E3 [VS-462EOH]
7	SP-387384J	DOOR(B)E1-B (VS-462EOH)
8	ZG-386833J1	SP PLATE DOOR(D) [VS-462EOH]
9	ZG-387370J	SP MASK
10	SC-387353J	COVER TRANS
11	ZS-362378	PLX BID30X10STL CMT
12	SA-387507J	FOOT SX
13	ZS-364543	DT BID30X06STL CMT
15	ZS-378341	PLX BID30X12STL CMT
16	ZG-387505J	PLATE EARTH
17	ZS-373962	PLX BID40X10STL CMT
18	ZG-387354J	PLATE EARTH(2)
19	SP-387386J1	COVER UPPER B
20	ZS-385611J	DT BID26X06STL BNI
21	ZS-389965J	PLX BID26X08STL BNI
22	ZS-357946	PLX PAN30X10STL CMT C080
23A	*EW-385901M	AC CORD 200 SA-2 LDF B130 A S [EA]
23B	*EW-385900M	AC CORD 200 SE-1H03VV B130 A E [ES,EOH-E,EDG,EM-E]
24	SE-389730J	WINDOW FLD(D)-465EM [EM-E]



## REMOCON UNIT RC-V425A-EB



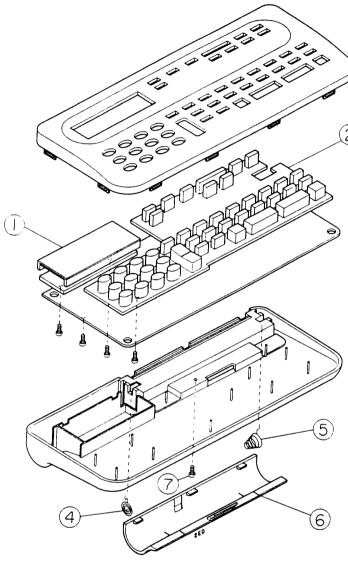
#### 20. ACCESSARY

Ref. No.	Part No.	Description
1	EW-348414	CORD PAL
2A	AV-N4008B010A	REMOCON BLK RC-V425A-EB
		[VS-465EA/EM/ES/EDG]
28	AV-N4009B010C	REMOCON BLK RC-V466A-EB
		[VS-465EOH]
2C	AV-N4008B010C	REMOCON BLK RC-V426A-EB
		[VS-462EOH]

# 21. REMOCON UNIT RC-V425A/V426A-EB

Ref. No.	Part No.	Description
D1	ED-390686J	D LED TLN105B INFRARED
D2	ED-307572	D SILICON H 1SS131
D3	ED-307572	D SILICON H 1SS131
D4	ED-307572	D SILICON H 1SS131
IC1	El-376112	IC UPD6122G
TR1	ET-302502	TR 2SC2001 K
X1	El-390687J	OSC CE CSU455PL 455KHZ
1	MB-390673J	KEY RUBBER(N)
2	ZG-390683J	TERMINAL BATTERY(A)
3	ZG-390684J	TERMINAL BATTERY(B)
4	ZG-390676J	TERMINAL BATTERY(C)
5	SC-390678J	COVER BATTERY(N)
6	SP-390681J	DOOR PANEL(N)

# REMOCON UNIT RC-V465A-EB



#### 22. REMOCON UNIT RC-V466A-EB

Ref. No.	Part No.	Description
D1	ED-390686J	D LED TLN105B INFRARED
IC1	EI-390822J	IC UPD75304G-057-3B9 SXREMA1
IC2	EI-390825J	IC S-8052ANB-NE T1
TR1	ET-390826J	TR.CHIP 2SD1619 T,U TC T08
X1	El-389972J	OSC CE W/C FCR2.2MC3 2.2MHZ
X2	El-368825	OSC X'TAL MX-38T 32,768KHZ
1	EM-390786J	IND LCD LF5293G ENGLISH
2	MB-391417J	KEY RUBBER(A)
3	ZS-374389	PT BID20X06STL BNI
4	ZG-385136J	TERMINAL BATTERY B
5	ZG-391411J	TERMINAL BATTERY(1)
6	SC-391422J	COVER BATTERY

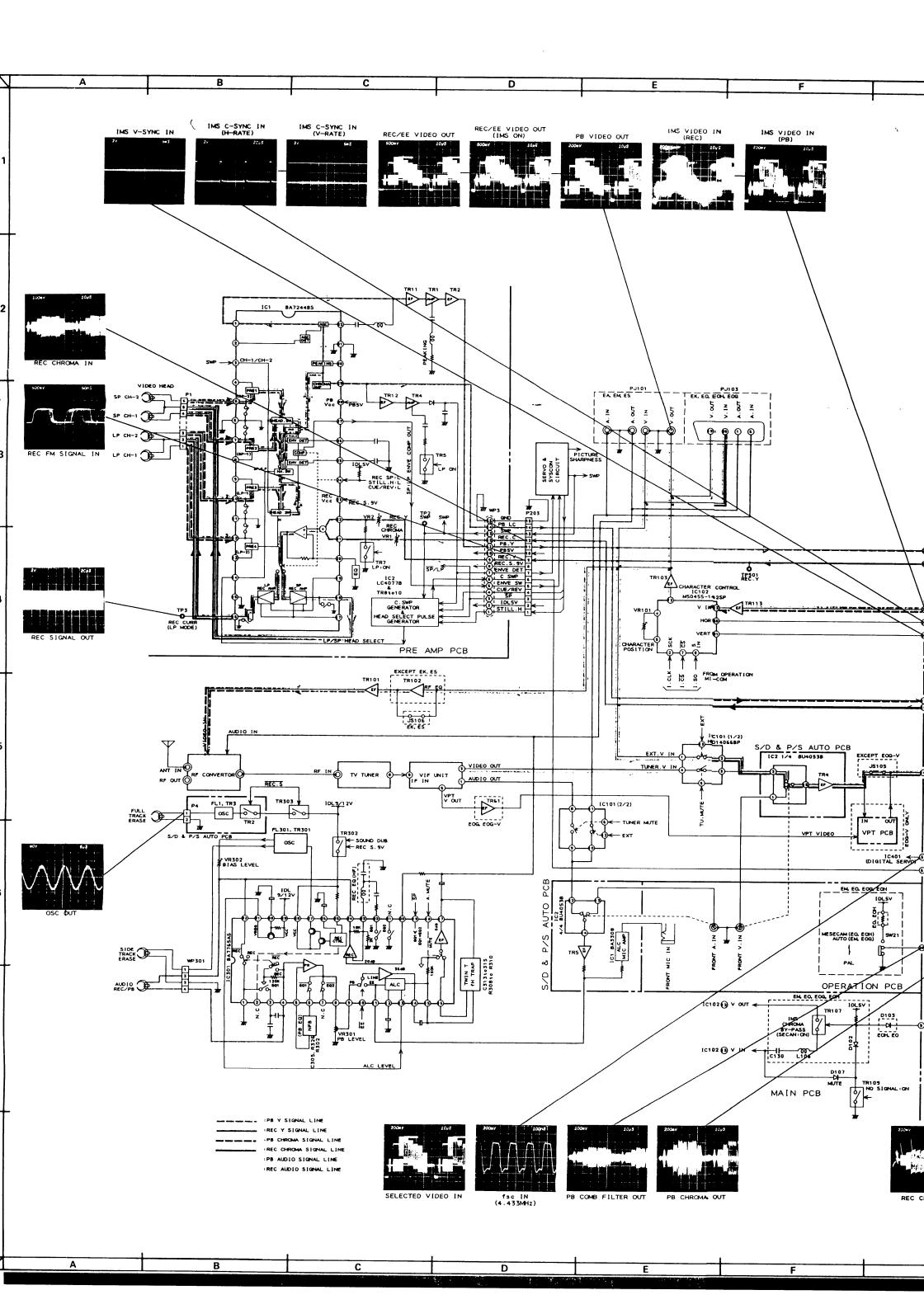
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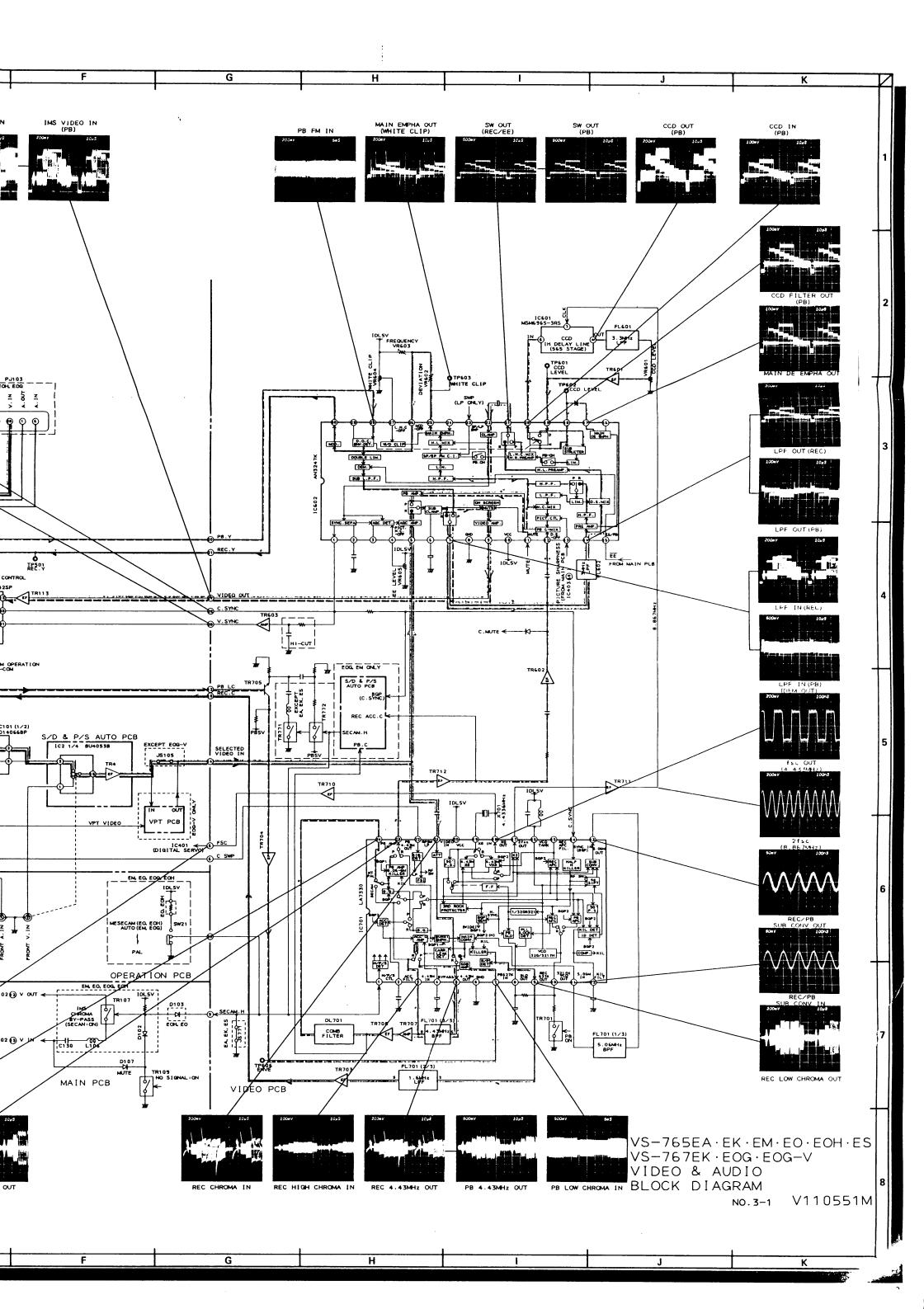
# MODEL VS-765 EA/EK/EM/ MODEL VS-767 EK/EOG/EOG-V

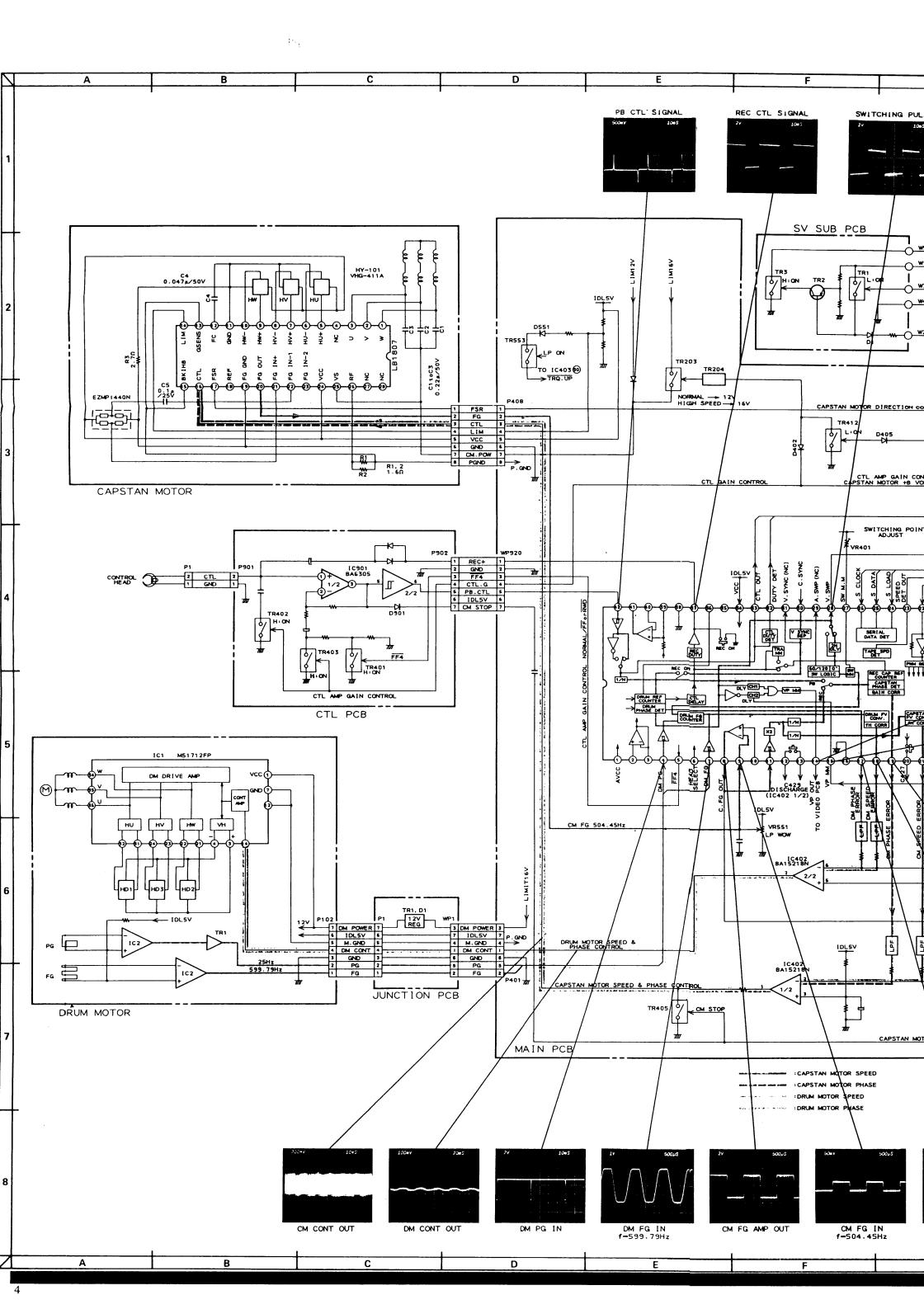
# SCHEMATIC DIAGRAMS AND PC BOARDS

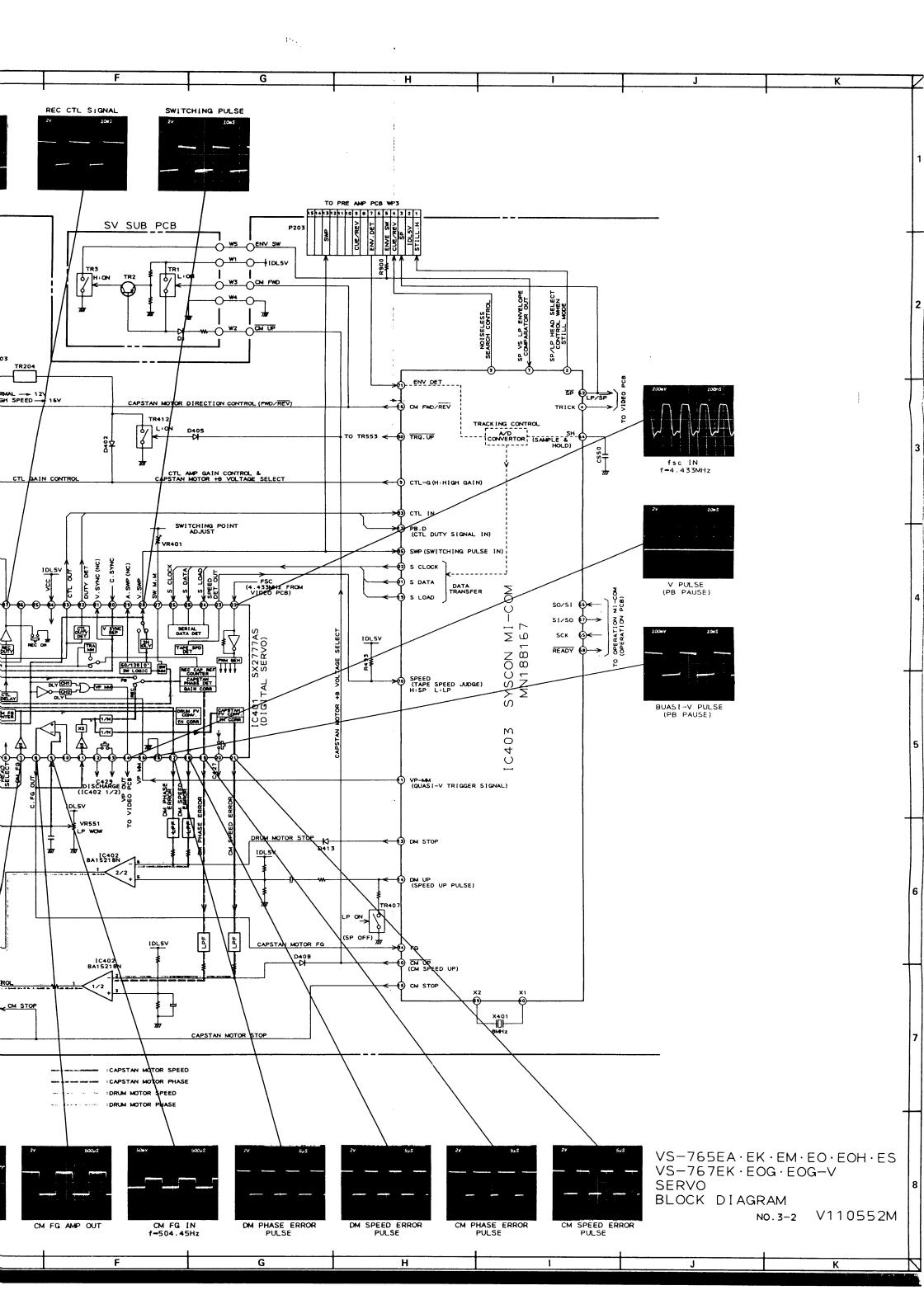
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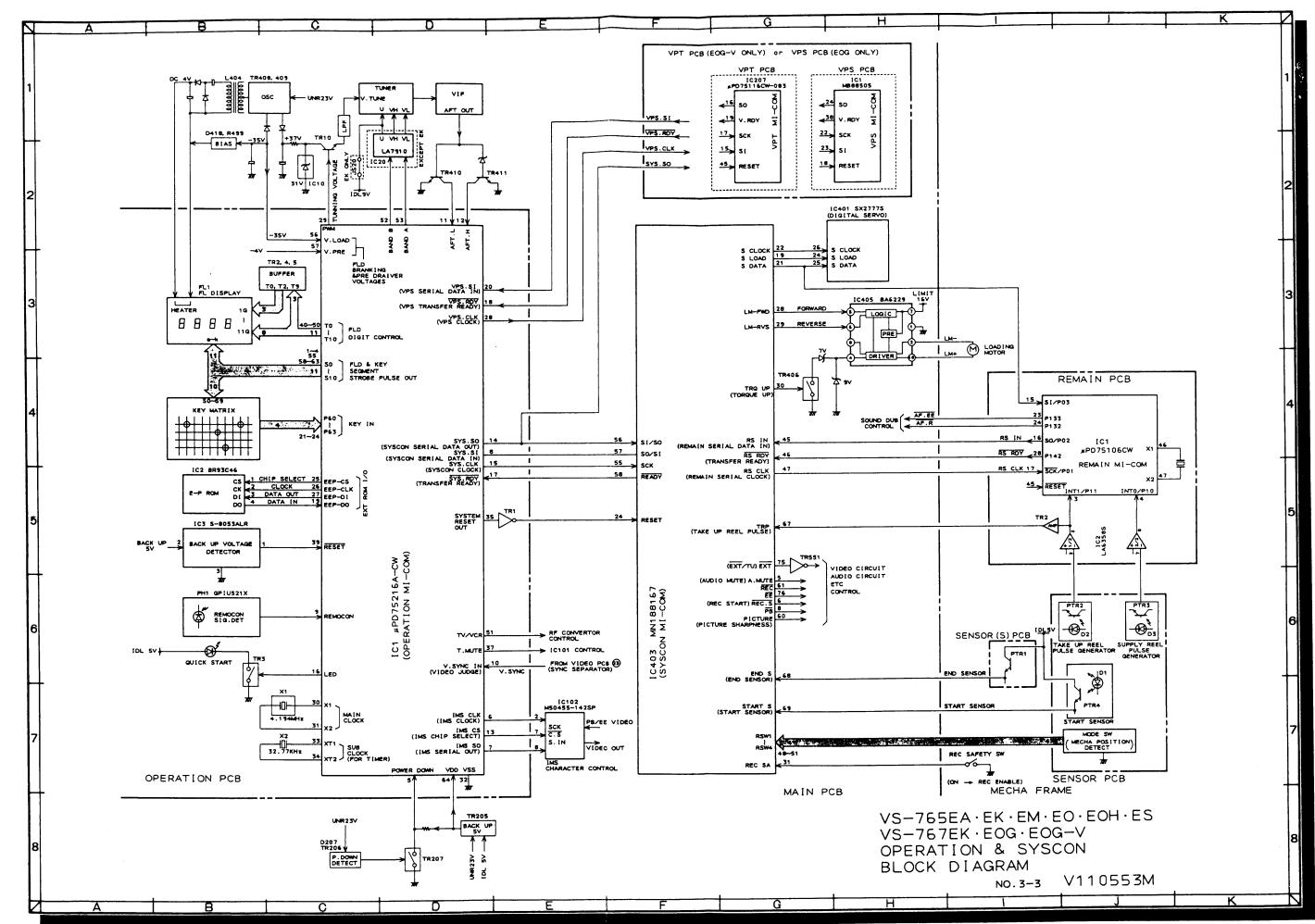
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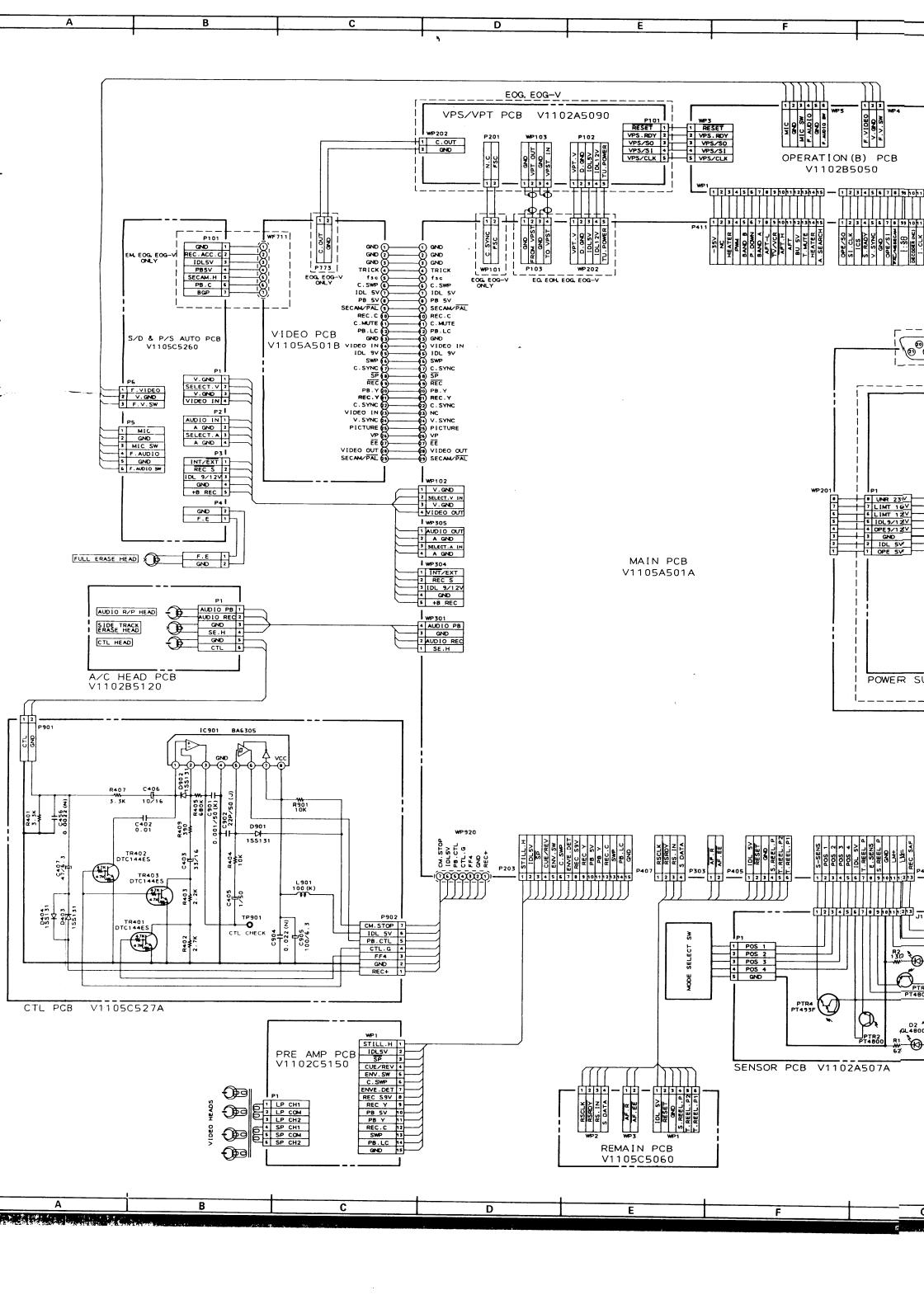


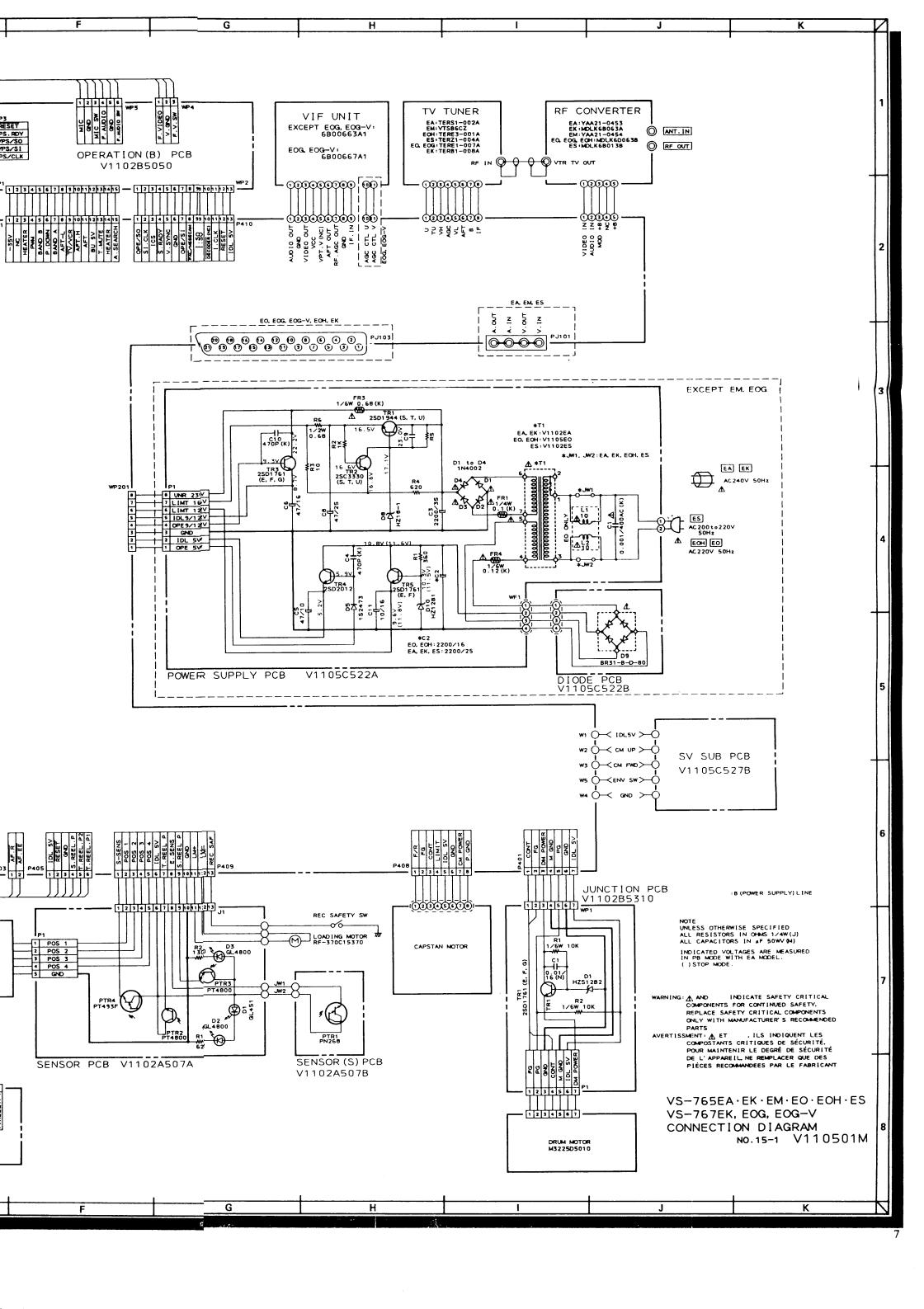


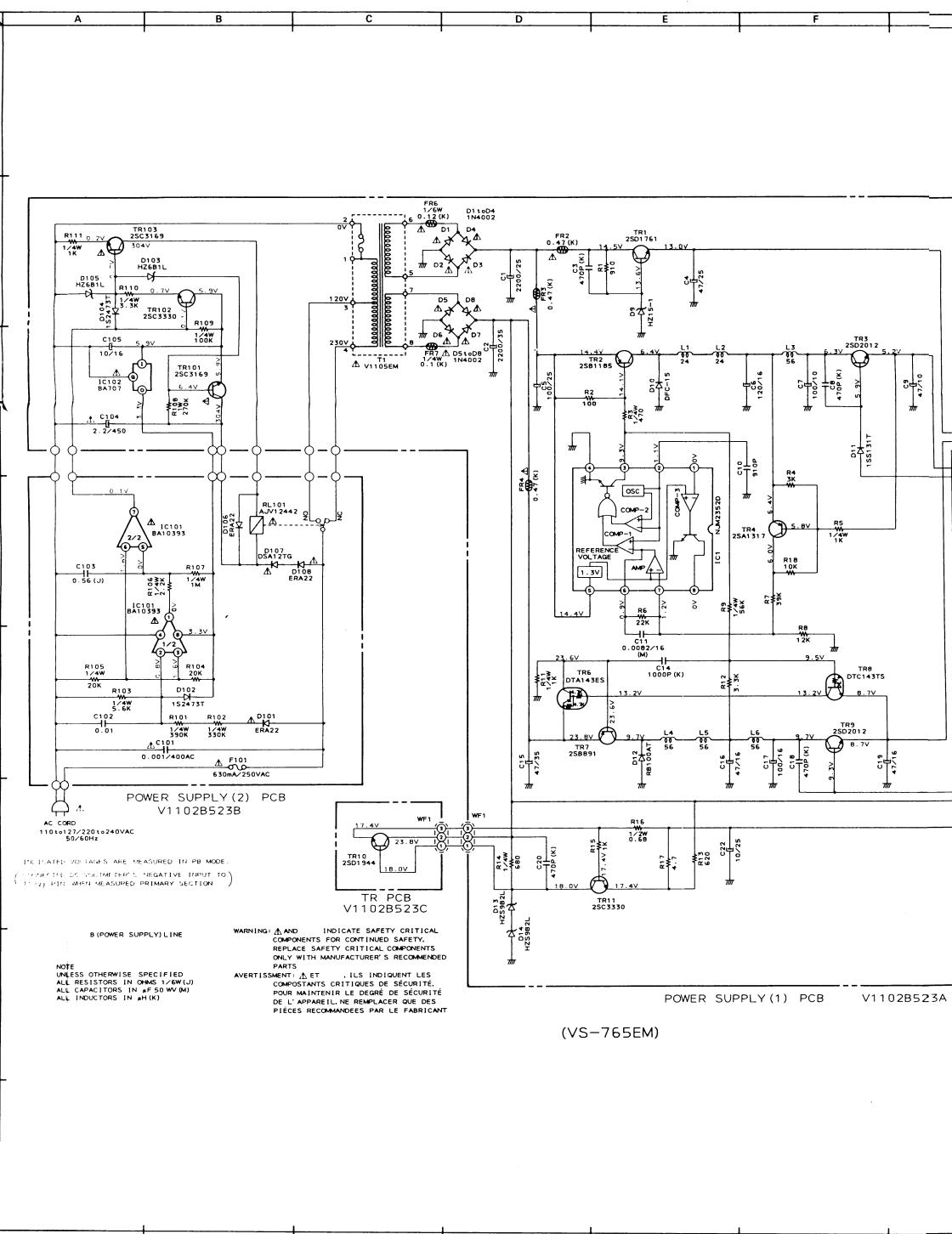


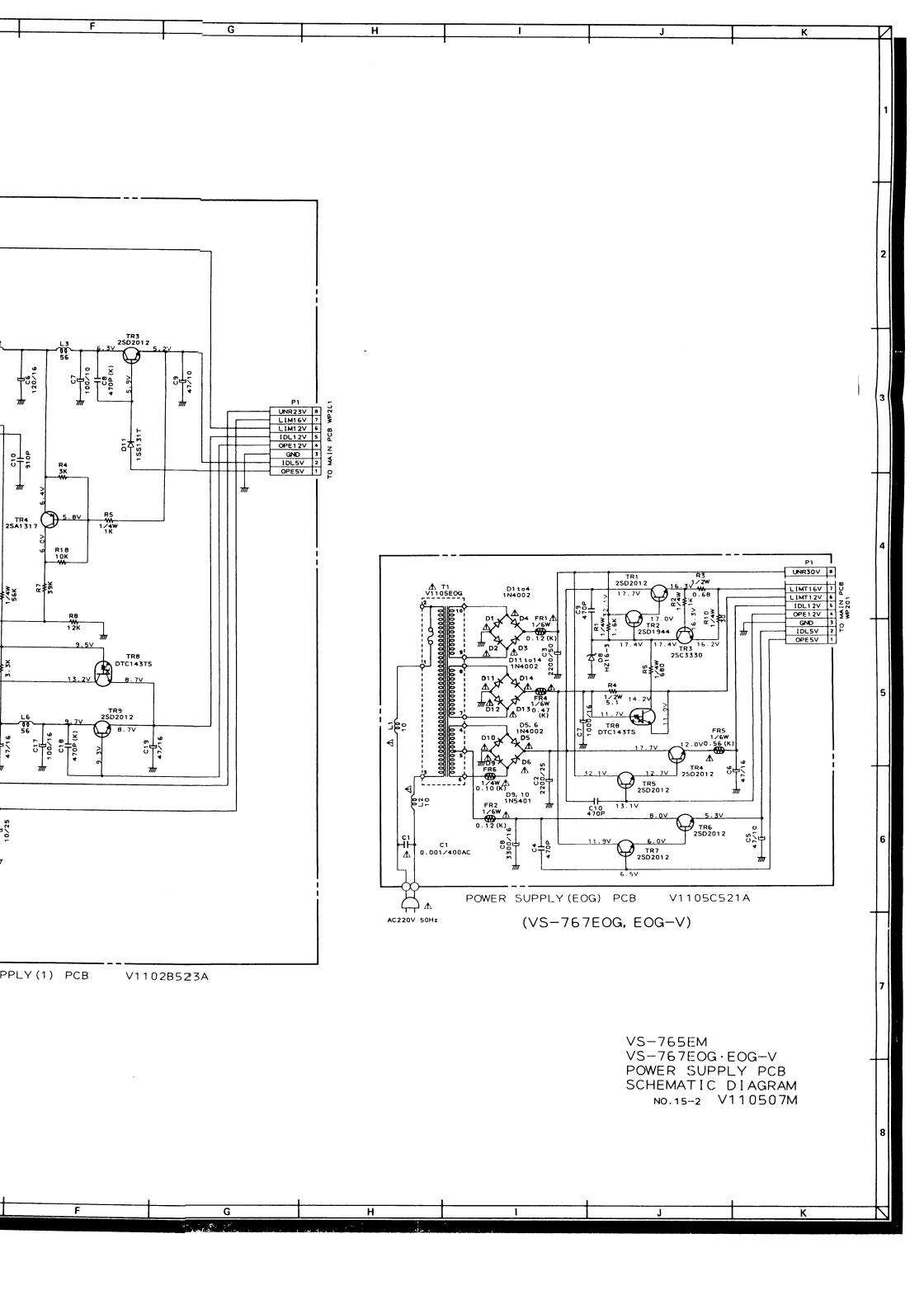


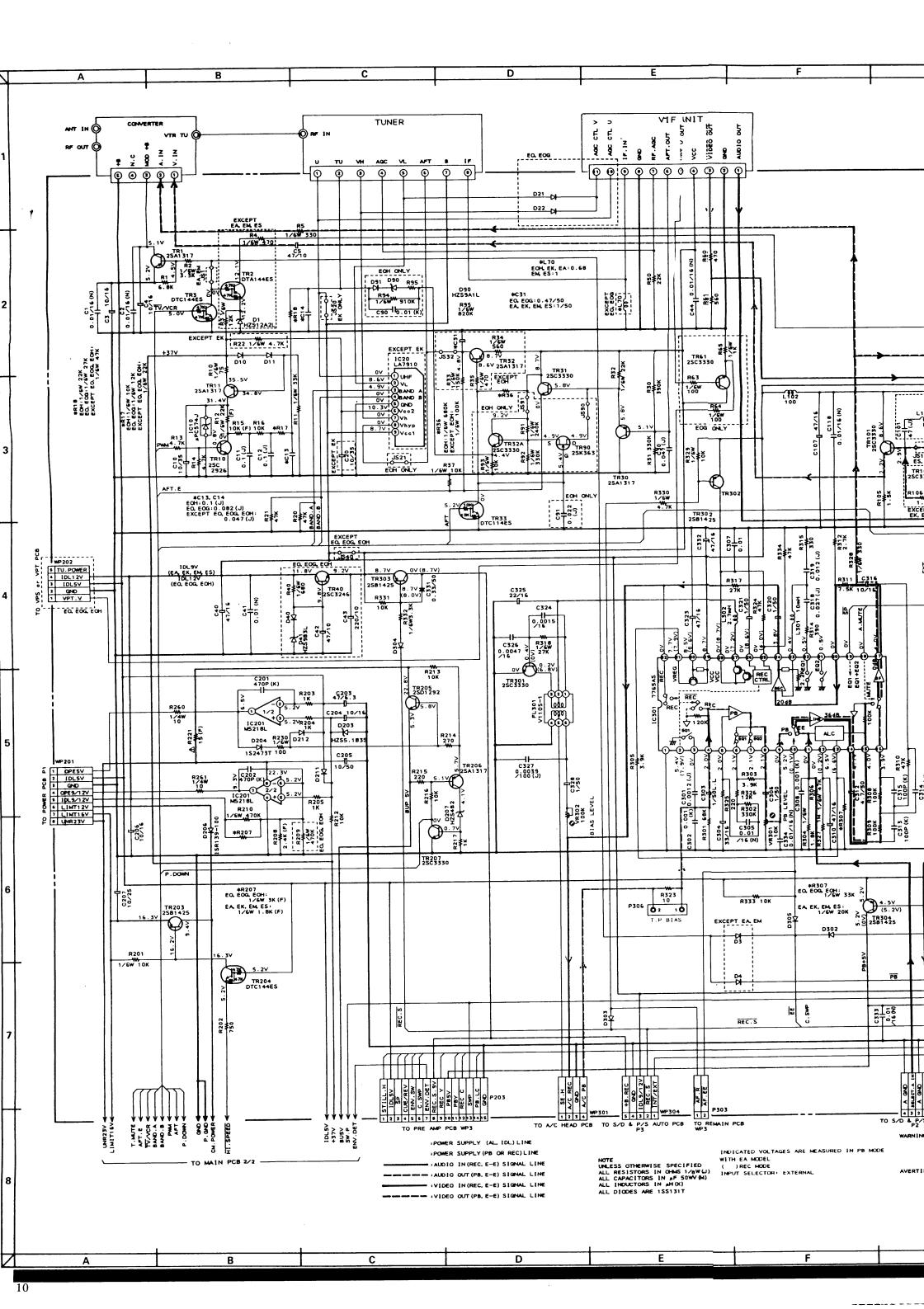


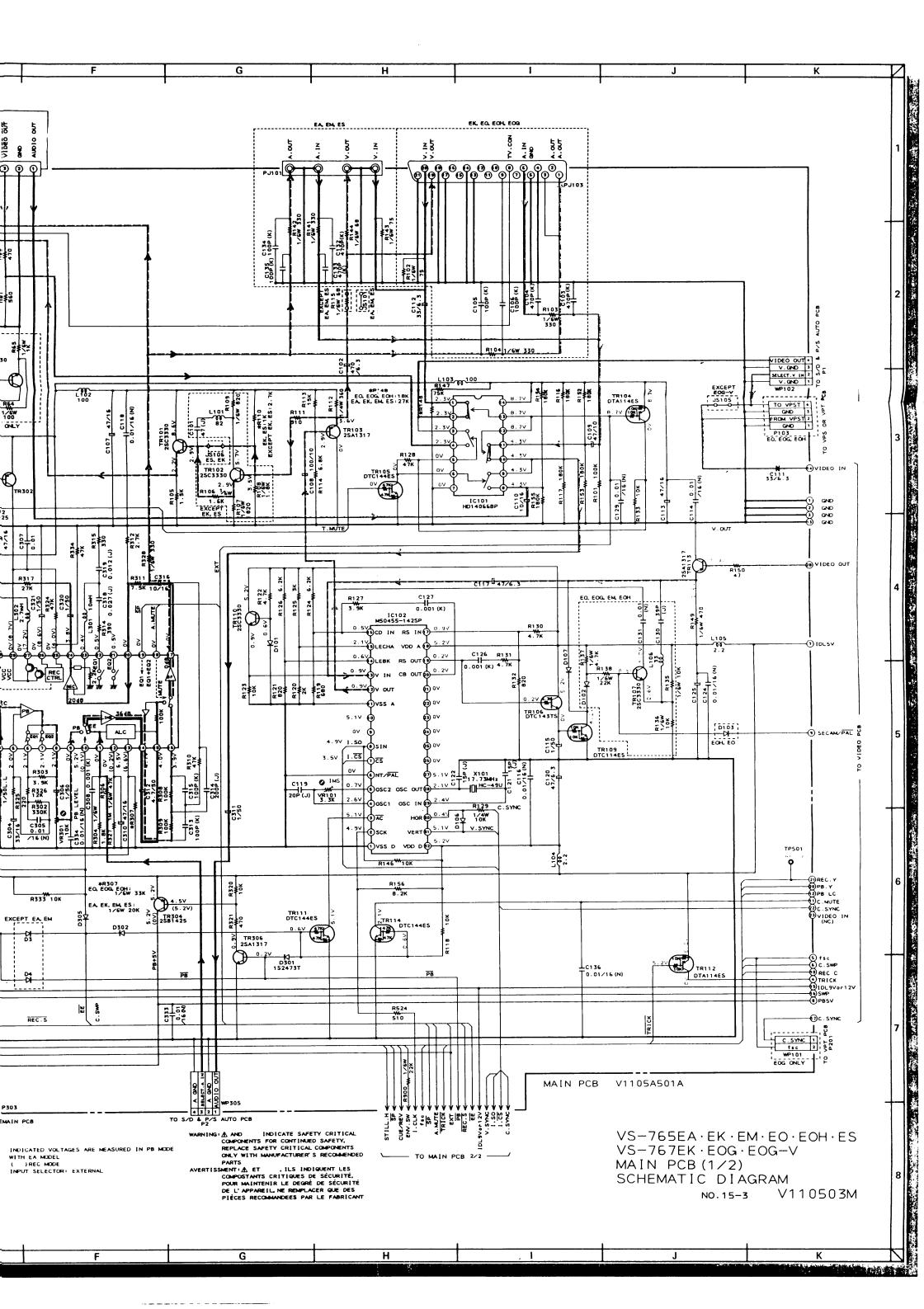


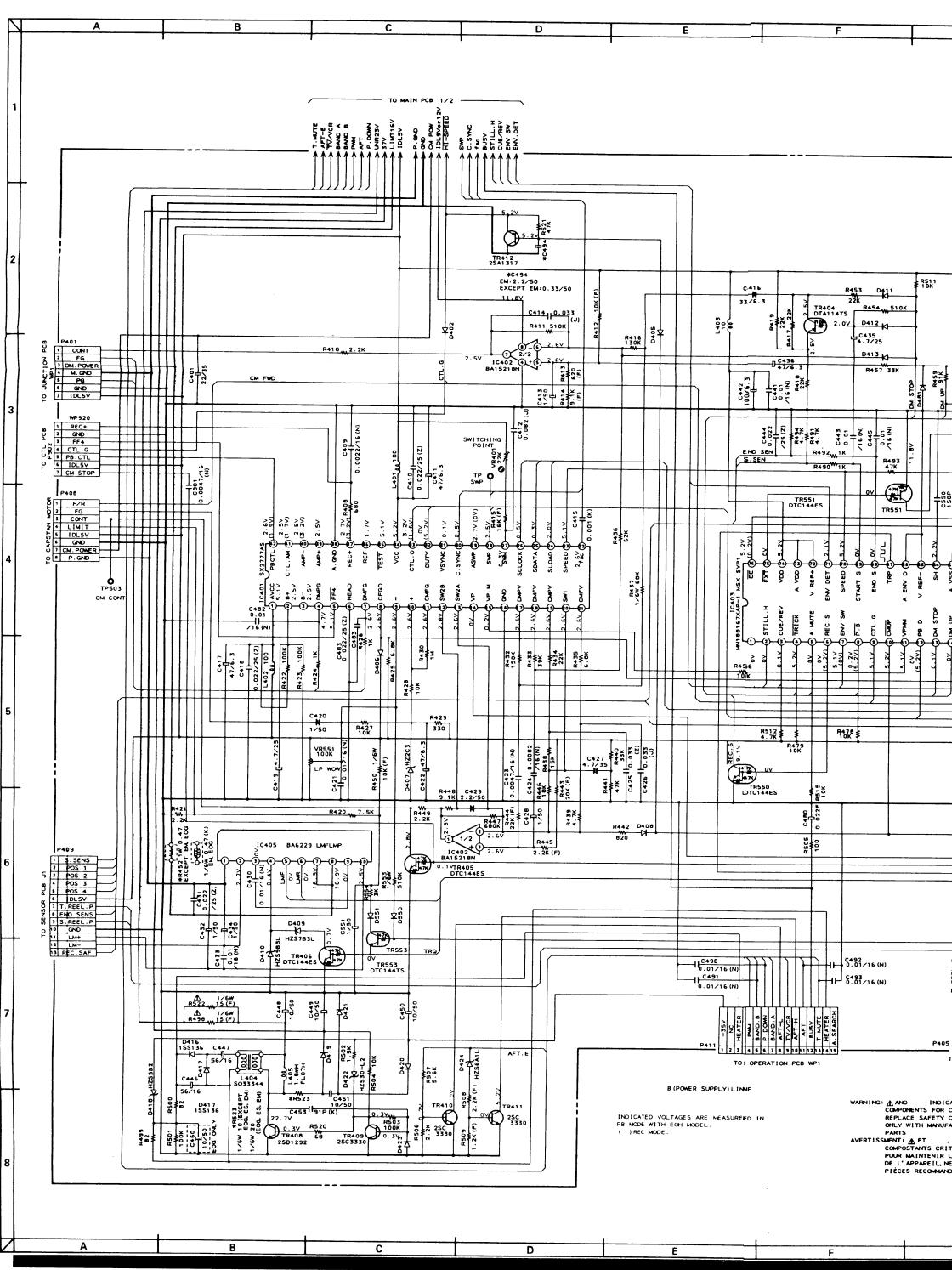


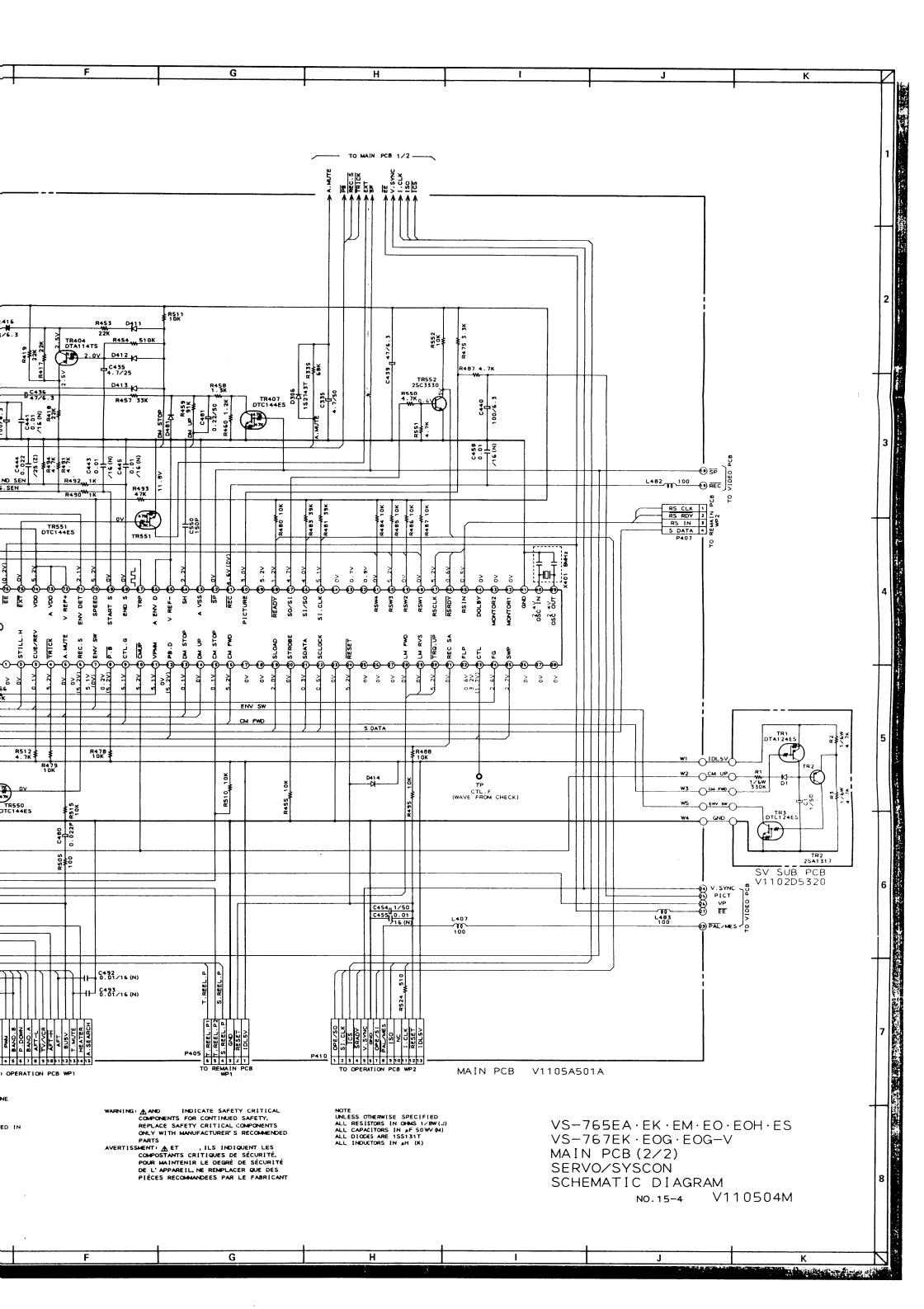


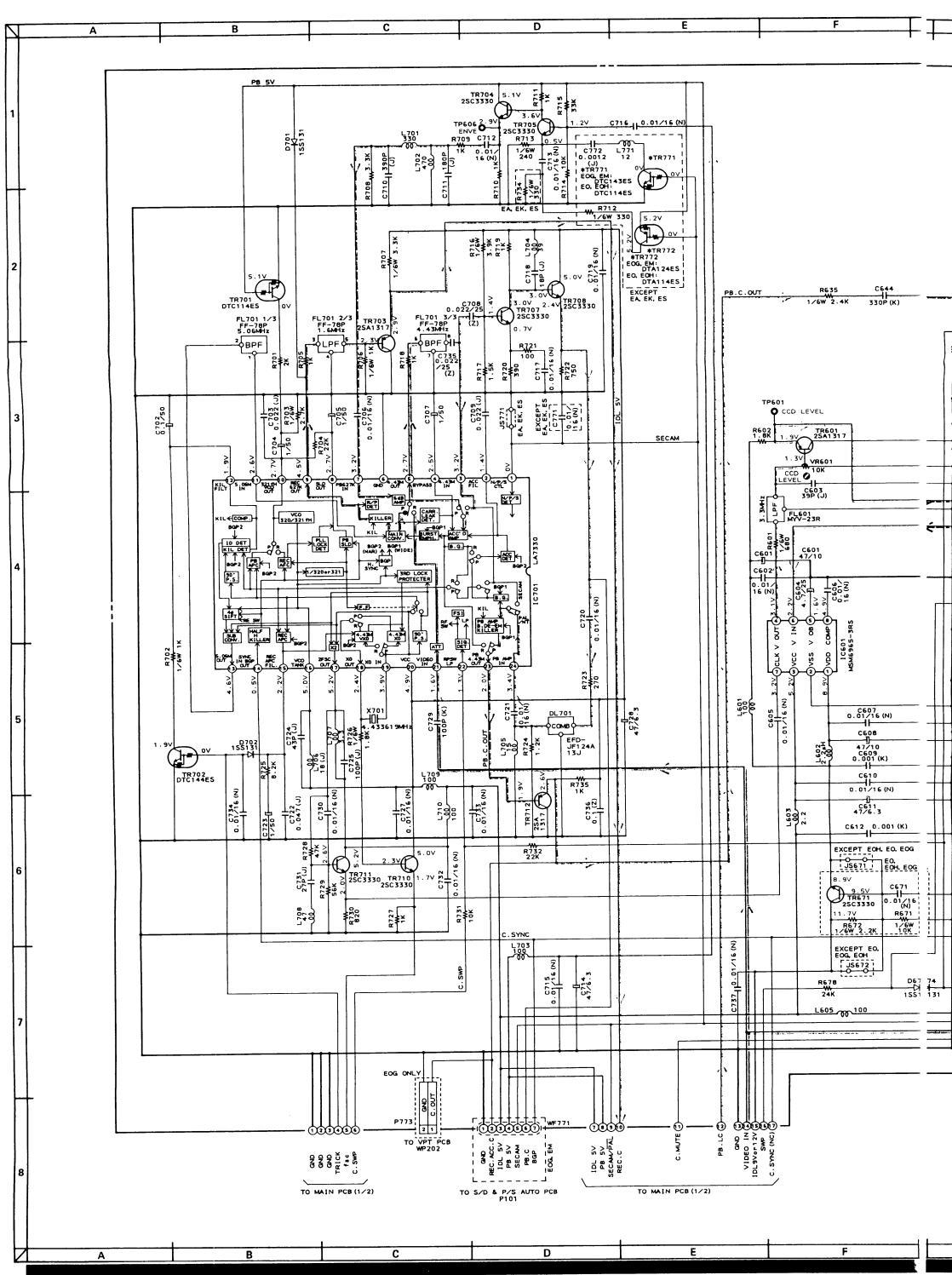


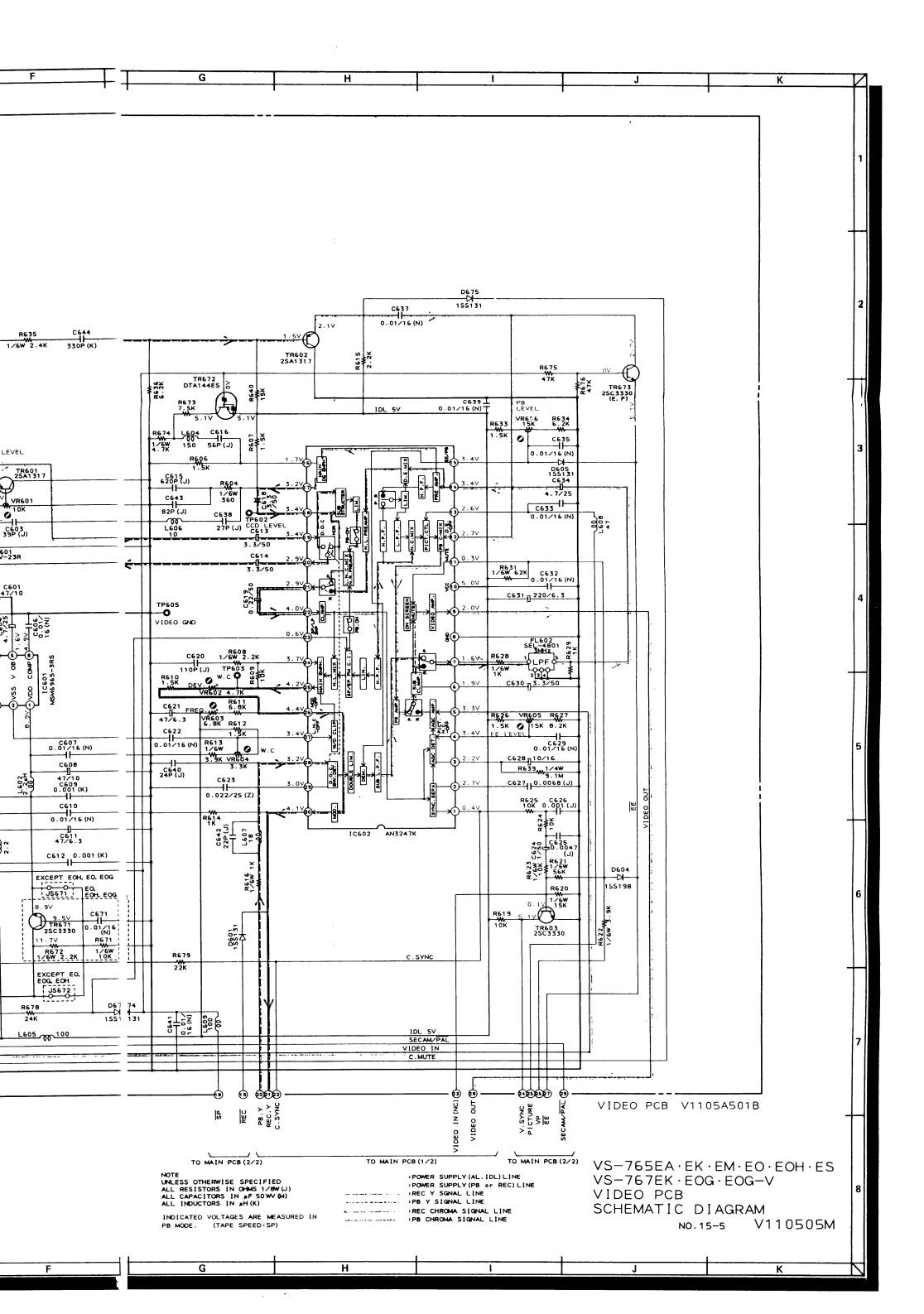


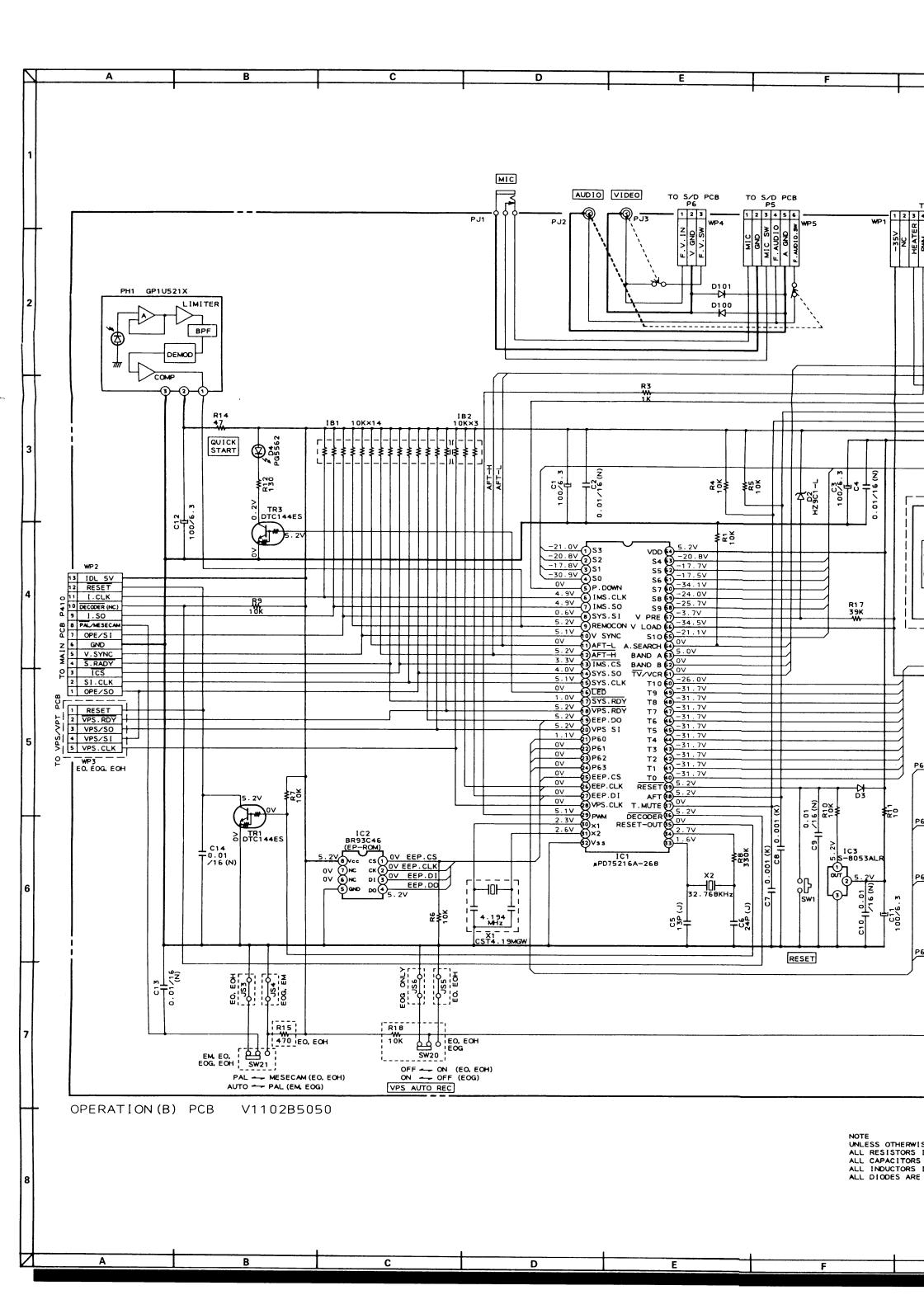


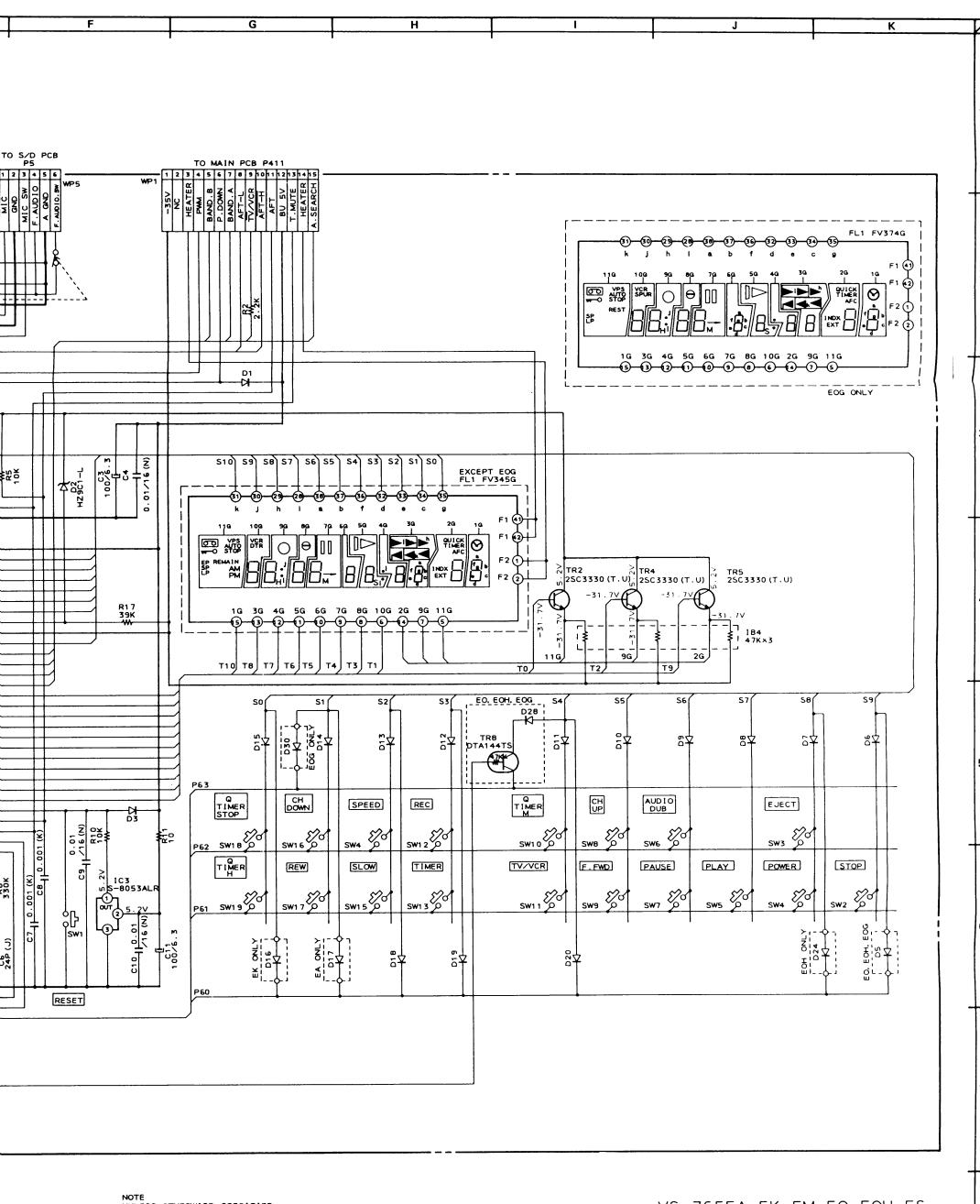












NOTE
UNLESS OTHERWISE SPECIFIED
ALL RESISTORS IN OHMS 1/6W(J)
ALL CAPACITORS IN #F 50 WV (M)
ALL INDUCTORS IN #H(K)
ALL DIODES ARE 1SS131T

G

B (POWER SUPPLY) LINE

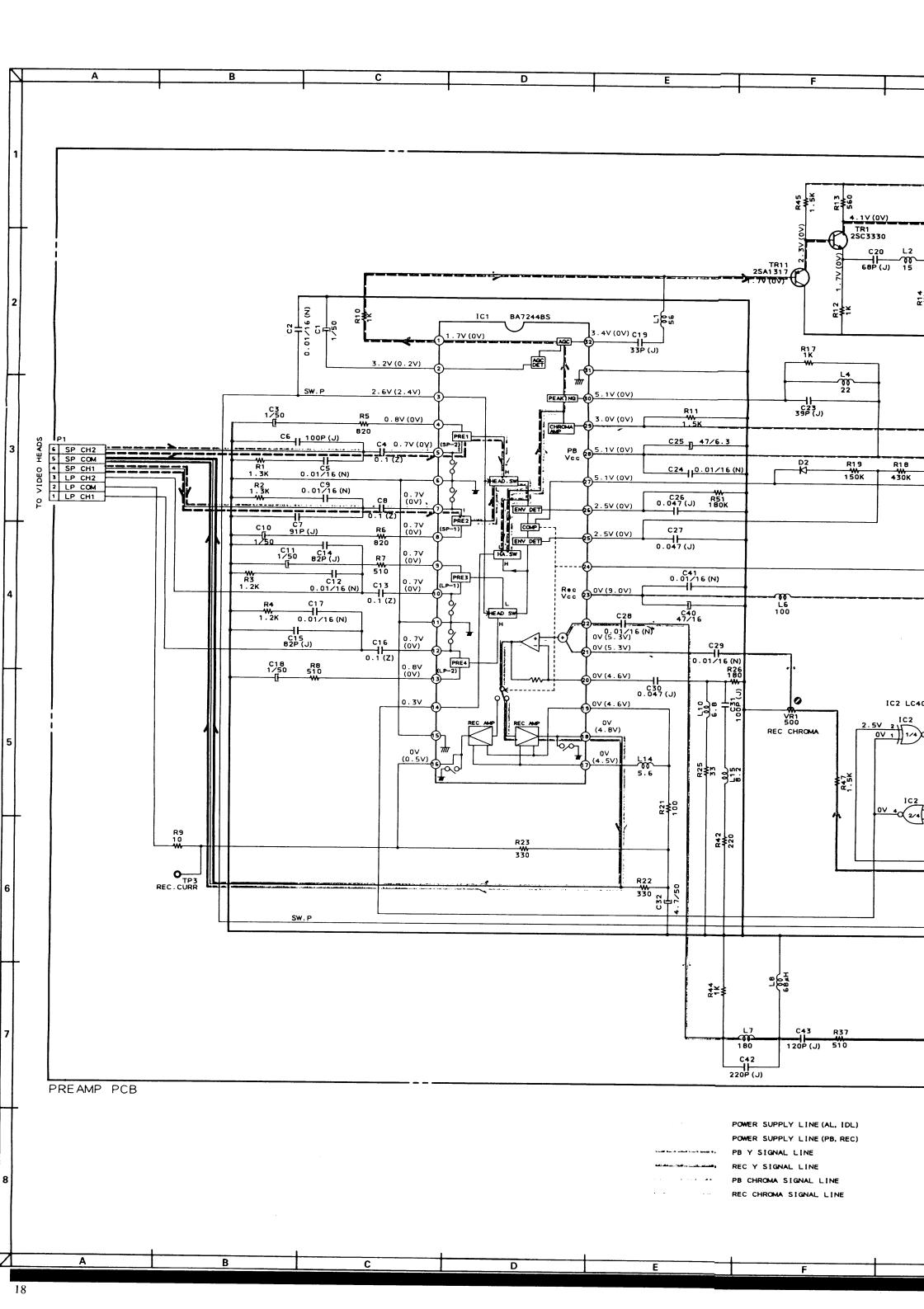
INDICATED VOLTAGES ARE MEASURED
IN STOP (E-E) MODE, WITH TAPE LOADED.

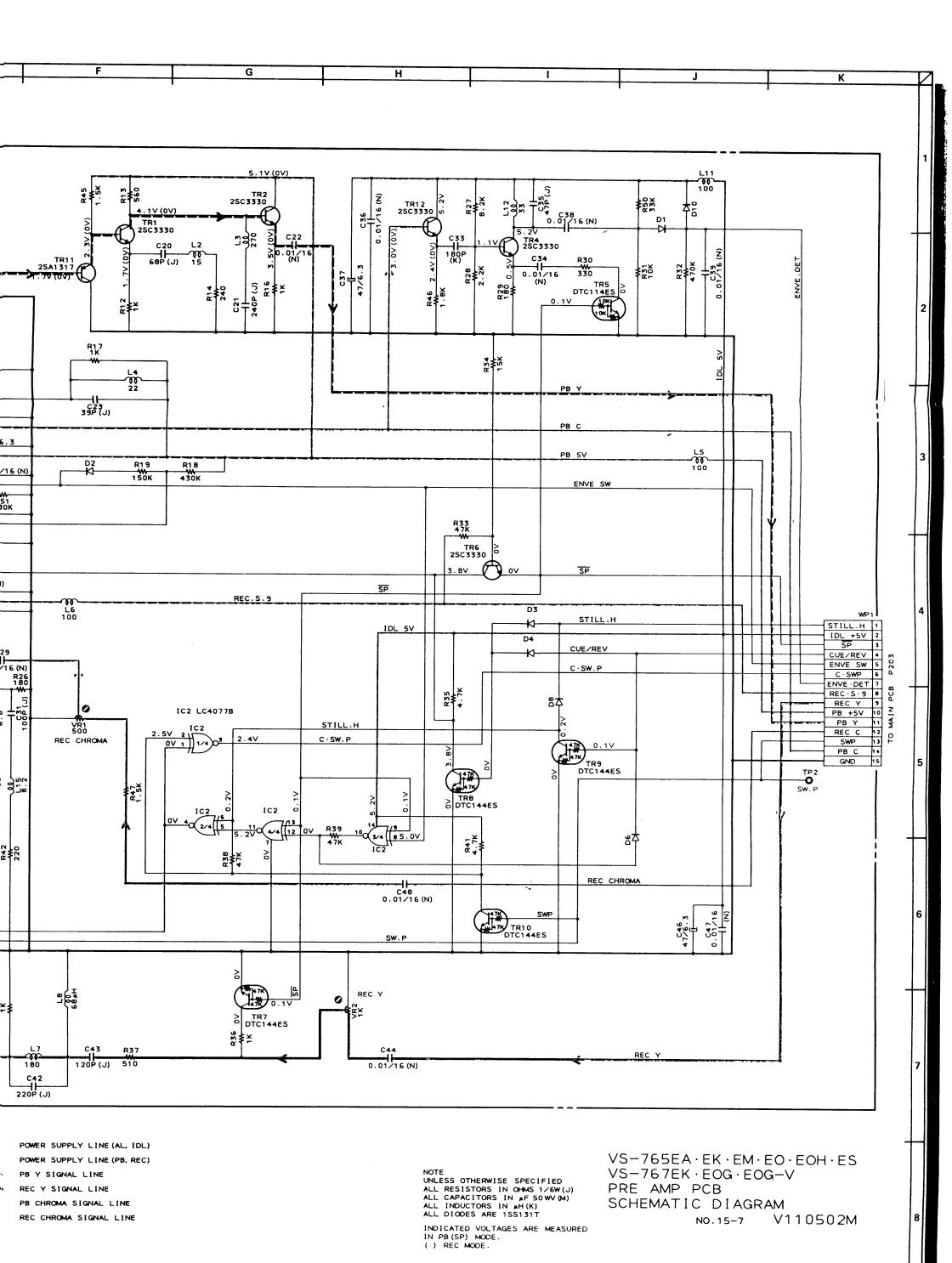
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VS-765EA·EK·EM·EO·EOH·ES VS-767EK·EOG·EOG-V OPERATION(B) PCB SCHEMATIC DIAGRAM NO.15-6 V110506M

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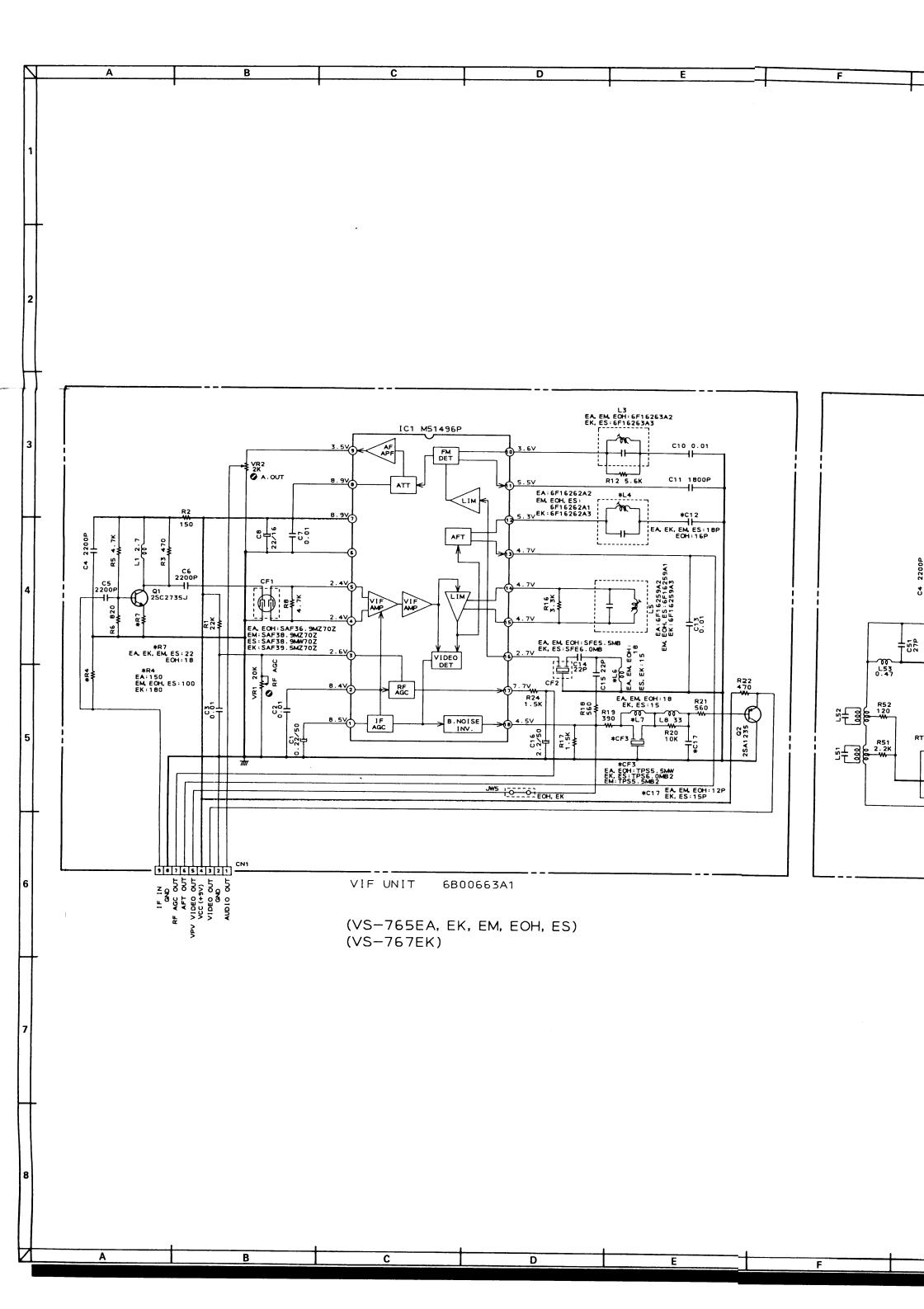


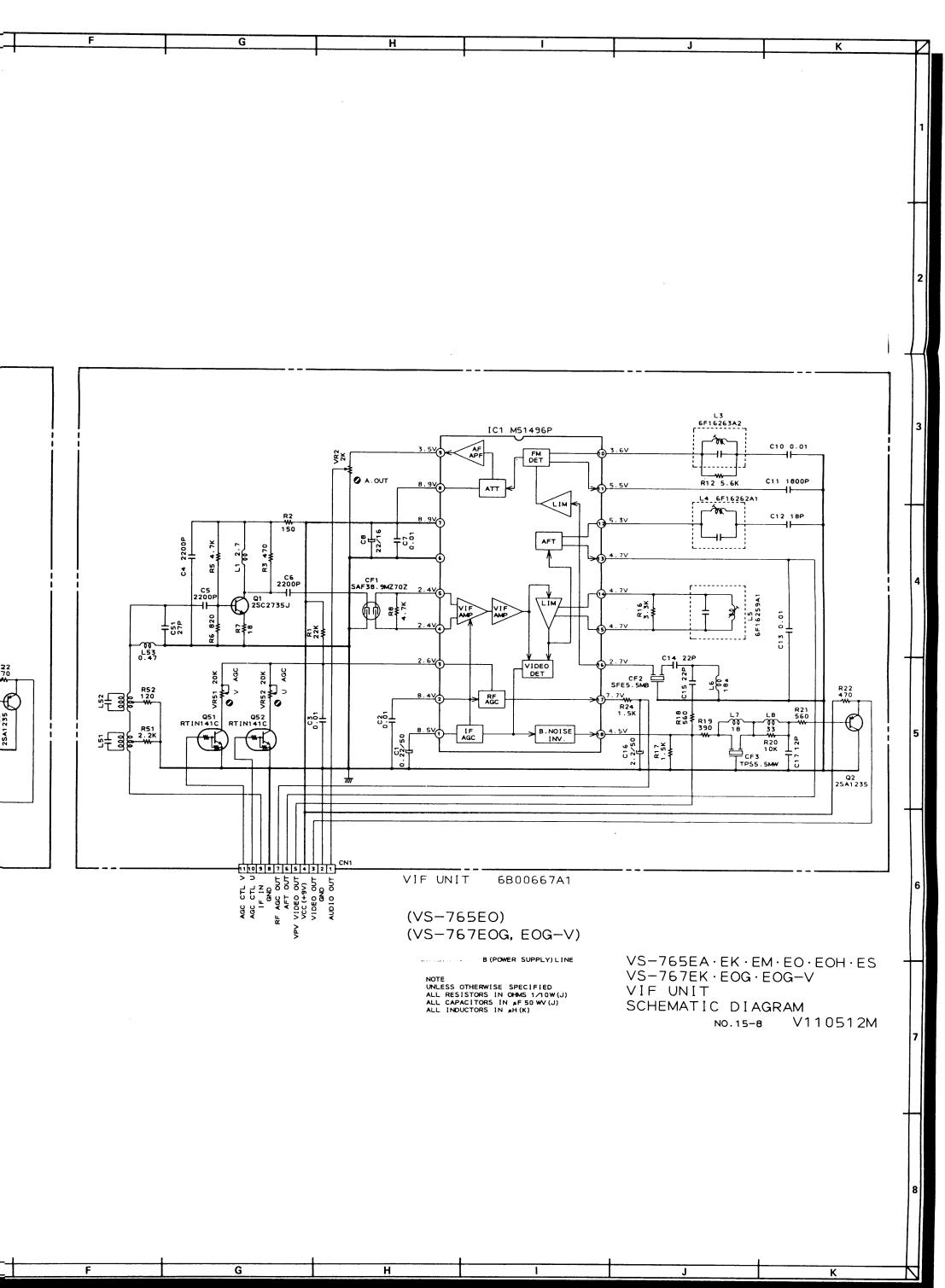


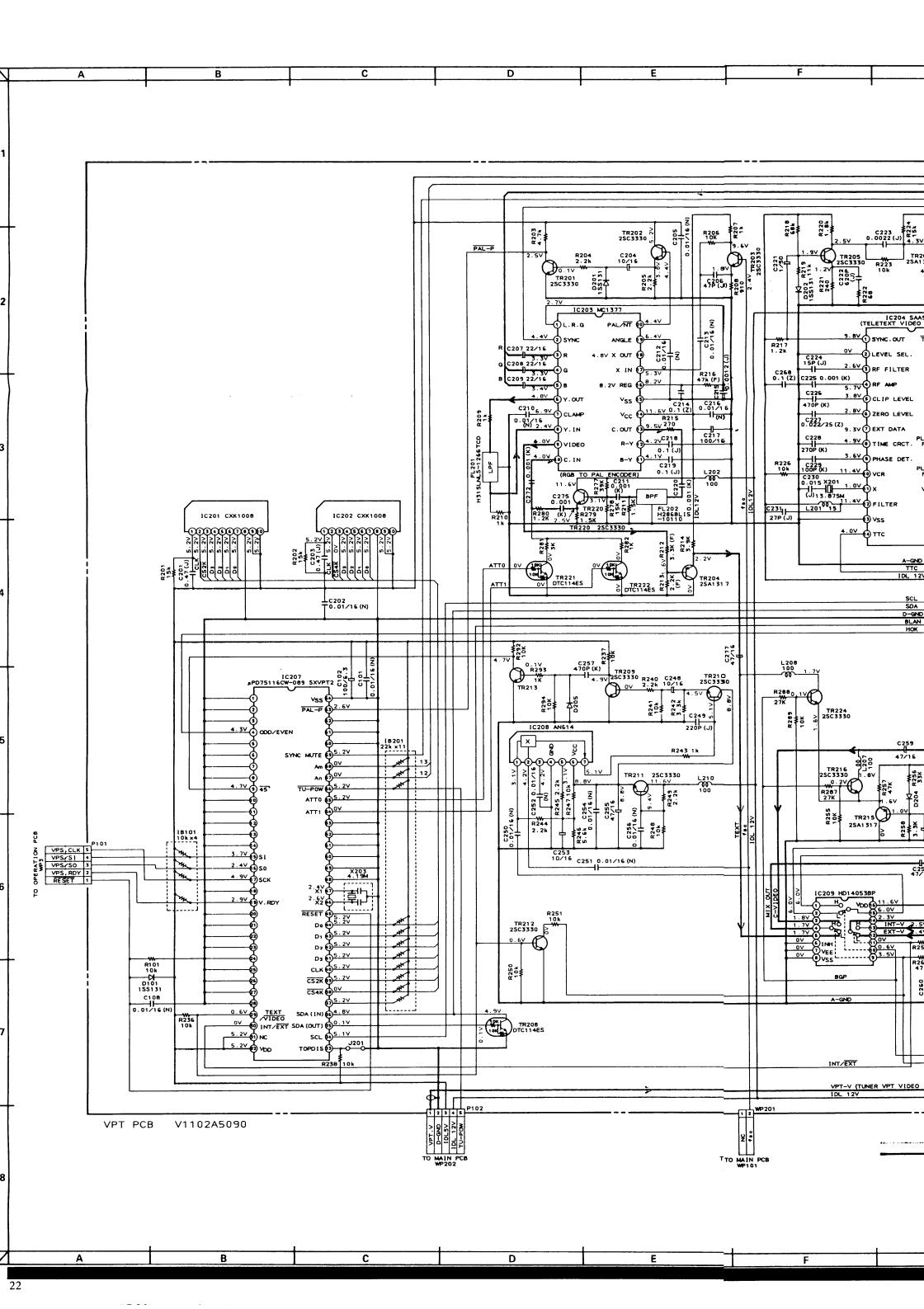
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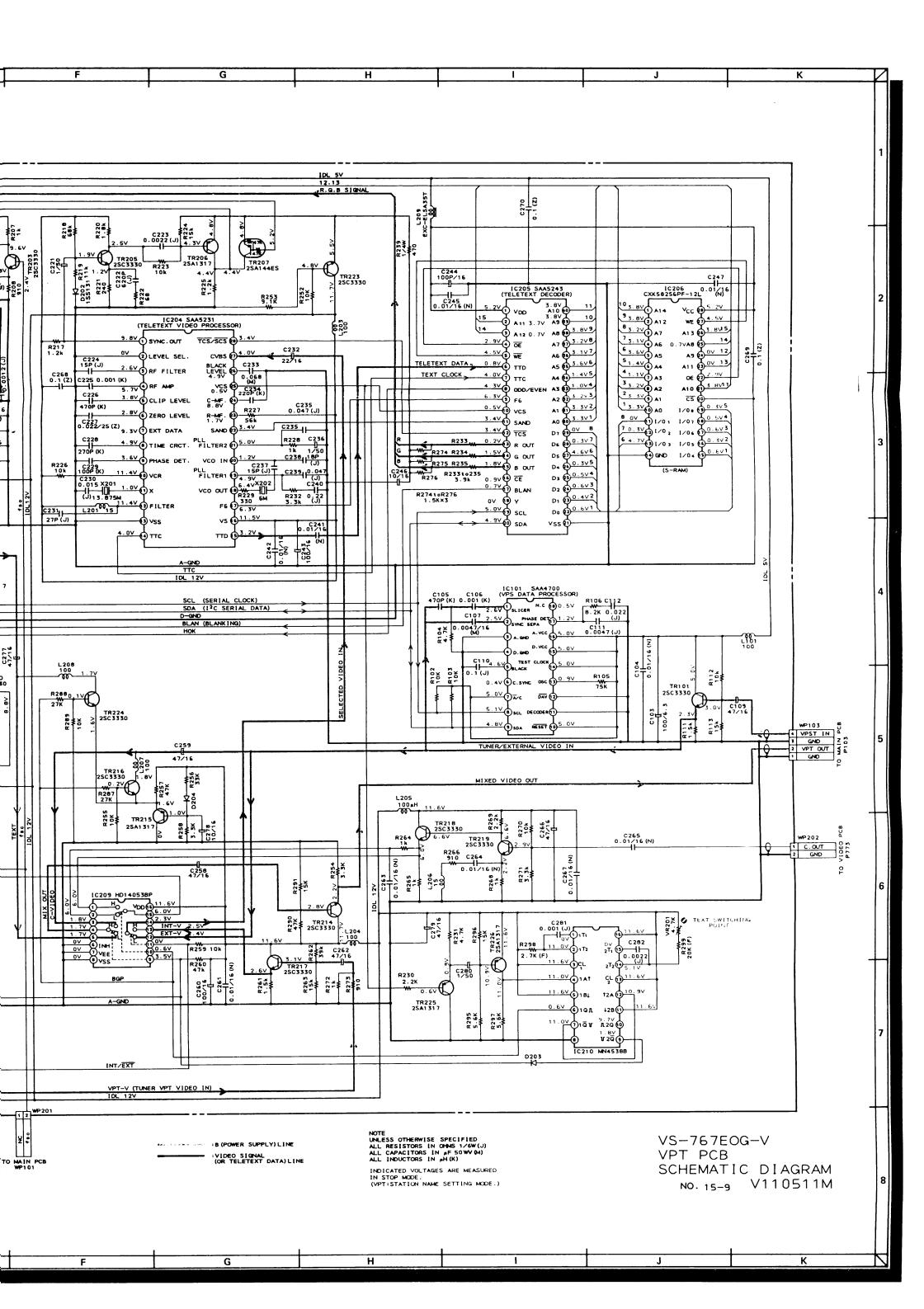
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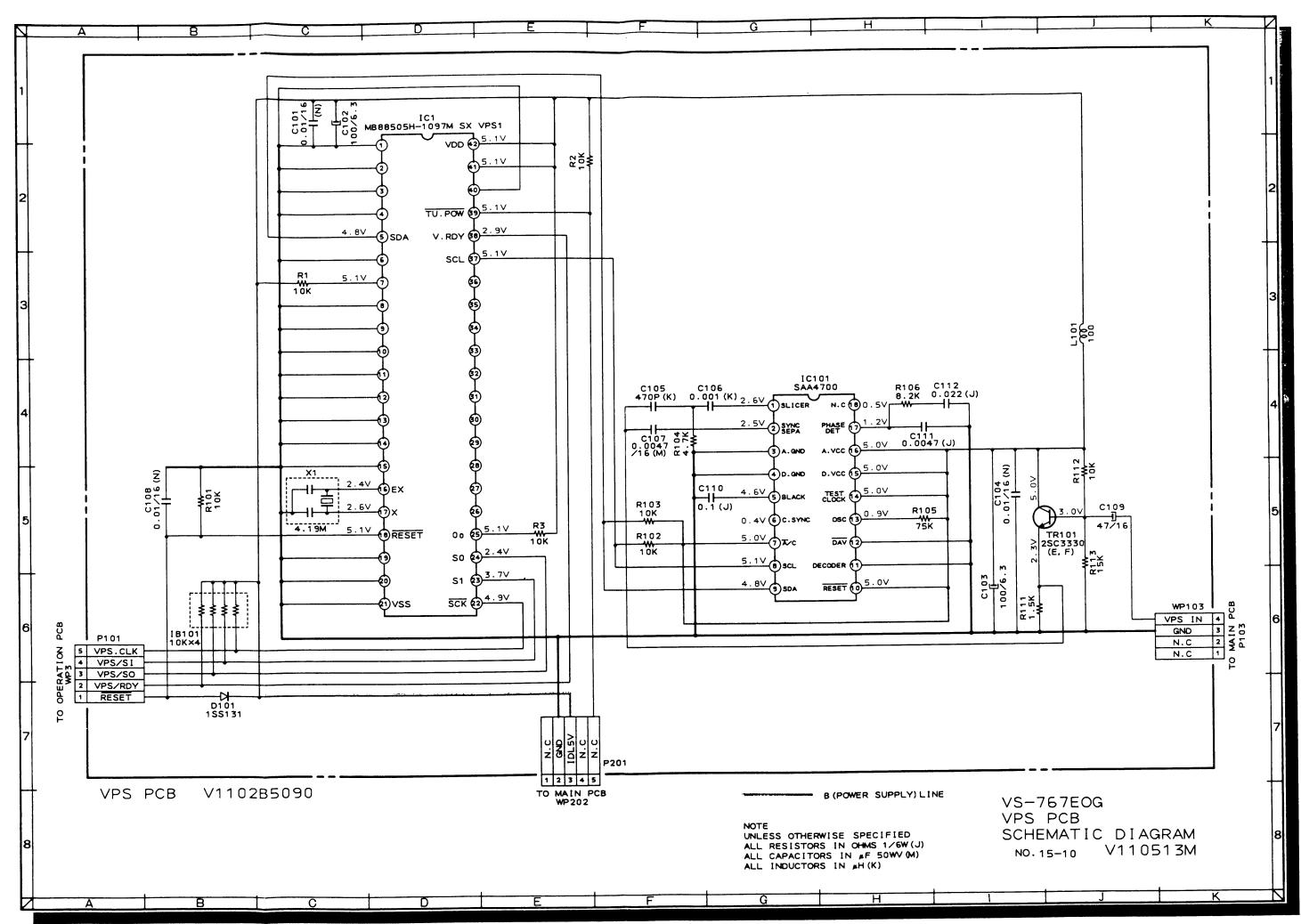
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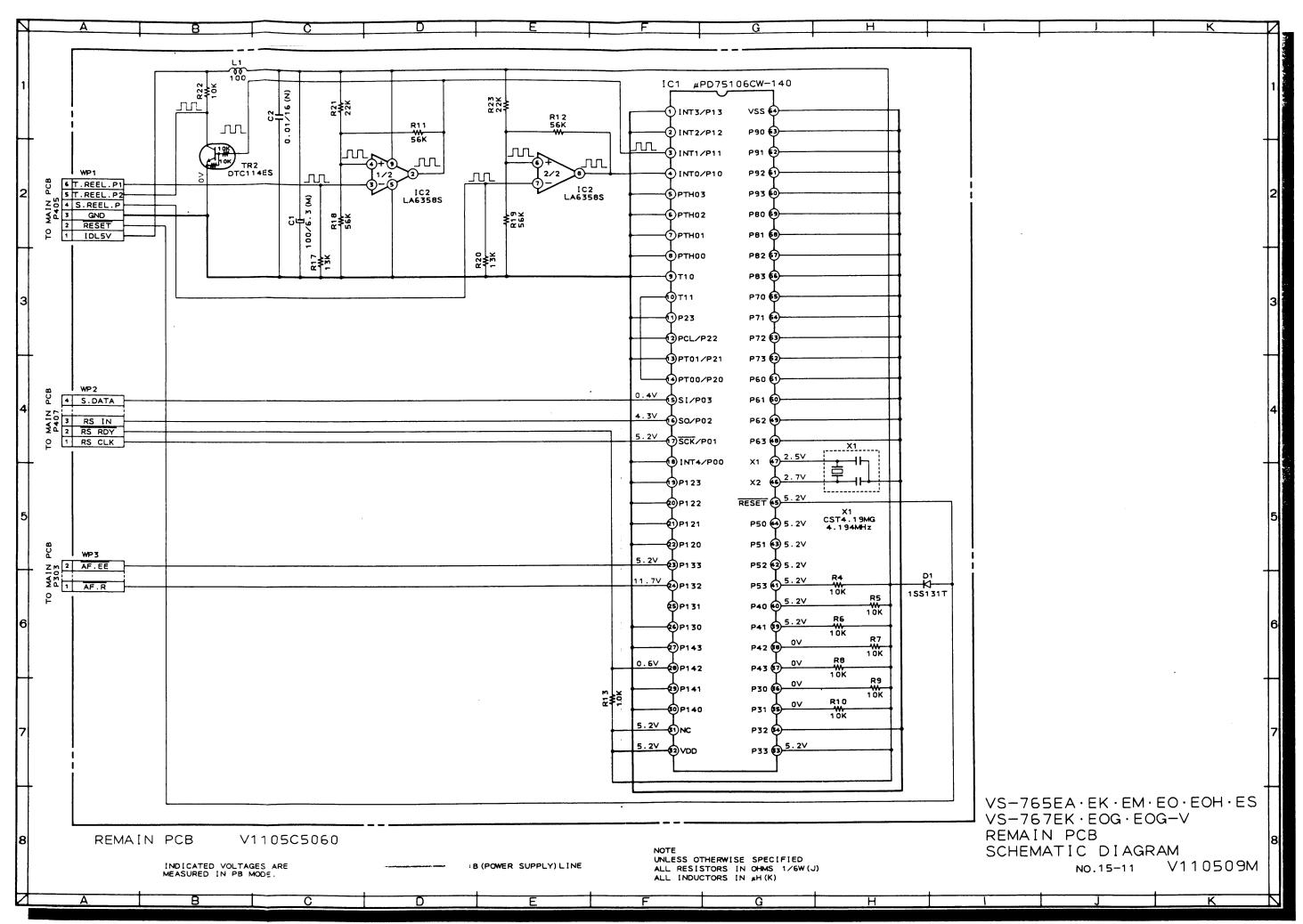


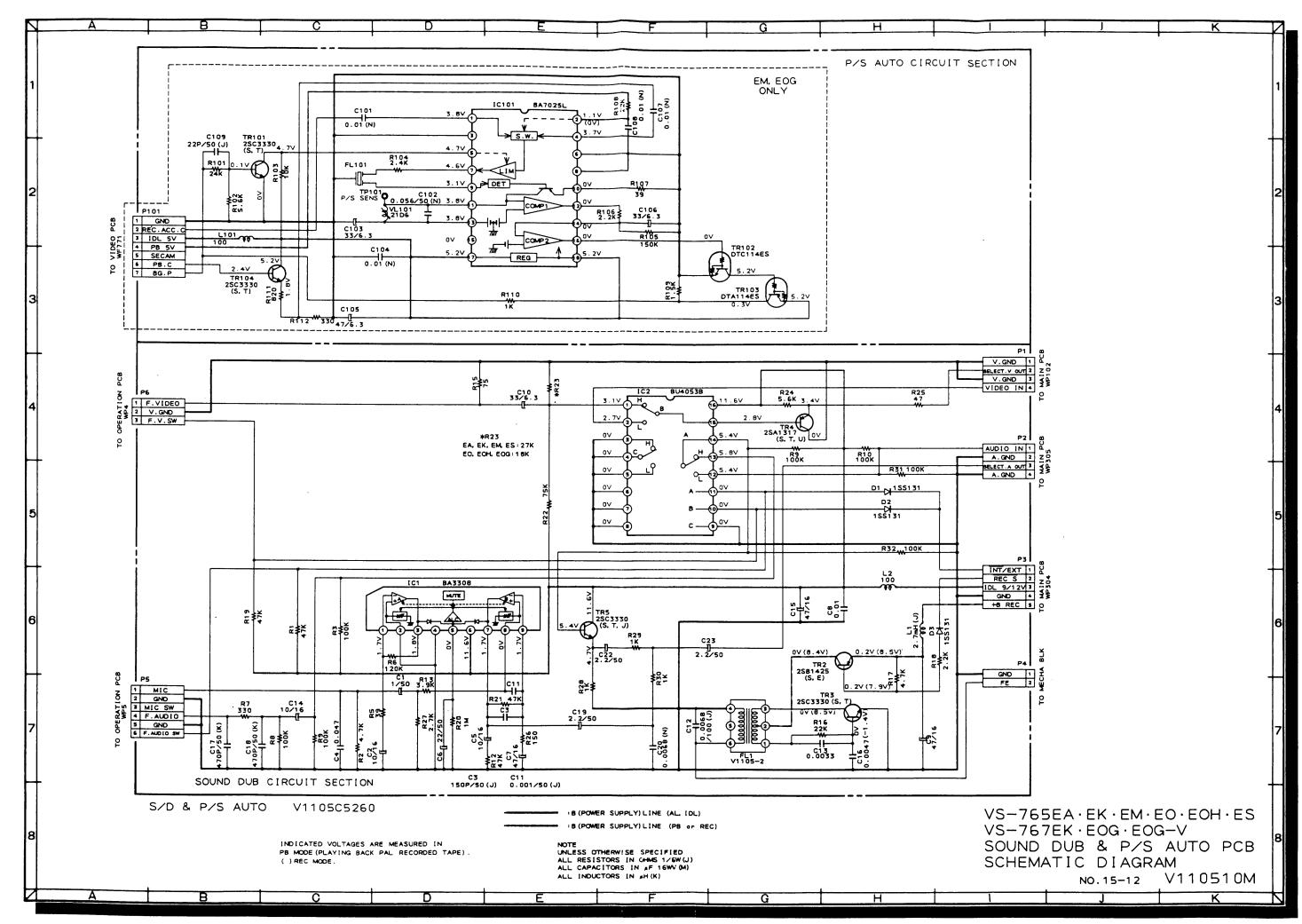


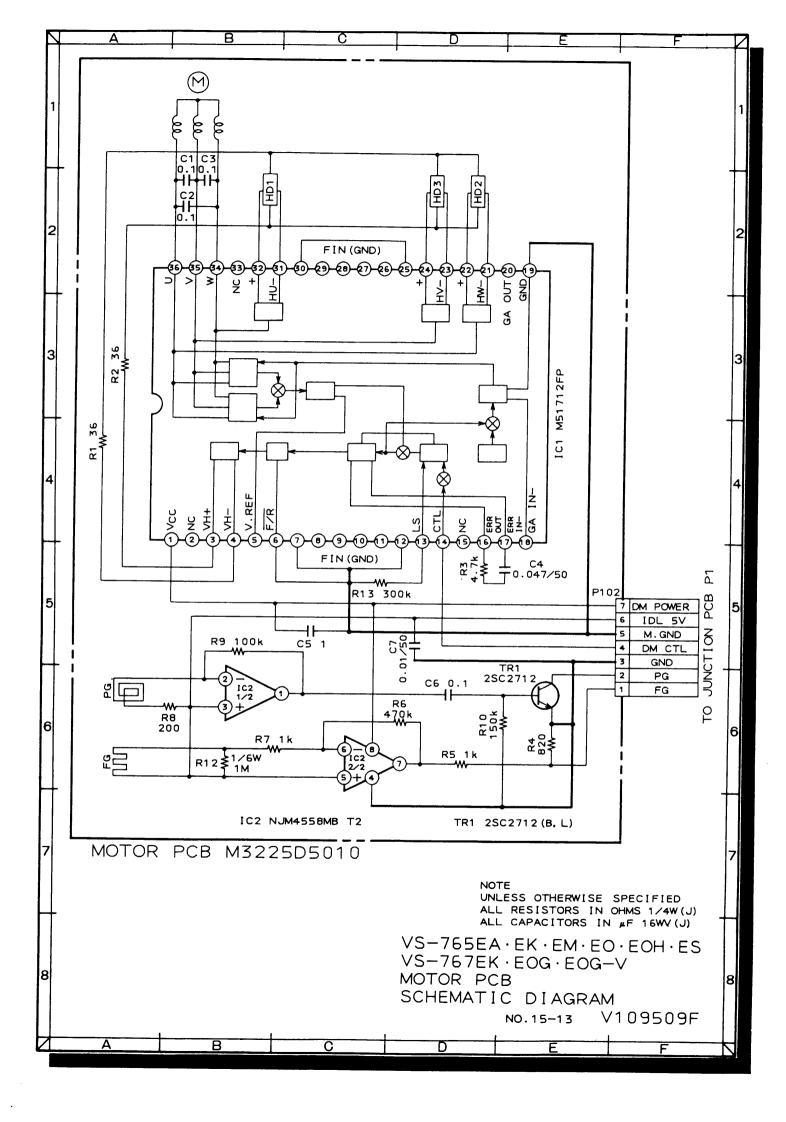


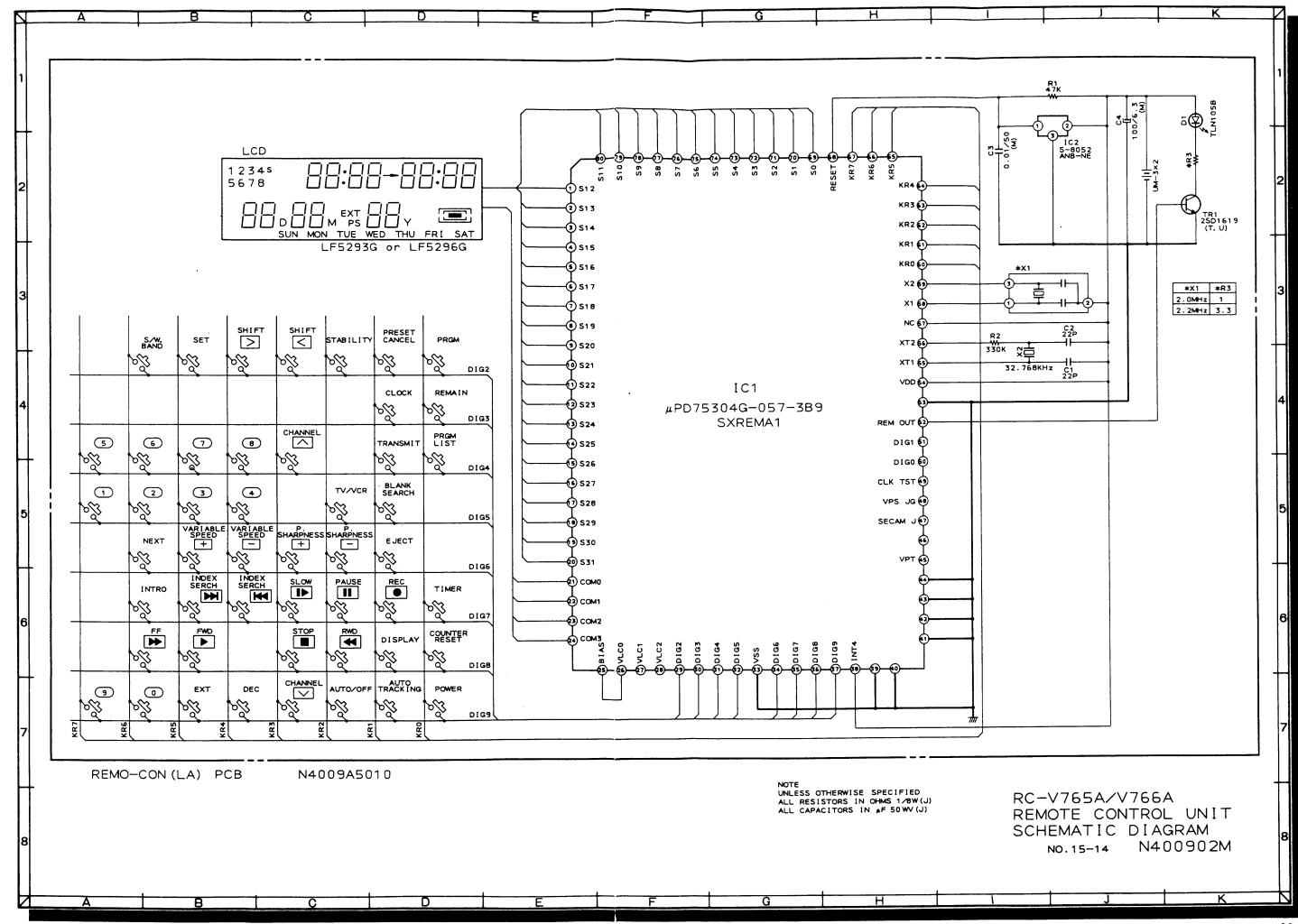


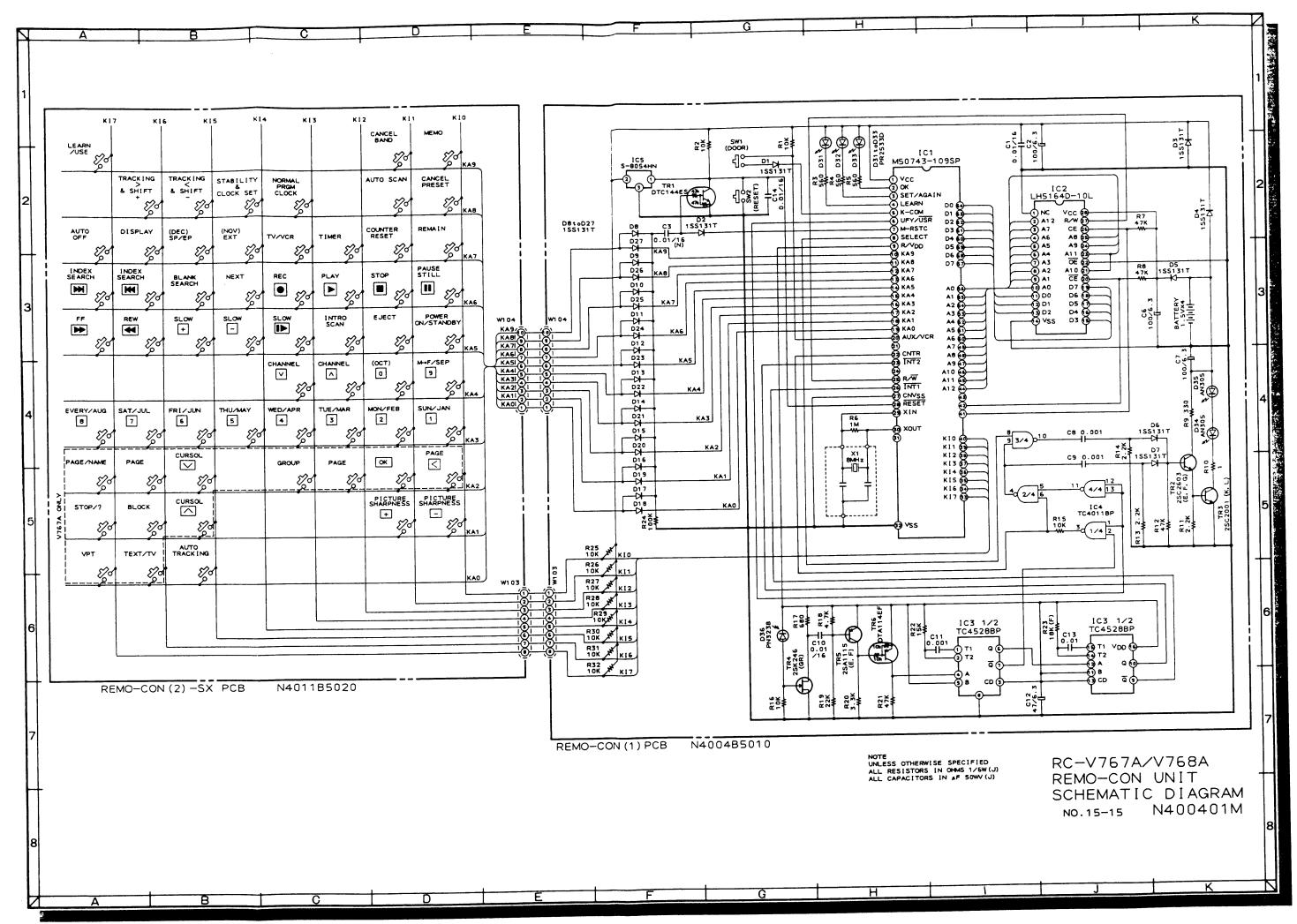




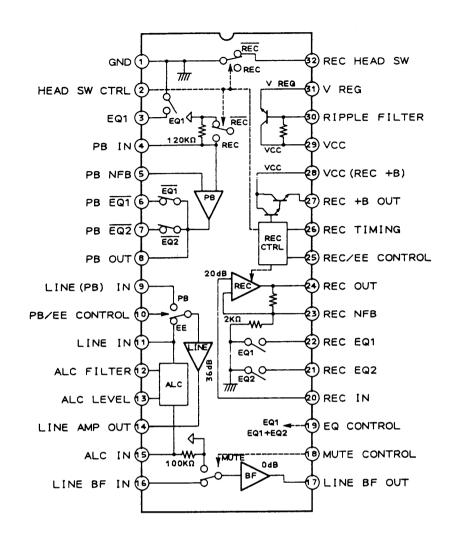




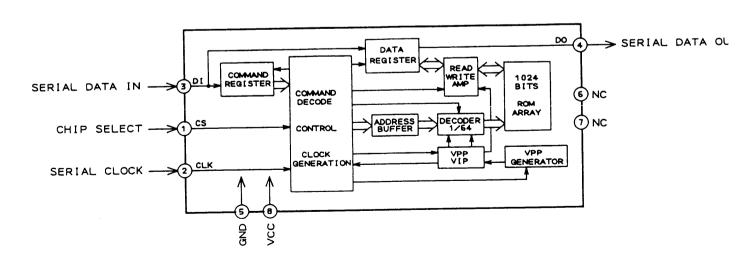




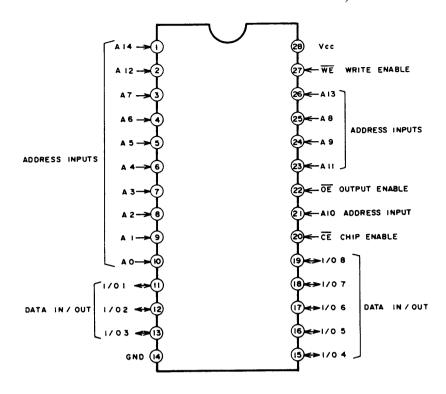
## BA7765AS (AUDIO SIGNAL REC/PB AMPLIFIER)



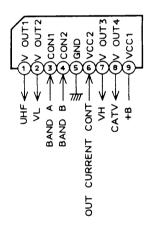
## BR93C46 (64×16BIT EEP ROM)



#### CXK58256PF-12L (32768×8 BIT HI-SPEED STATIC RAM)



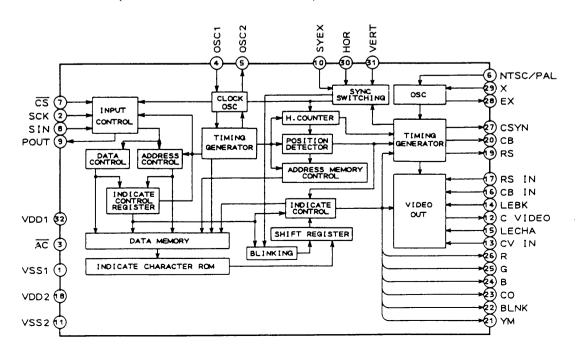
#### LA7910 (TUNER BAND SELECTOR)



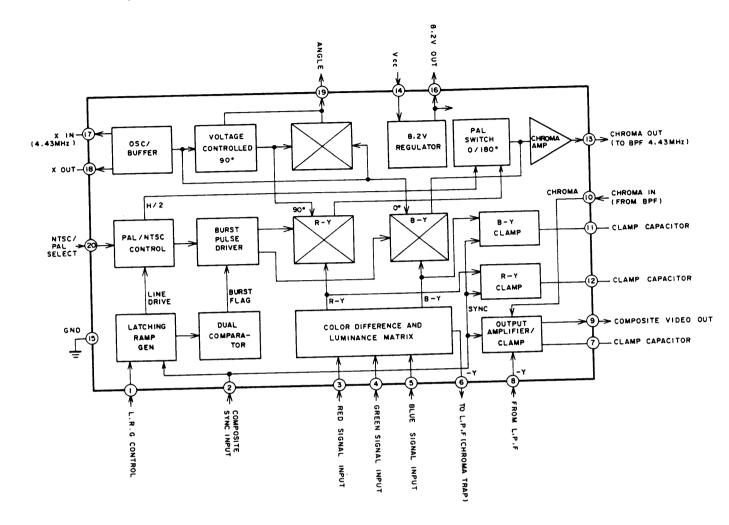
INPUT		OUTPUT				
CON1	CON2	V OUT1	V OUT2	V OUT3	V OUT4	
L	L	Н	Z	Z	Z	
Н	L	Z	Н	Z	Z	
L	Н	Z	Z	Н	Z	
Н	н	Z	Z	Z	н	

Z:HIGH IMPEDANCE

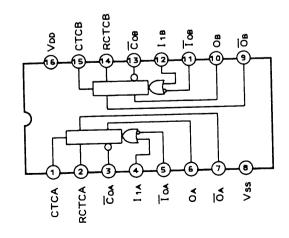
#### M50455-142SP (CHARACTER GENERATOR)

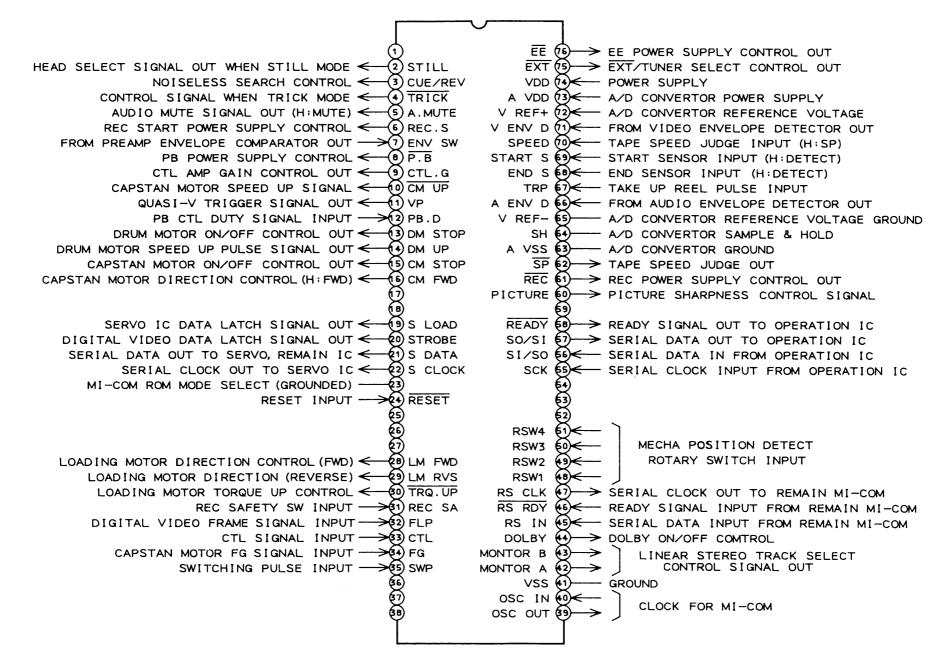


# MC1377 (COLOR TELEVISION RGB TO PAL/NTSC ENCODER)

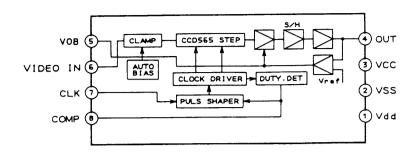


## MN4538B (RESETTABLE MONO-MULTI)

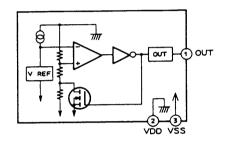




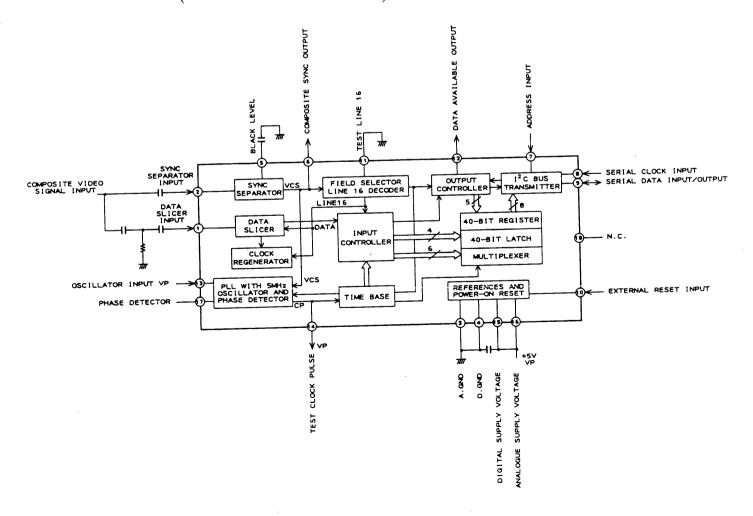
#### MSM6965-3RS (IH CCD DELAY LINE)



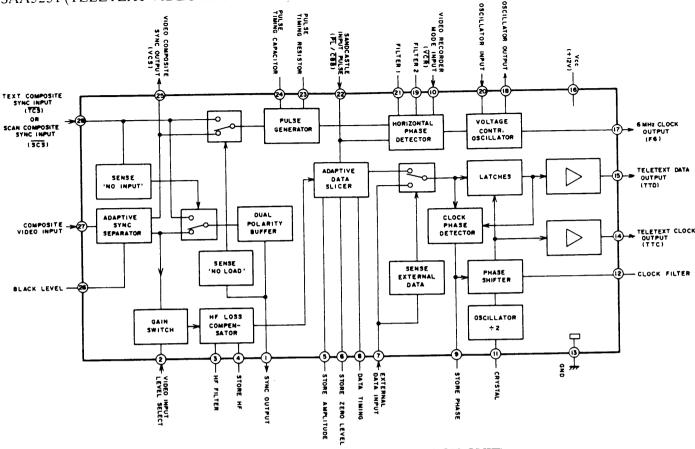
#### S-8053ALR (C-MOS VOLTAGE DETECTOR)



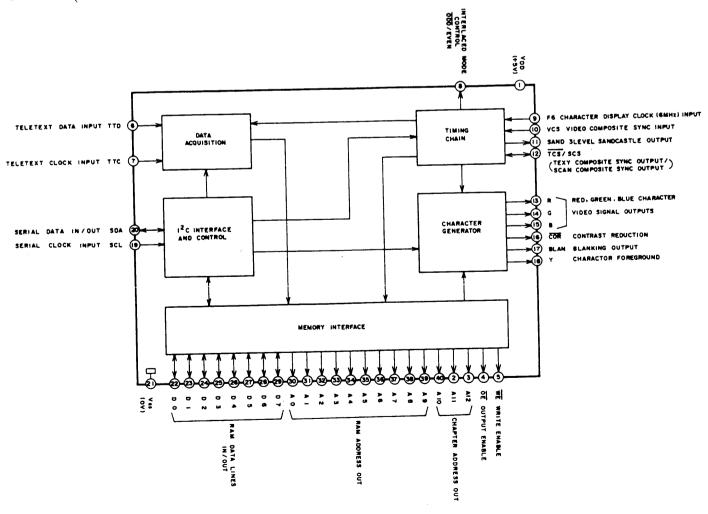
#### SAA4700 (VPS DATALINE PROCESSOR)



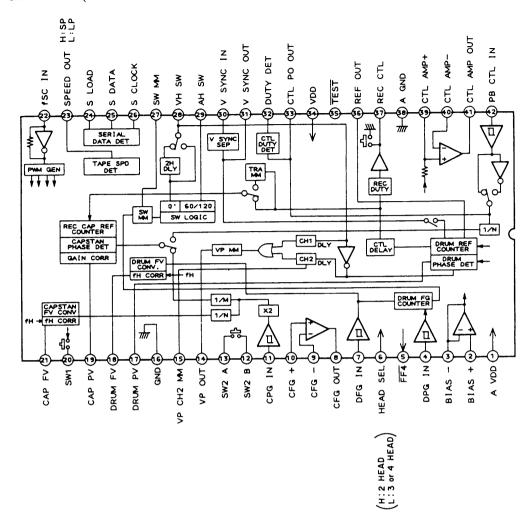
## SAA5231 (TELETEXT VIDEO PROCESSOR)



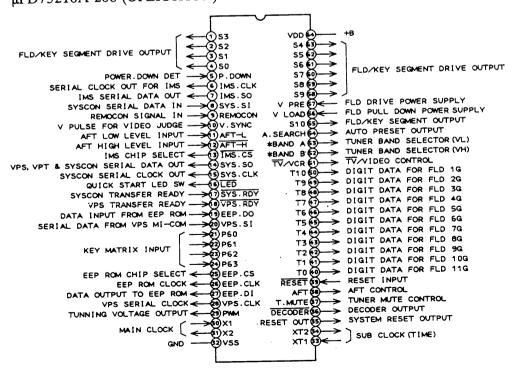
## SAA5243 (ENHANCED COMPUTER CONTROLLED TELETEXT CIRCUIT)



#### SX2777AS (DIGITAL SERVO)



### μPD75216A-268 (OPERATION)



μPD75216A-268 (OPERATION)

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